



openLCA 1.7

Comprehensive User Manual

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1 Introduction

1.1 Introduction to openLCA

openLCA is an open source software for Life Cycle Assessment (LCA) and sustainability assessment. It has been developed by GreenDelta since 2006 (www.greendelta.com). As an open source software, it is freely available, without license costs (www.openlca.org). The source code can be viewed and changed by anyone. Furthermore, the open source nature of the software makes it very suitable for use with sensitive data. The software as well as any models created can be shared freely, as long as the database license allows it. openLCA can be used for a number of different applications, for example:

- LCA, Life Cycle Costing (LCC), Social Life Cycle Assessment (S-LCA)

- Carbon & water footprints
- Environmental Product Declaration (EPD)
- United States Environmental Protection Agency (EPA) Design for the Environment label
- Integrated Product Policy (IPP)

This text focuses on the 1.7 version of openLCA. It explains how to carry out the first steps in working with openLCA such as installation and importing databases. This document then provides an overview of openLCA operations and features including descriptions of how to use them.

www.openLCA.org offers many different services to openLCA potential and current users. The website provides links to download the software, the source code, the openLCA LCIA (Life Cycle Impact Assessment) Method Pack, case studies, and user manuals, among other things. There are also links to instructional videos and documents in the "Learning and Support" section (www.openlca.org/learning). The openLCA forum (www.openlca.org/forum) is a useful tool to find out more information. Furthermore, the openLCA team manages a twitter account (@openLCA) and a LinkedIn group (openLCA: free, professional Life Cycle Assessment (LCA) and Footprint software) to keep users up-to-date on news and recent developments.

1.2 Introduction to GreenDelta

GreenDelta was founded by Dr. Andreas Ciroth in 2004. Since the beginning, the core idea has been to provide life cycle-based consulting to businesses world-wide. GreenDelta has been developing openLCA since 2006. We continuously improve the software, expand its features and capabilities and keep it up-to-date with current LCA practice. We are at the forefront of LCA knowledge, offering specialized features such as regionalized LCIA as well as the ecoinvent 3.1 database. Next to software development, GreenDelta also offers Sustainability Consulting services such as guided case studies, research, critical reviews, EPDs and data management solutions. GreenDelta has an international reputation for pioneering professional yet free open source solutions for LCA and for our role as a common denominator in the international LCA community.

1.3 Introduction to openLCA Nexus

openLCA Nexus (<https://nexus.openlca.org>) is an online repository for LCA data. It combines data offered by world-leading LCA data providers such as the ecoinvent centre (ecoinvent database), PE International (GaBi databases), and the Joint Research Centre from the European Commission (ELCD database).

Datasets provided in Nexus can be easily imported into the openLCA software. openLCA and Nexus databases share a common set of elementary flows and other reference data which have been harmonized in coordination with the respective data providers to overcome methodological differences, for example concerning the modelling of waste.

Nexus contains free and “for purchase” data sets. For ordering and downloading databases from Nexus you need to sign up using a valid email address. The procedure here is very similar to a webshop: simply add the database into a shopping cart, and order it. To find out more on how to download databases from openLCA Nexus and import them into openLCA, please see [Section 5.3](#).

The Nexus website contains a powerful search engine for LCA data that allows you to search for data sets in Nexus. It is also possible to filter data sets by the data provider, location, category, price and year of validity. We hope this makes it easy to identify the LCA data that you need.

Figure 1: openLCA Nexus search engine

2 Installation

The installation of openLCA is slightly different for Window, Mac and Linux, respectively. The following sections will explain how to install the software on different systems.

2.1 Installation, Windows

For windows, 64 bit and 32 bit versions are available. For the installation, you will need administrator rights.

Hardware, required:

- CPU with 2 GHz or higher



- 1 GB RAM (for analysing product systems with ~2,500 processes, such as ecoinvent 2)
- >3 GB RAM (for analysing product systems such as ecoinvent 3)
- 6 GB RAM (for analysing product systems such as ecoinvent 3.4 or Psilca for social LCA)
- 500 MB free hard disk space + space for databases (e.g. ecoinvent 3 requires ~250MB)

Software, required for the “Projects” feature:

- Windows 64 bit (for modern browser support): Microsoft Visual C++ 2010 Redistributable package (x64) (<http://www.microsoft.com/de-de/download/details.aspx?id=14632>)

Start by downloading the correct file from the [downloads page](#) of the openLCA website. As usual in Windows installation, you can select whether openLCA should be used only by the user who installs (i.e. by you), or by anybody working on the computer (Figure 2).

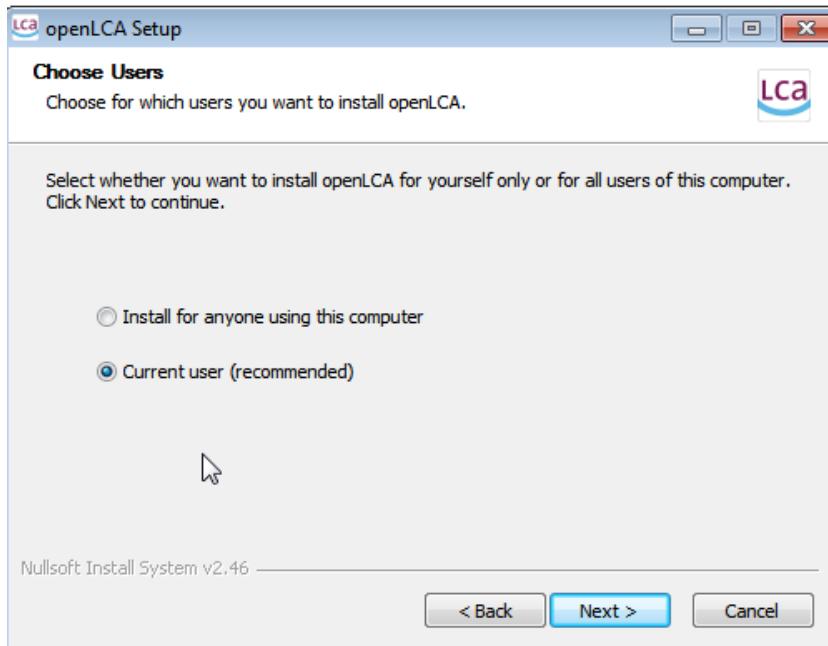


Figure 2: Setup screen for installation in Windows

Follow the installation steps to the end and you can begin working with openLCA

2.2 Installation, Mac

A 64 bit version is available for Mac OS.

Hardware, required:

- CPU with 2 GHz or higher
- 1 GB RAM (for analysing product systems with ~2,500 processes, such as ecoinvent 2)
- >3 GB RAM (for analysing product systems such as ecoinvent 3)
- 500 MB free hard disk space + space for databases (e.g. ecoinvent 3 requires ~250MB)

Software, required:

- Java in version 8; install Java before beginning with the openLCA installation (Java SE

Development Kit for Mac OS available under

<http://www.oracle.com/technetwork/java/javase/downloads/jdk8-downloads-2133151.html>).

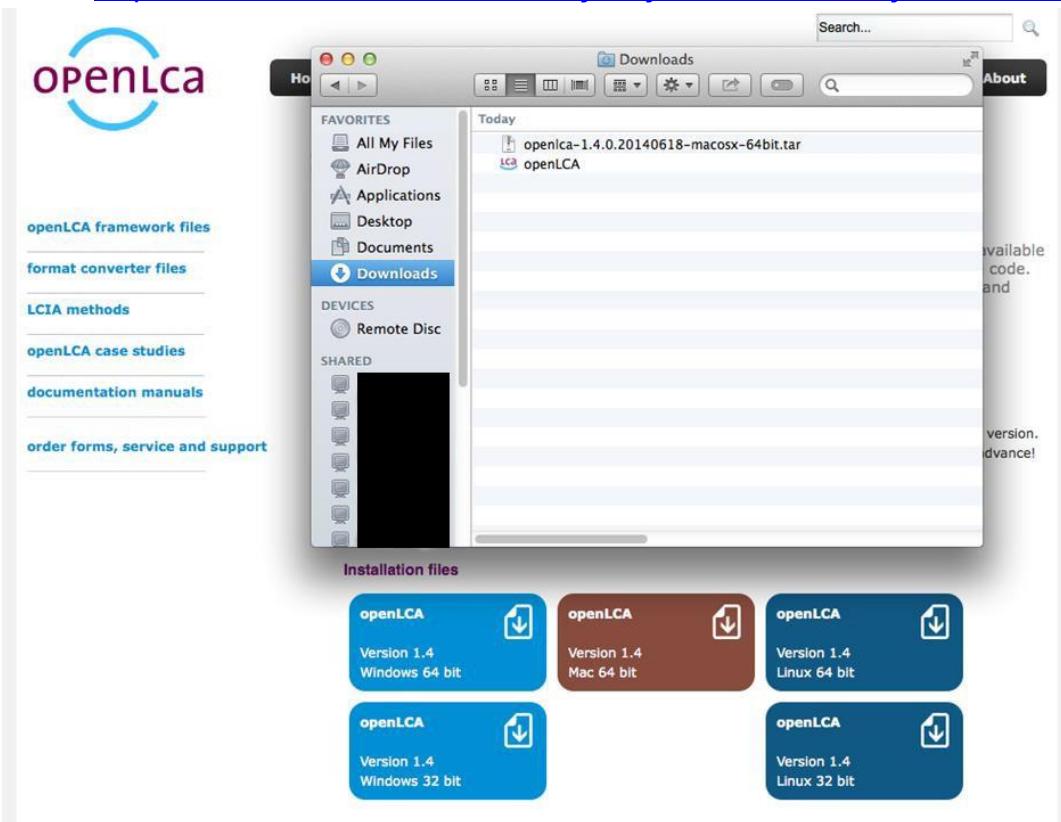


Figure 3: Installation file for Mac OS

Start by downloading the correct file from the [downloads page](#) of the openLCA website. Once the download is complete find the program in the "Downloads" folder (Figure 3) and transfer it into "Applications". Double-click on the program to open it. A warning message will appear because the application was downloaded from the internet and not from the App Store . Select "open". This message will only appear the first time you open the program.

2.3 Installation, Linux

For Linux, a 64 bit version is available.

Hardware, required:

- CPU with 2 GHz or higher
- 1 GB RAM (for analysing product systems with ~2,500 processes, such as ecoinvent 2)
- >3 GB RAM (for analysing product systems such as ecoinvent 3)
- 500 MB free hard disk space + space for databases (e.g. ecoinvent 3 requires ~250MB)

We recommend installing libgfortran3 for high performance calculations.

3 What's new in openLCA 1.7.0

3.1 Link with Collaboration server

A link between openLCA and a Collaboration server is established to facilitate group work and establish a multi-user environment, which means that different users should be able to work with the same database and that quality assurance (e.g. tracking of changes) is needed. The Collaboration server has the following main functions:

- User rights management system
- All changes are documented
- Versioning allows roll-backs
- A diff tool shows where data differs before accepting changes

An exemplary case is presented to show how this Collaboration server works.

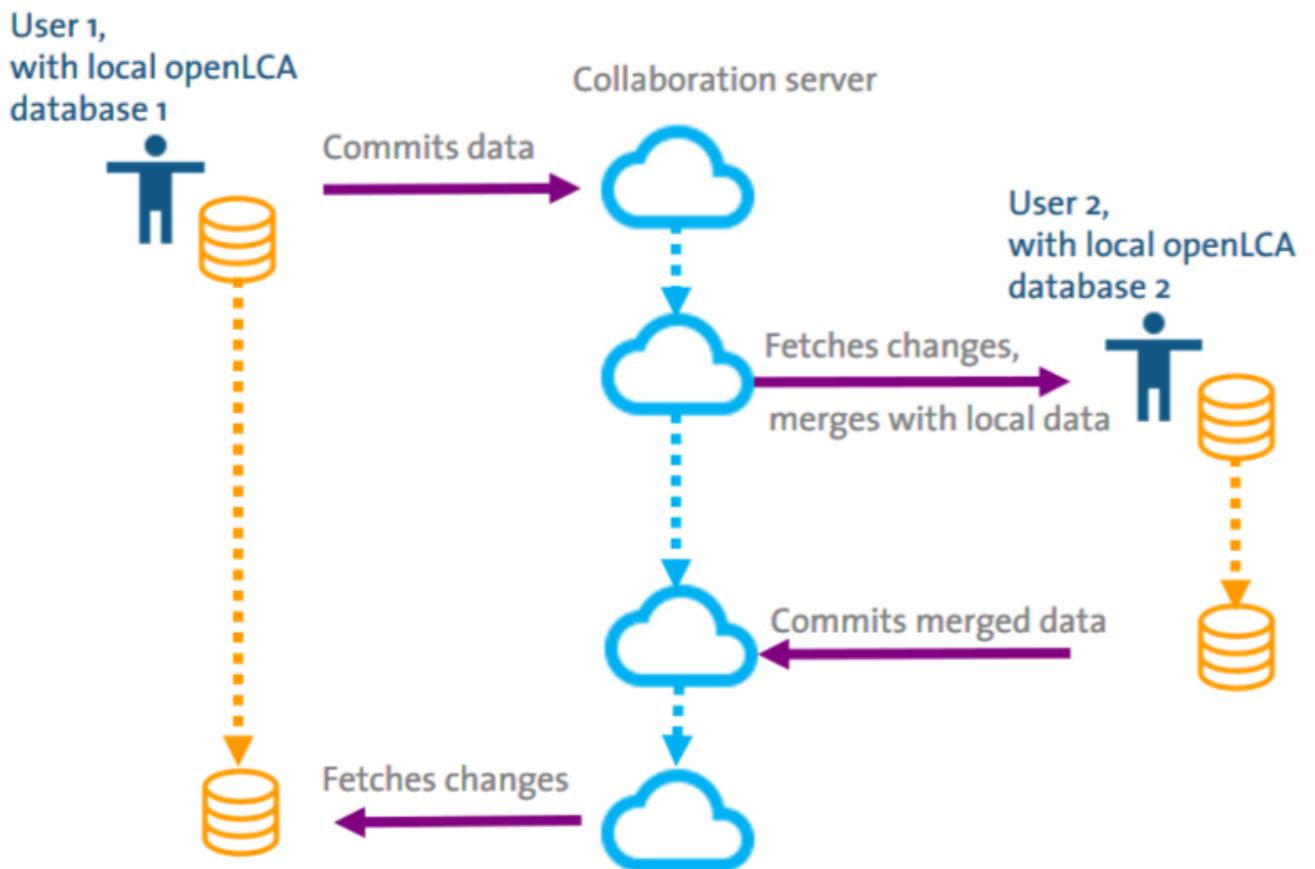


Figure 4: Collaboration server, exemplary use case

By right-clicking on the active database it is possible to connect to a repository where User 1 and User 2 are members, see Figure 5 .

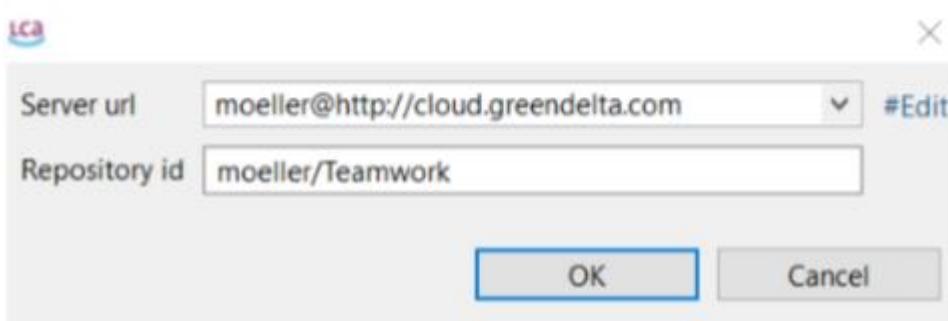
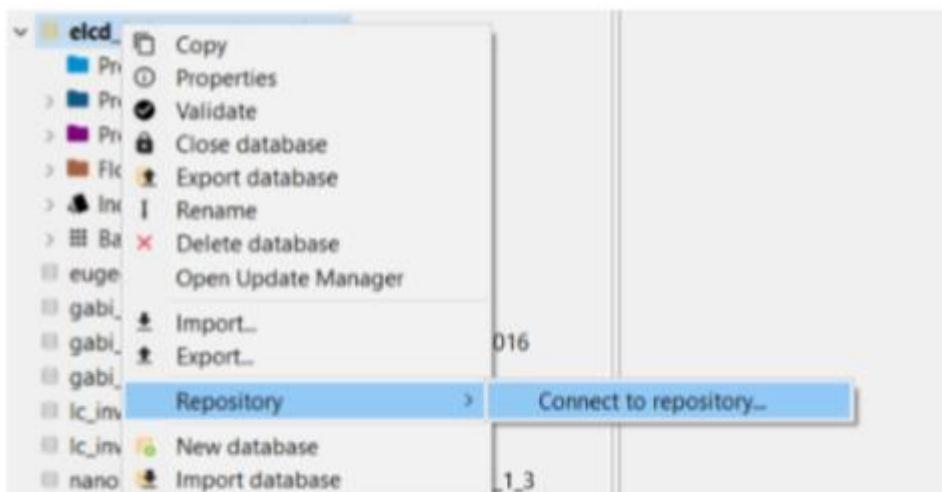


Figure 5: Collaboration server – connecting local database to repository

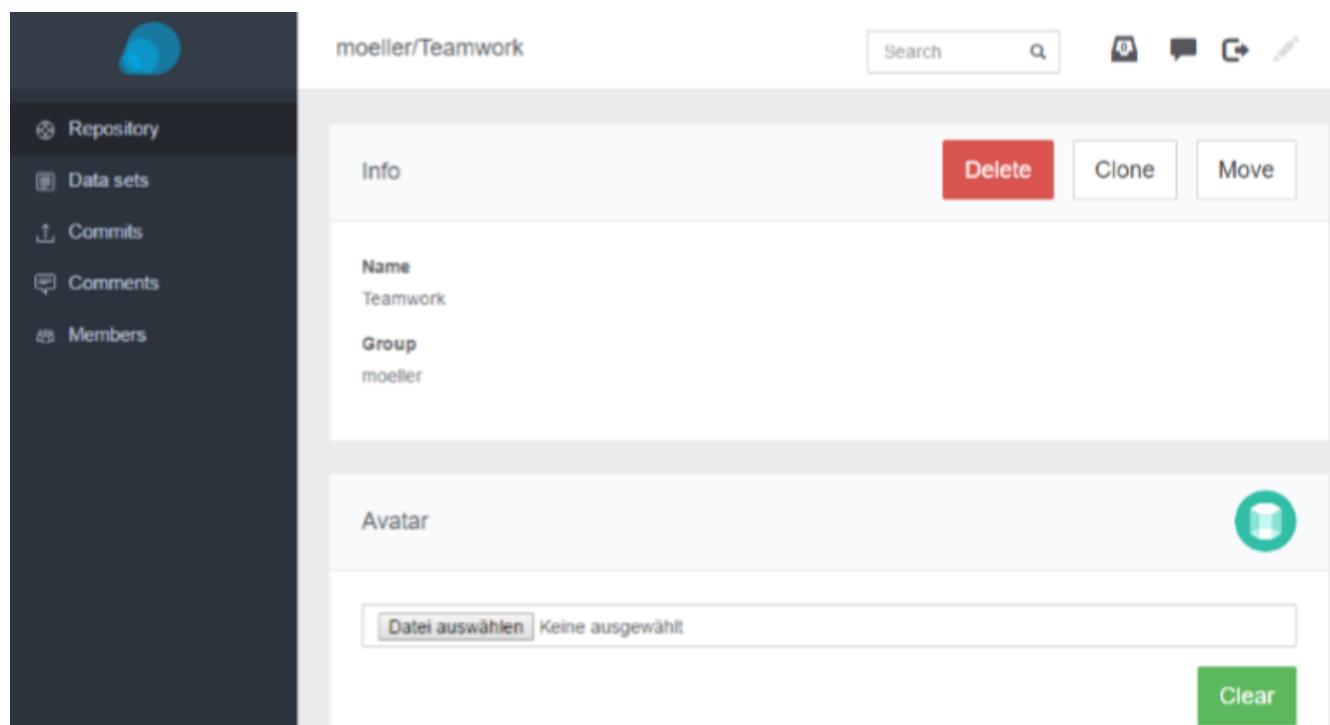


Figure 6: Collaboration Server - User 1 connects locale database to repository

At this point User 1 can commit data changes to repository and the data appear on the collaboration

server.

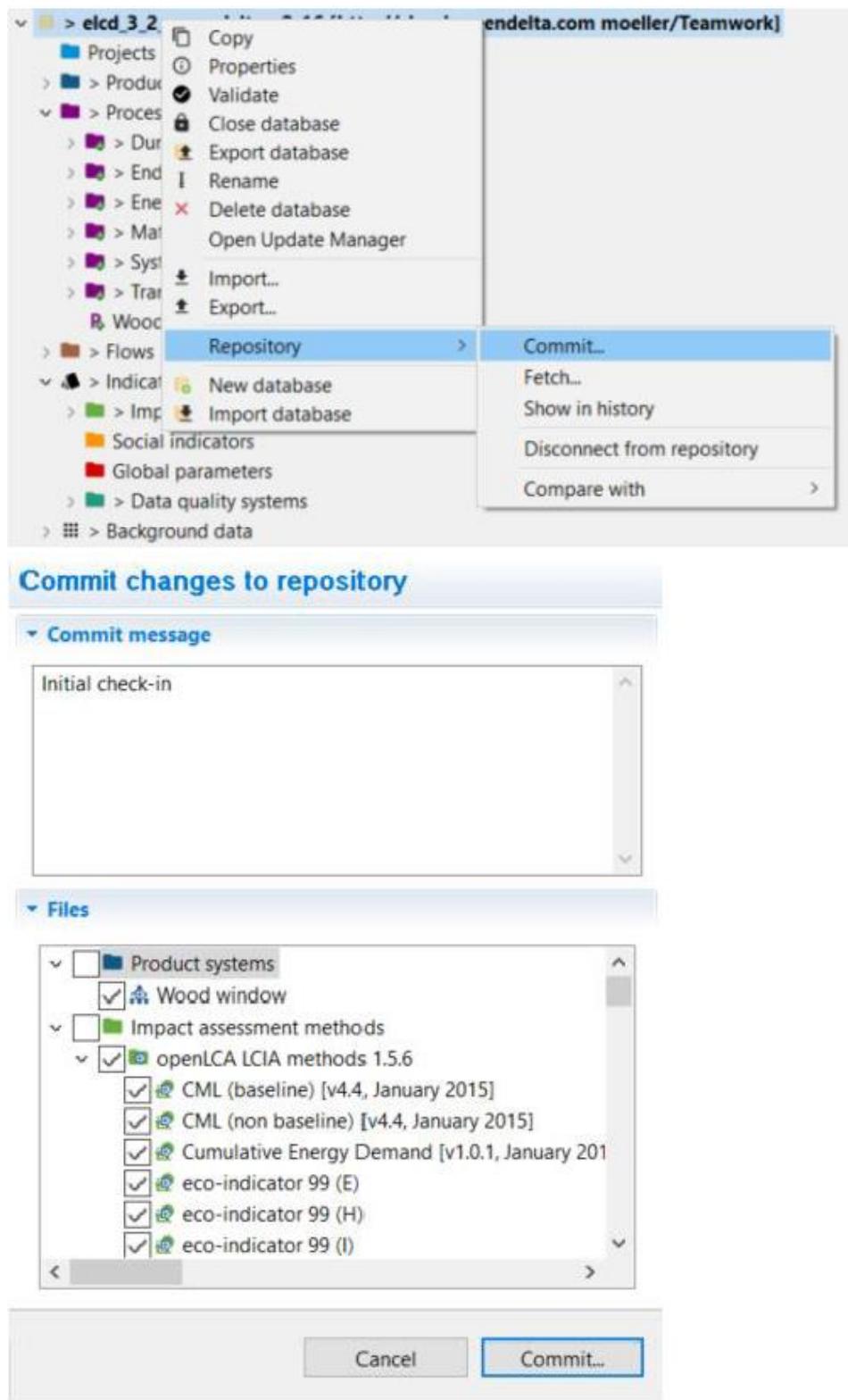


Figure 7: Collaboration Server - User 1 commits changes to repository

Now User 2 can connect to the same repository and fetches data. A summary of differences to local database appears.

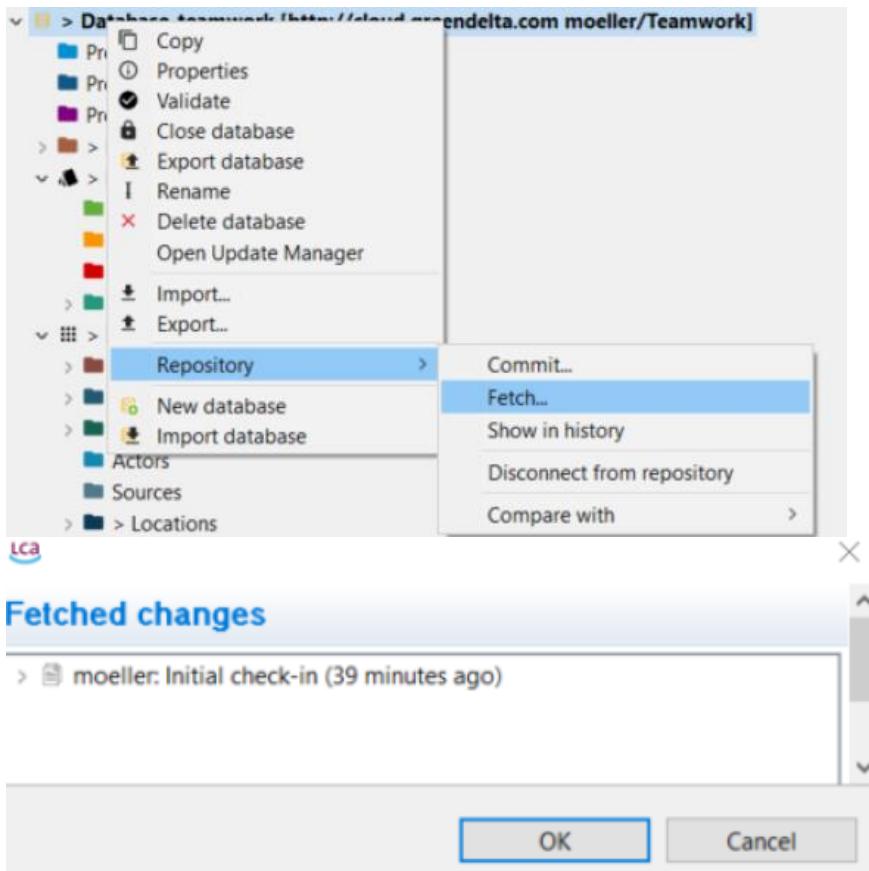


Figure 8: Collaboration server - User 2 connects to the same repository and fetches data

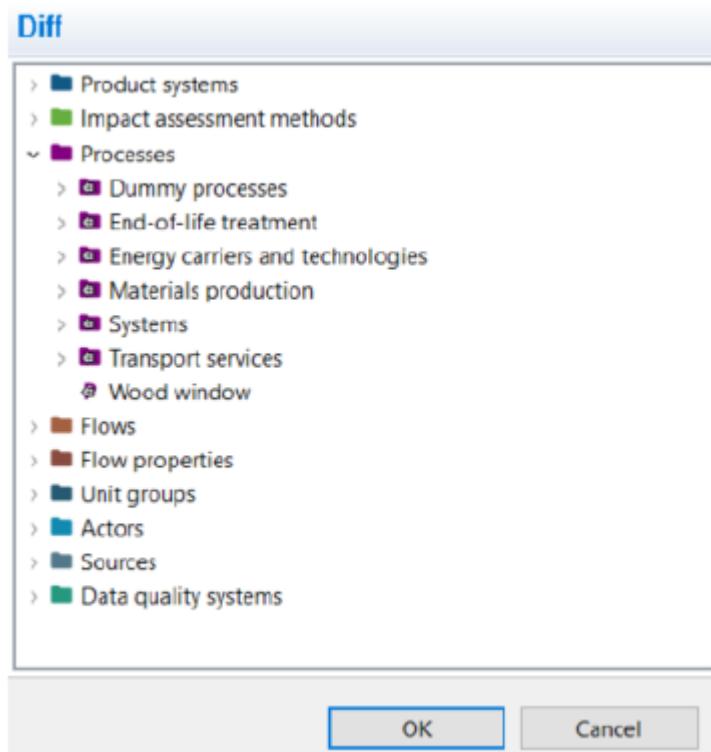


Figure 9: Collaboration server - summary of differences to local database

User 2 can make changes in local data and commit again to repository and at this point User 1 has to fetch changes from User 2 before committing changes in local database. The diff tool shows the differences in the data between local and remote model.

The screenshot shows a 'Diff: Wood window' interface. It compares two models side-by-side:

- Local model:**
 - Name: Wood window
 - Description: Window production (wooden frame)
 - Process type: Unit process
 - Location: Germany
 - Process data quality schema: Data quality for processes
 - Data quality entry: (1;2)
 - Exchange data quality schema: Text DQ system with uncertainties
 - Infrastructure process: No
 - Process documentation
 - F Inputs**
 - > F_e 1: pine wood
 - > F_e 2: aluminium sheet
 - > F_e 3: Glass (formed & finished)
 - > 4;
 - > F Outputs
- Remote model:**
 - Name: Wood window
 - Description: Window with wooden frame (spruce wood)
 - Process type: Unit process
 - Location: Germany
 - Process data quality schema: Data quality for processes
 - Data quality entry: (1;2)
 - Exchange data quality schema: Text DQ system with uncertainties
 - Infrastructure process: No
 - Process documentation
 - F Inputs**
 - > 1:
 - > F_e 2: aluminium sheet
 - > F_e 3: Glass (formed & finished)
 - > F_e 4: spruce wood
 - > F Outputs

A 'Mark as merged' button is located at the bottom right of the comparison area.

Figure 10: Collaboration server - Diff tool

It is finally possible to show the history of changes both in the web app (just click on “Commits”) and in openLCA (click on “Window”, “Show views”, “other” and then select “Commit history”), see Figure 11 and Figure 12.

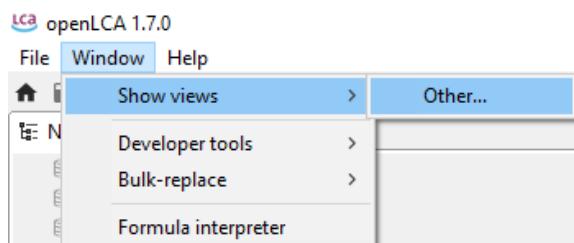


Figure 11: Collaboration server - Commit history in openLCA, step 1

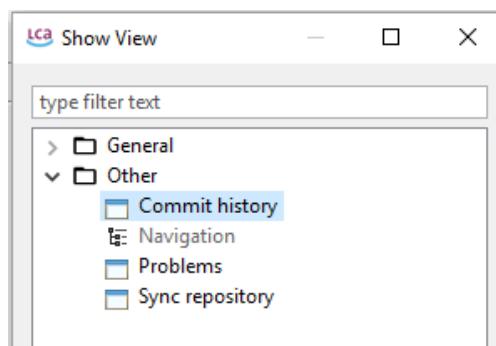


Figure 12: Collaboration server - Commit history in openLCA, step 2

3.2 Waste modelling with the actual flow direction

One of the most important new features in OpenLCA 1.7.0 is the possibility to create a waste treatment process from a waste flow which results then as an input process.

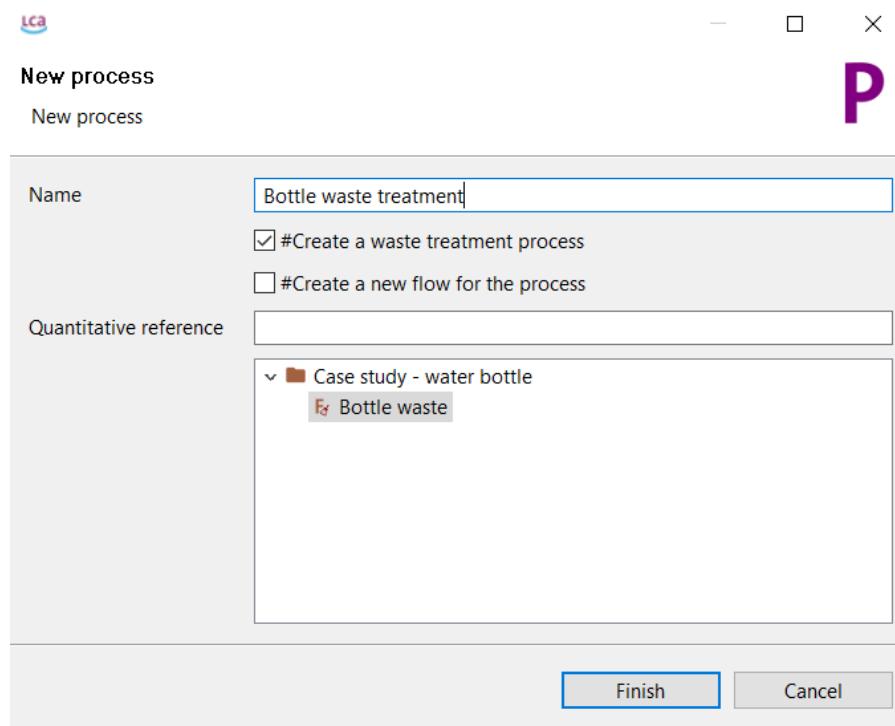


Figure 13: Creation of a waste treatment process

Process: Bottle waste treatment

Inputs		Category	Amount	Unit
Flow	Bottle waste	Case study	0.06500	kg

Figure 14: Waste flow as input in a waste treatment process

Furthermore, when applying system expansion, it is possible to mark an input waste flow as an avoided waste, Figure 15. This means an expense in the Cost column because the flow is considered as an output, as also shown in grey color in the model graph of the product system (Figure 16).

Process: PET Granulate Production

Flow	Category	Amount	Unit	Costs/Revenue	Uncertainty	#Avoided waste
Bottle waste	Case study	1.00000	kg		none	<input checked="" type="checkbox"/>

Figure 15: Waste input flow marked as avoided waste

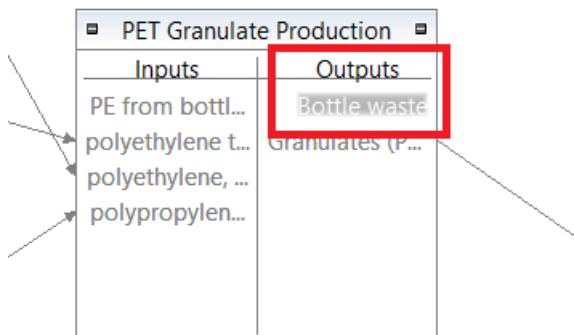


Figure 16: Product system, model graph – System expansion: waste flow as avoided waste on the output side of a process.

However, it is still possible to model waste flows as in the previous openLCA versions, which means considering the waste treatment as a “service” for the process to eliminate the product. In this case the waste flow is an output in the waste treatment process and the waste treatment process is an input in the process considered. Attention must be paid to the positive or negative values to be inserted in the Amount column.

Process: treatment of wastewater from black chrome coating, capacity 1.1E10l/year wastewater from black chrome coating				
Inputs				
Flow	Category	Amount	Unit	
F _e cement, unspecified	239:Manufacture of non-metallic m...	0.00012	kg	
F _e chemical, inorganic	201:Manufacture of basic chemical...	9.49230E-8	kg	
F _e chemical, organic	C:Manufacturing/20:Manufacture o...	4.68810E-6	kg	
F _e electricity, high voltage	351:Electric power generation, trans...	0.00043	kWh	
Outputs				
Flow	Category	Amount	Unit	
F _e wastewater from black chrome coating	370:Sewerage/3700:Sewerage	-1.00000	m ³	
F _e Nickel	Emission to air/high population de...	3.12530E-12	kg	
F _e Chromium	Emission to air/high population de...	7.81630E-12	kg	
F _e Silver	Emission to air/high population de...	2.95020E-11	kg	
F _e Cadmium	Emission to air/high population de...	8.42650E-11	kg	
F _e Lead	Emission to air/high population de...	1.01470E-9	kg	
F _e Zinc	Emission to air/high population de...	1.45360E-9	kg	
F _e Copper	Emission to air/high population de...	1.61200E-9	kg	
F _e Cadmium, i...				
Process: hard chromium coating, electroplating, steel substrate, 0.14 mm thickness hard chro...				
Inputs				
Flow	Category	Amount	Unit	
F _e chromium oxide, flakes	201:Manufacture of basic chemical...	2.70537	kg	
F _e electricity, medium voltage	351:Electric power generation, trans...	497.79240	kWh	
F _e filter dust from Al electrolysis	382:Waste treatment and disposal/3...	-0.37846	kg	
F _e metal coating facility	4100:Construction of buildings/410...	3.33333E-7	Item(s)	
F _e sludge from steel rolling	382:Waste treatment and disposal/3...	-0.02880	kg	
F _e soda ash, dense	201:Manufacture of basic chemical...	0.01030	kg	
F _e sodium phosphate	201:Manufacture of basic chemical...	0.00640	kg	
F _e sulfur dioxide, liquid	201:Manufacture of basic chemical...	0.01164	kg	
F _e sulfur dioxide, liquid	201:Manufacture of basic chemical...	0.02414	kg	
F _e sulfuric acid	201:Manufacture of basic chemical...	0.00129	kg	
F _e tap water	360:Water collection, treatment and...	0.02420	kg	
F _e wastewater from black chrome coating	370:Sewerage/3700:Sewerage	-2.42000E-5	m ³	

Figure 17: Waste modeling. Waste treatment as a service for the process

3.3 Import and export improvements

Import and export possibilities are now improved for ILCD, SimaPro CSV and EcoSpold 1 formats.

3.4 Fewer modeling restrictions

Some modeling restrictions are now improved. For instance, it is possible to set an input flow or any elementary flow as a quantitative reference.

4 Welcome to openLCA

When you start openLCA for the first time, it does not contain any data. On the left hand side you see an empty Navigation field. On the right you see the Welcome page in the so-called "Editor".

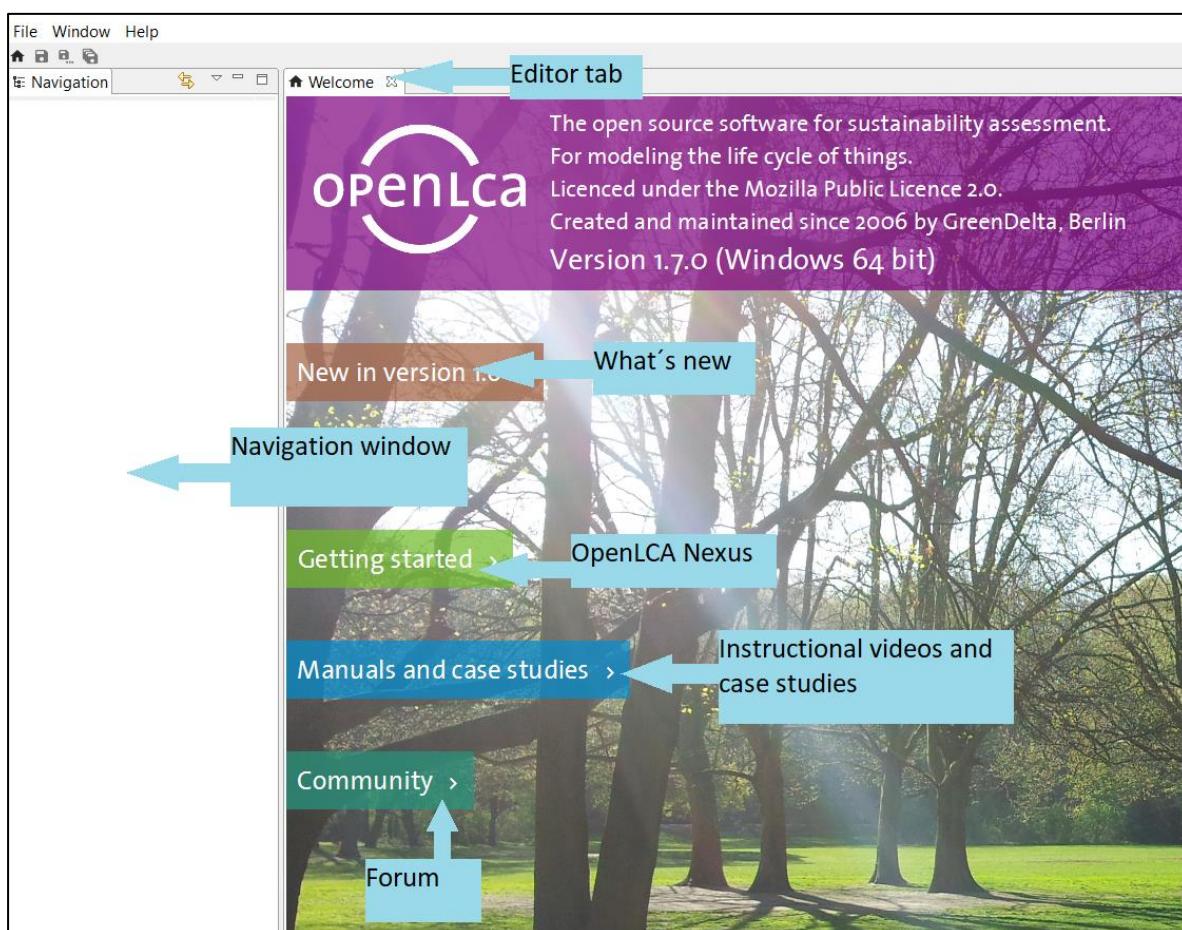


Figure 18: openLCA Welcome page

The Welcome page provides quick links to openLCA Nexus, instructional videos, case studies, this user manual, the openLCA download page where you can download the latest version of the software as well as LCIA methods and, finally, a link to more information on the openLCA network and its users.

On the top-right part of the page the “Search” function gives you the possibility to look for anything you

like in openLCA (e.g. flows, processes, social indicators, currencies, etc.) searching in all or in one specific section.

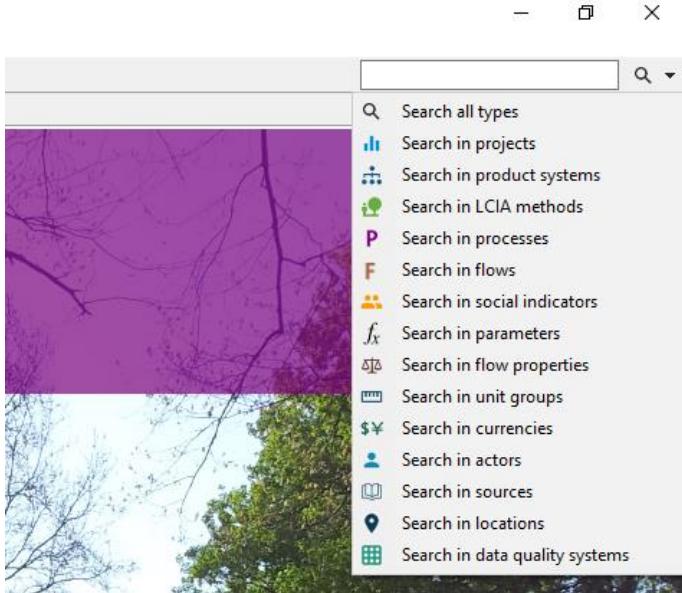


Figure 19: Search function in openLCA

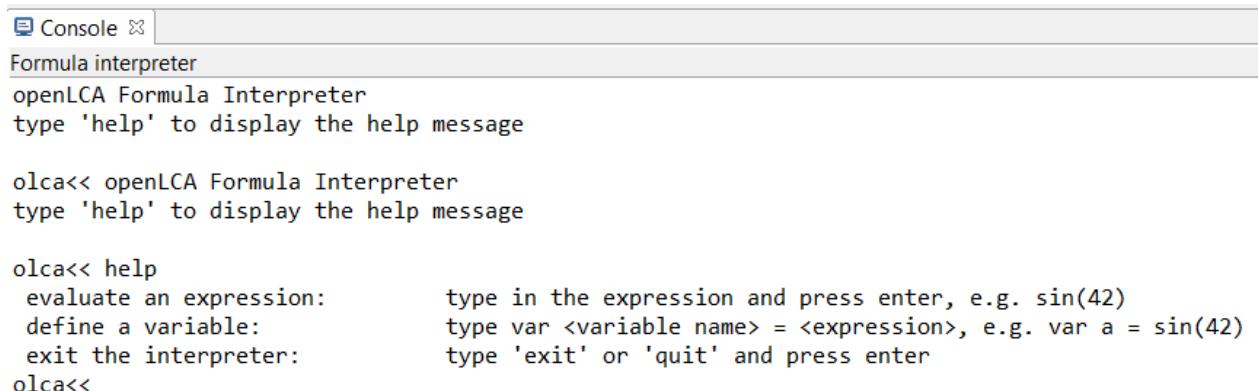
4.1 Main menu functions

The following options are available under "File":

- "Save" / "Save As..." / "Save All": save current work open in editor tabs
- "Close" / "Close All": close the current/all windows open in the editor.
- "Preferences":
 - Collaboration: set server configurations.
 - Configuration: select one of the eleven available languages you would like to work in (Arabic, Bulgarian, Catalan, Chinese, English, French, German, Italian, Portuguese, Spanish or Turkish). Here you can also select the maximum memory usage. It is recommended to increase this value for calculating very complex product systems (e.g. to ~4,000MB). This feature does not work for Mac OS. If you would like to expand your memory on a Mac OS operating system, please see [Section 12.1](#). Please note: you need to restart openLCA to activate configuration changes.
 - Experimental features: experimental features are features that are still in the beta stage of development but we want to make them available to you and welcome any feedback.
 - Import/export: set ILCD Network URL, User, Password and language.
 - Logging: Set logging settings.
 - Number format: Set the number of decimal places for numbers displayed.
- "Manage plugins": OpenLCA plug in manager.
- "Import" / "Export": For more information on openLCA Import and Export options, see [Section 5.3](#) and [Section 5.6](#), respectively.

The following options are available under "Window":

- "Show Views": Select views such as the Console, Outline, Palette, Properties or Navigation.
 - The Console displays the log
 - The Outline displays: a list of all the processes of a product system, including all its background processes. It is only applicable after you've created a product system. Open the product system's Model Graph (tab) and choose the "Outline" option from "Views". The outline allows you to choose the processes you wish to show or hide from the Model Graph.
 - The Navigation window displays the databases you have imported into openLCA and all the data sets they include.
- "Developer Tools": (to find out more details on scripting in openLCA, see [Section 12.2](#))
 - SQL: SQL is a tool that can be used to carry out enquiries in openLCA.
 - JavaScript: openLCA supports the possibility to run JavaScript programs directly in openLCA. With this feature you can automate calculations in openLCA, write your own data imports or exports, perform sensitivity analysis calculations by varying parameter values, and much more.
 - Python: openLCA supports the possibility to run Python programs directly in openLCA. With this feature you can automate calculations in openLCA, write your own data imports or exports, perform sensitivity analysis calculations by varying parameter values, and much more.
- "Bulk-replace": it is a tool that allows replacement of a flow or product provider with another flow or provider.
- "Formula interpreter": Complex formulas for parameters must be typed in using the correct format. Use this interpreter to check if your formulas are correct. Start by opening up the formula interpreter and then type 'help' to display the help message (Figure 20)



Console

Formula interpreter

openLCA Formula Interpreter

type 'help' to display the help message

olca<< openLCA Formula Interpreter

type 'help' to display the help message

olca<< help

evaluate an expression: type in the expression and press enter, e.g. sin(42)

define a variable: type var <variable name> = <expression>, e.g. var a = sin(42)

exit the interpreter: type 'exit' or 'quit' and press enter

olca<<

Figure 20: openLCA Formula Interpreter

Under "Help" you can find information on the openLCA copyright and openLCA log file as well as a link to this user manual.

5 Databases

Following installation openLCA does not contain any data, therefore the ‘navigation’ section on the left is empty (Figure 21). It is possible to have more than one database. Databases are independent of each other and only one database is "active" at a time. All of the others are "inactive". It is also possible to combine databases ([Section 5.3](#))

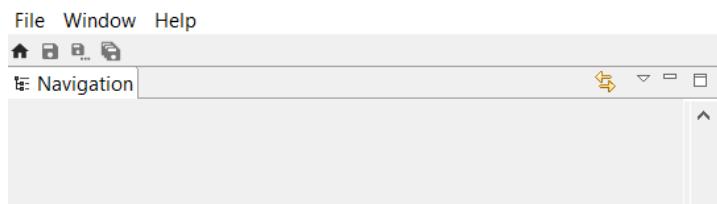


Figure 21: Empty Navigation window following openLCA installation

To change this, you can either:

- Create a new, empty database, or
- Restore a database.

5.1 Creating a new, empty database

Right-click in the navigation window and select "New database":

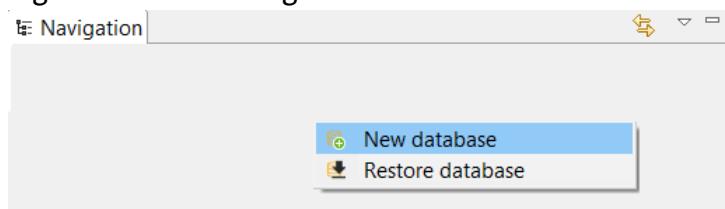


Figure 22: Creating a new database, step 1

The data creation wizard will then appear where you can select your settings for the new database:

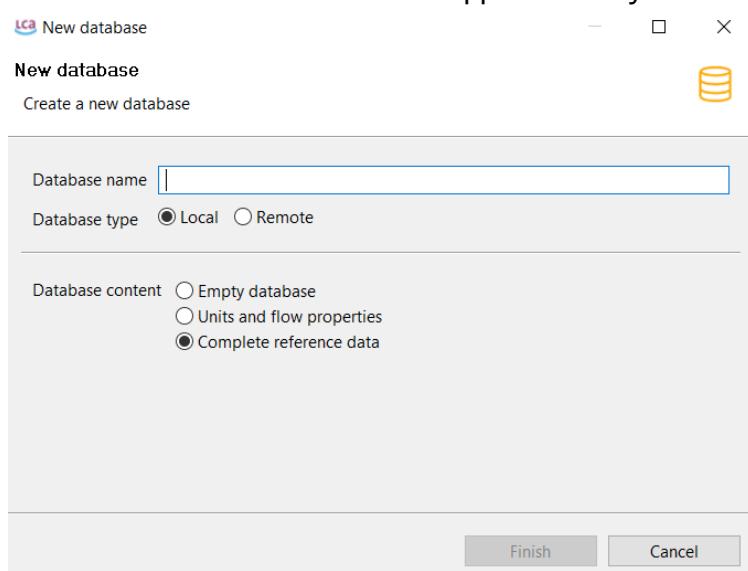


Figure 23: Creating a new database, step 2 (data creation wizard)

For the beginning, it is recommended to create the database with the settings ‘local database’ and ‘complete reference data’. Then select “Finish”. After a few seconds, you can have a look at the newly created database:

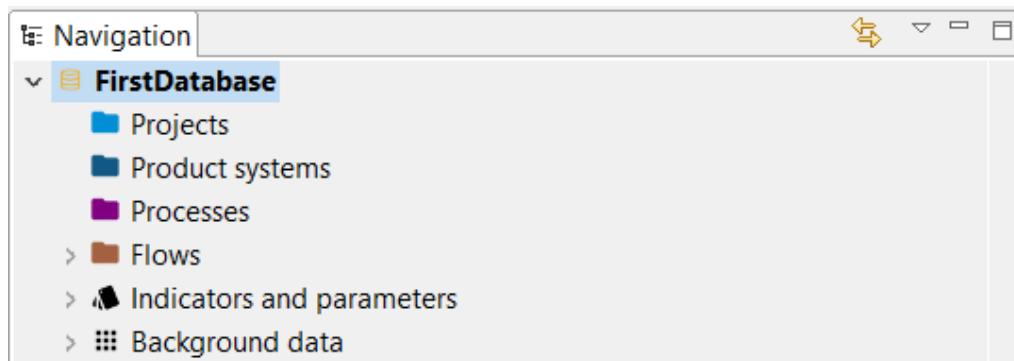


Figure 24: New database containing openLCA reference data only

The elements of the database will be familiar to you if you have worked with previous versions of openLCA. They will be explained in more detail in [Section 5.5](#).

The openLCA reference database contains flows, indicators and parameters, and background data. All of the databases available in openLCA Nexus are mapped to ensure that the software recognizes and applies all elements of each database correctly (for example, to ensure no double flows are created during import and that the impact assessment methods available deliver correct results).

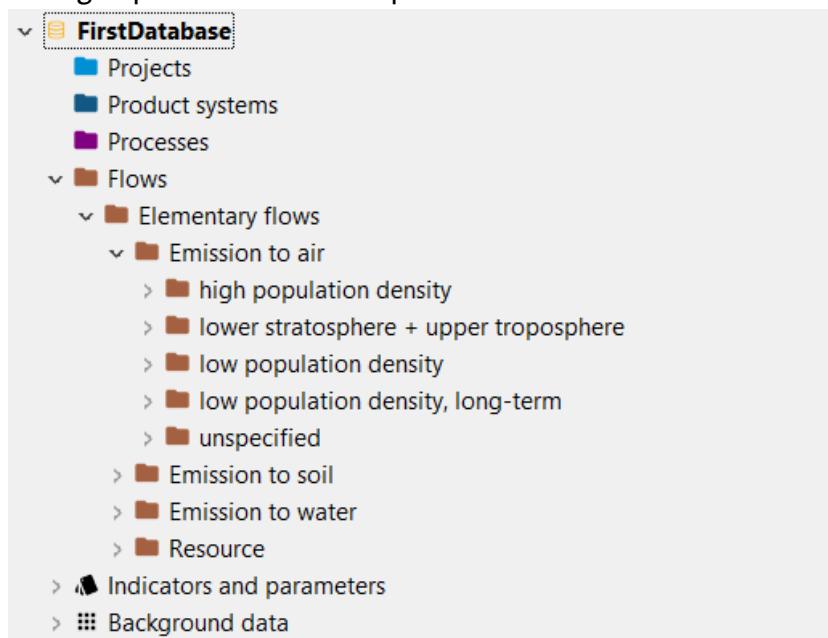


Figure 25: openLCA reference data

This database does not contain any process data sets. You can start creating your own processes using the flows and units that are already present.

5.2 Restoring a database

As a second option, next to creating a new empty database, you can restore a database. Databases can for example be a database downloaded from the [openLCA Nexus](https://nexus.openlca.org) website in zolca format. All of the databases available in openLCA Nexus are mapped to ensure that the software recognizes and applies all elements of each database correctly.

5.2.1 Accessing databases from openLCA Nexus

As mentioned in [Section 1.3](#), openLCA Nexus (<https://nexus.openlca.org>) is an online repository for LCA data. Nexus contains for free and for purchase databases. You can browse through the content of the offered databases using the search engine in the sections "[LCA data search](#)" and "[Map](#)". Using the LCA data search feature, you can search for specific data sets according to name or category (i.e. database, country, other location, Type of data, Category, Price and Start of validity). The openLCA Nexus Map is interactive and illustrates how many data sets are available in different locations. The darker the shade on the map, the more data sets are available for that region. The search can also be reduced by name and by type.

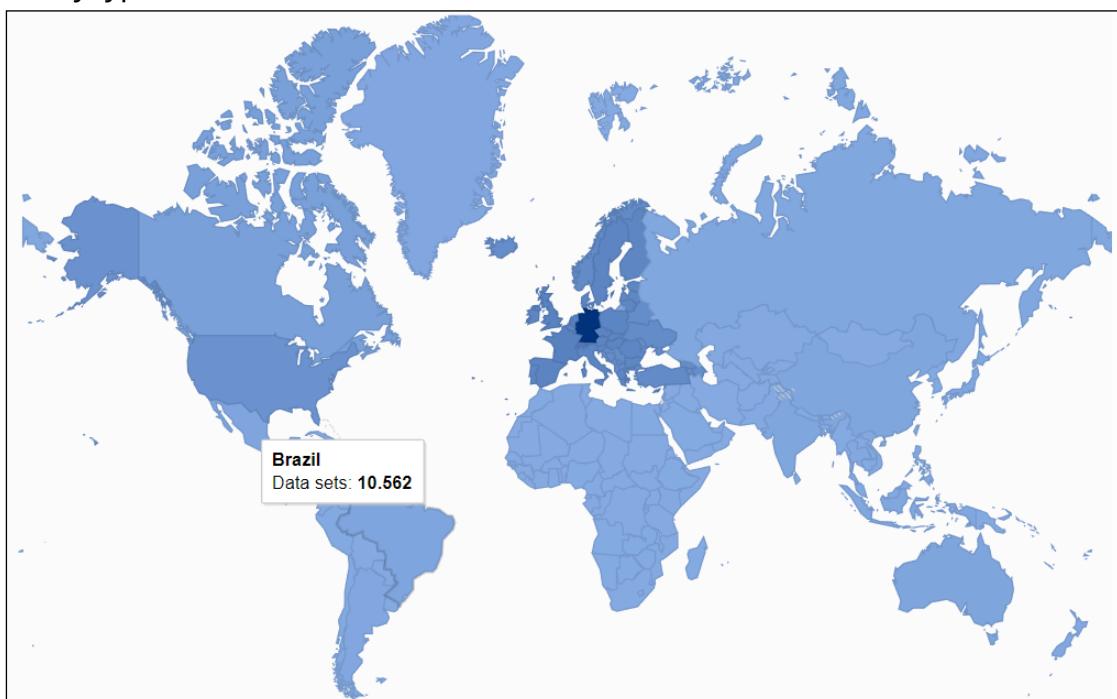


Figure 26: openLCA Nexus Map

To download a database from the openLCA Nexus site you need to first order it. Some databases in openLCA Nexus are available for free and some for charge. To order a database, begin by registering an account.² Once you are logged in, go to the "Databases" section and select the license you are interested in. Then add the license you want to purchase to the cart and order it. To find out more about licenses

and how to place an order in openLCA Nexus, please see the website's [FAQs](#).

Once you have made an order and it is approved, you can download the database in the "Downloads" section which will appear in the top right-hand corner of the Nexus website when you are logged in. In this section, you will see all of the data files available to you for download. Select the files you would like to download as well as the format (e.g. openLCA 1.5). Once you have read and agreed with the licenses and the EULA, check off the two boxes at the bottom, then select "Download" (Figure 27).

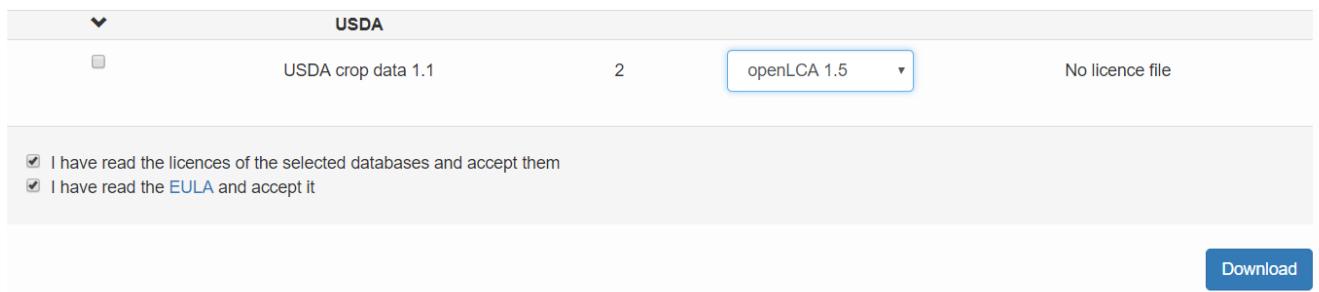


Figure 27: Downloading a database from openLCA Nexus

5.3 Importing and combining databases

It is possible to combine databases into one openLCA database. Databases can for example be a database downloaded from the [openLCA Nexus](#) website. All of the databases available in openLCA Nexus are mapped to ensure that the software recognizes and applies all elements of each database correctly (for example, to ensure no double flows are created during import and that the impact assessment methods available deliver correct results).

To combine databases, import the first database (we recommend importing the largest database first as otherwise the time it takes to compile the databases can be much longer). Then activate the database by double-clicking on it. At this point you can import the other databases. The software will then combine the two databases. Dependent on the size of the databases, this can take a minute or two. Click [here](#) to see an instructional video on combining ecoinvent 3.1 databases.

openLCA supports the following import formats:

- zolca
- Ecospold1
- Ecospold2
- Excel
- ILCD
- SimaPro CSV

5.3.1 Importing a database from exported zolca-File

Once you have a zolca file saved on your computer, you can import it directly to openLCA. To do this,

select "File", "Import", "Import entire database" and finally the second option "From exported zolca-File":

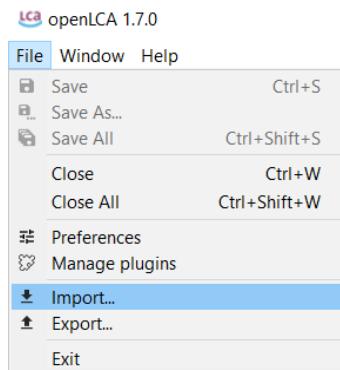


Figure 28: Importing an existing zolca database, step 1

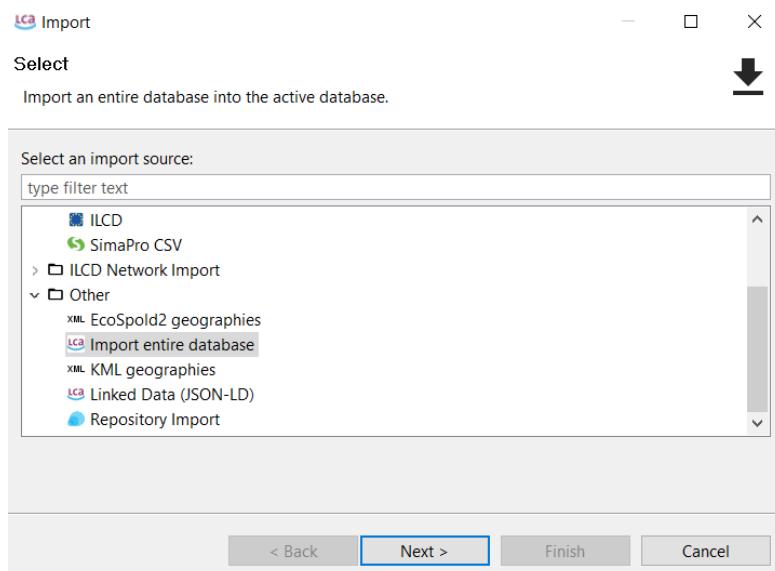


Figure 29: Importing an existing zolca database, step 2

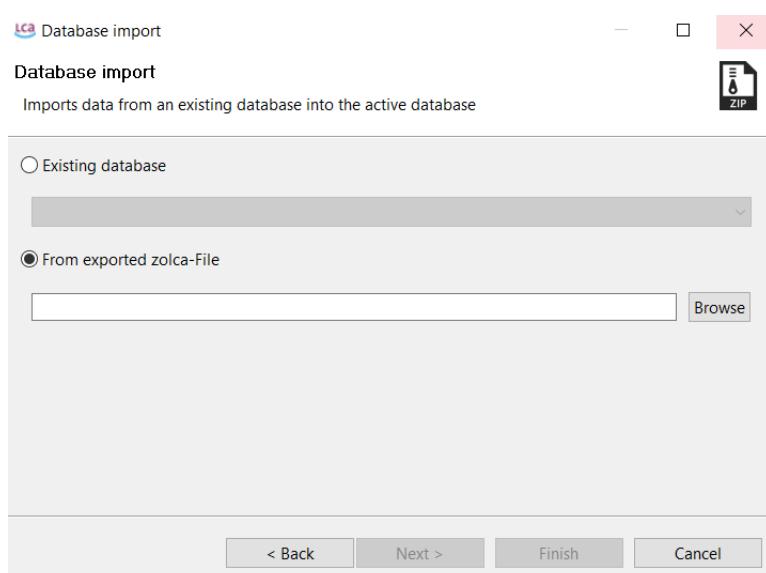


Figure 30: Importing an existing zolca database, step 3

Then find the ‘zolca’ file you would like to import in your browser and select “Open”. The database will be ‘inactive’ at first. To activate a database, double-click on it. Then you will have access to all the flows, processes, etc. the database contains.

5.3.2 Importing an existing database

It is possible to import data from an existing database into the active database. To do this, select “File”, “Import”, “Import entire database” and finally the first option “Existing database”. Step 1 and 2 are the same as in [Section 5.3.1](#).

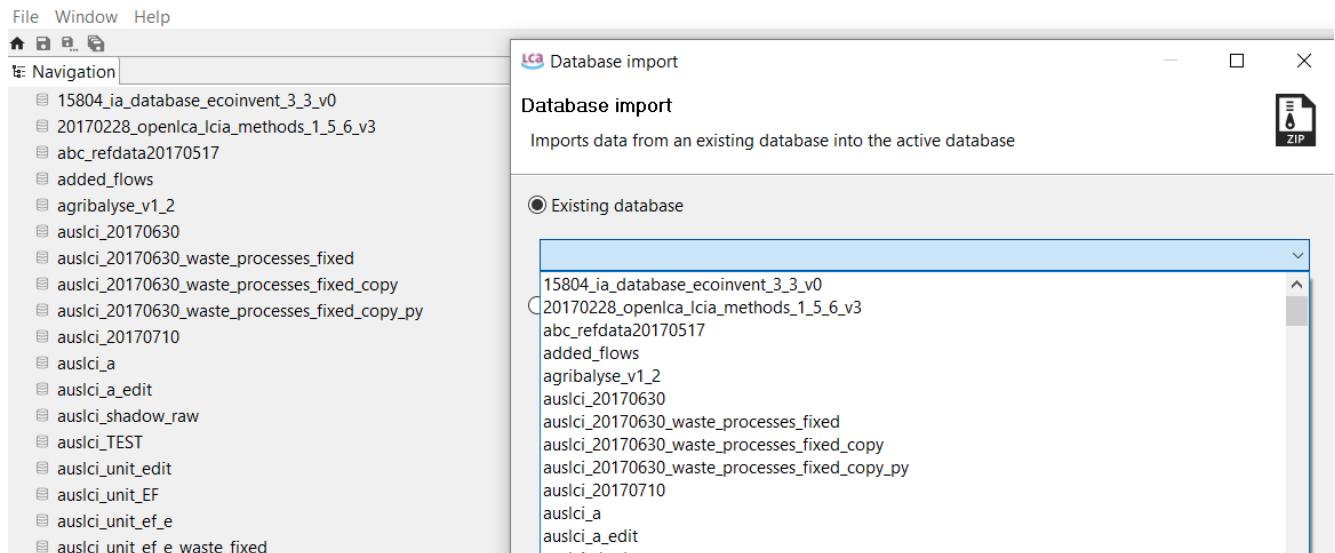


Figure 31: Importing an existing database into an active database, step 3

5.3.3 Importing databases in ecospold1, ecospold2, excel, ILCD and SimaPro CSV formats

These file types can be imported into existing openLCA databases. If necessary, create a new, empty database. Before importing, double click on the target database to activate it. Then go to “File” --> “Import” --> select file type --> select import file(s) from directory --> check and assign units (only necessary for ecospold 1 and 2) --> select “Finish” to import the data (depending on the data, the import can take a couple of minutes). Note: databases in ILCD format must be imported as zip files.

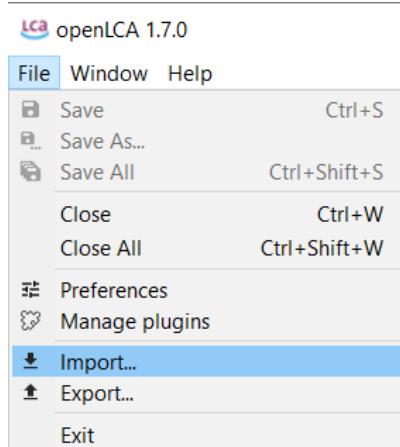


Figure 32: Importing an ILCD database, step 1

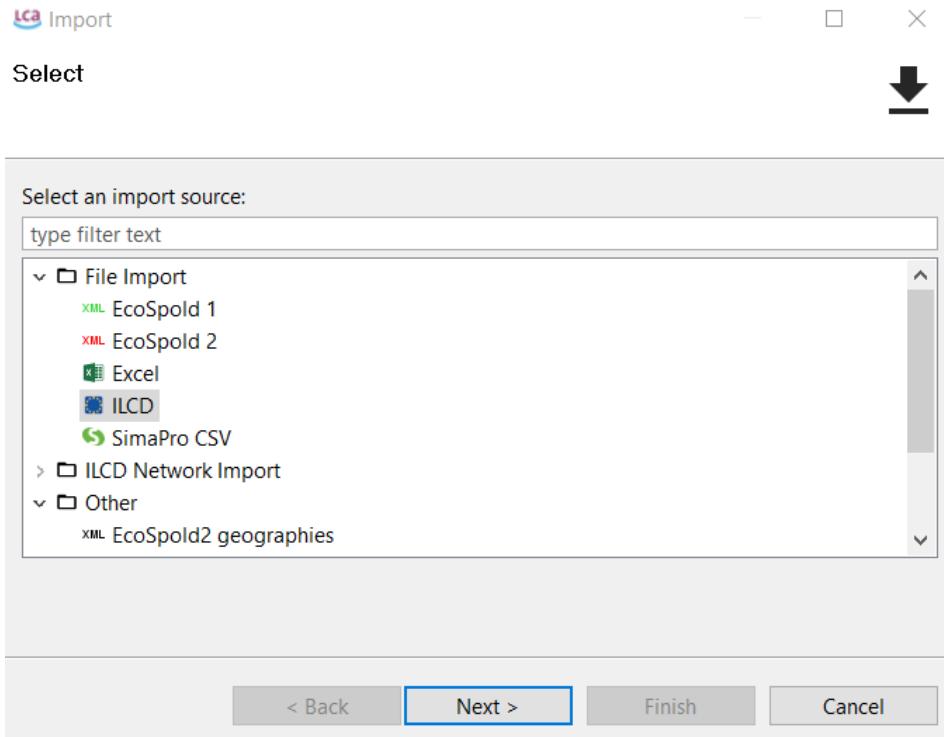


Figure 33: Importing an ILCD dataset, step 2

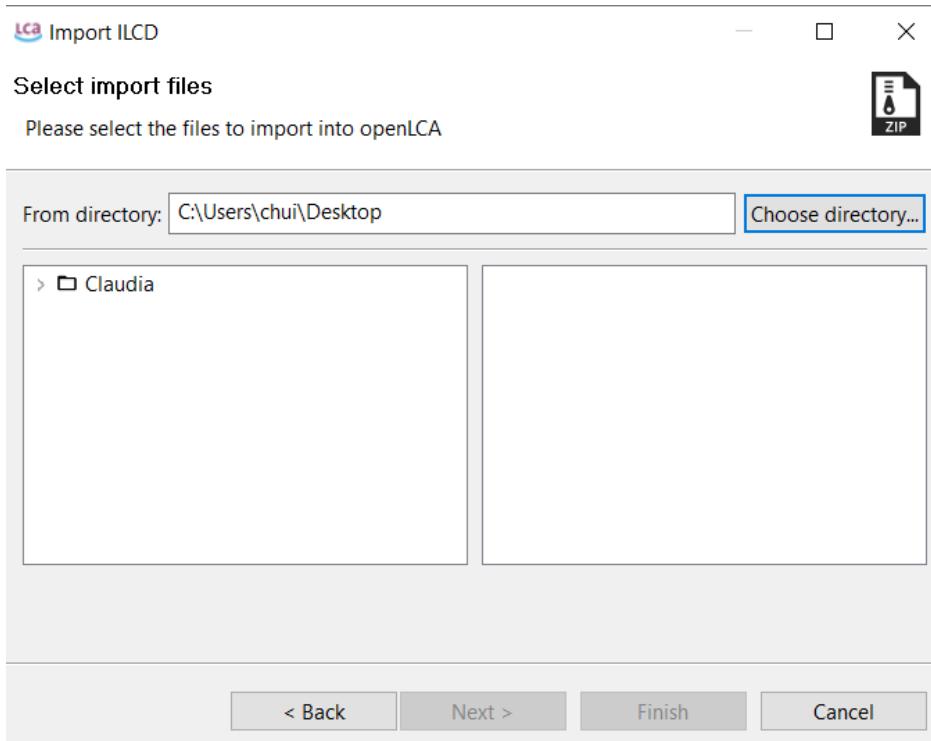


Figure 34: Importing an ILCD dataset, step 3

5.4 Creating a remote database

You can also create a remote database. The name should be the same as in the remote database, and you need to type in the information of the “Host”, “Port” and “User” from the remote database you want to connect (Figure 35).

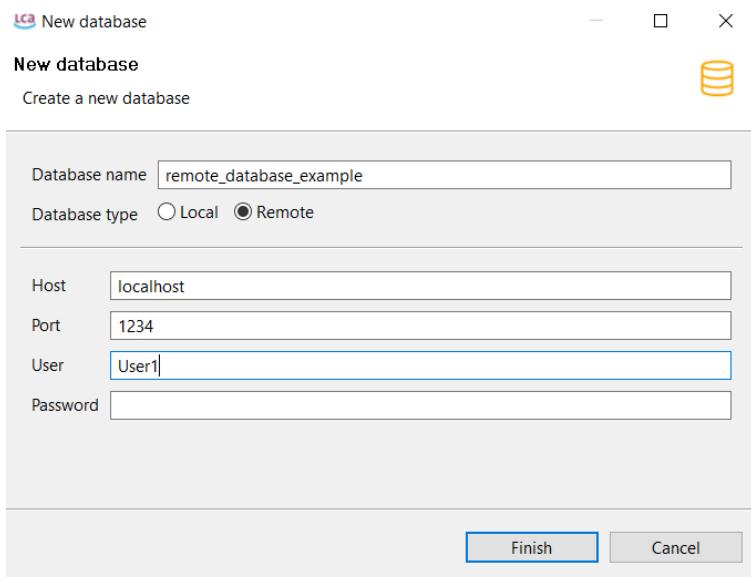


Figure 35: Connecting to a remote database

5.5 Database elements

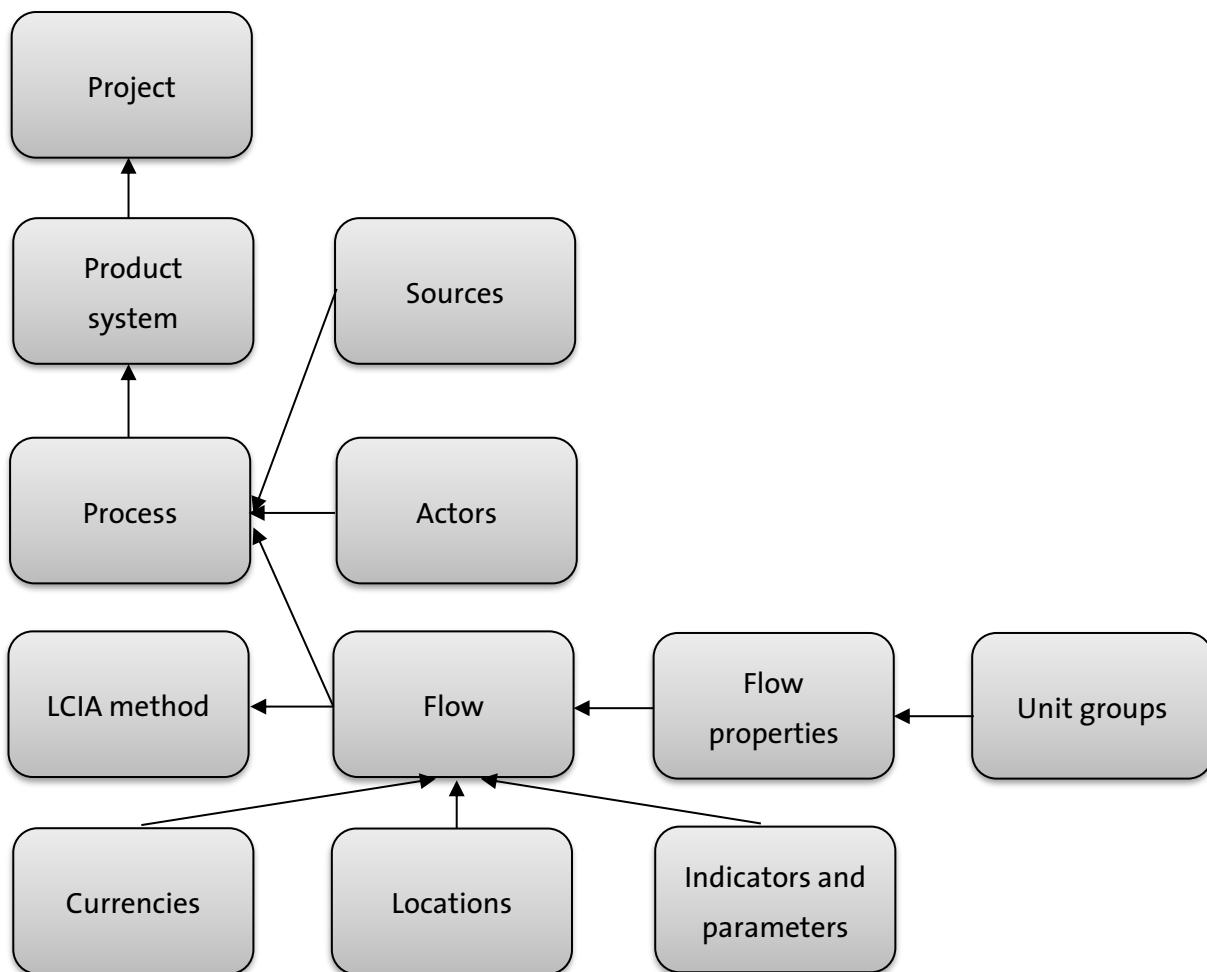


Figure 36: Database element structure and flow of information

The databases in openLCA contain the following elements:

- Actors: people who have provided data or modified models
- Currencies: cost can be assigned to flows and Life Cycle Costing can be performed
- Locations: important for regionalized LCA
- Sources: literature referenced
- Unit groups: groups of units (e.g. units of area include m², ft², sq.yd, etc.)
- Flow properties: properties of flows (e.g. length, mass, etc.)
- Flows: products and materials
- Processes: production or modification of products and materials
- Impact methods: impact assessment methods imported into openLCA
- Product systems: process networks (necessary to calculate inventory results and impact assessment)
- Projects: can be created to compare product system variants
- Indicators and parameters: social indicators, global parameters, data quality systems

5.6 Exporting data

openLCA supports data export in the following formats:

- EcoSpold1 (processes and LCIA methods)
- Ecospold2 (processes)
- ILCD (actors, flow properties, flows, LCIA methods, processes, product systems, sources, unit groups)
- Excel (processes, quick results, analysis results, Monte Carlo simulation results, product systems)
- html File
- ILCD Network Export (entire databases, processes)
- SimaPro CSV (product systems)
- zolca (entire databases)
- "Copy" function for all openLCA tables

How to export these data types will be explained in the following sections.

5.6.1 Exporting data in EcoSpold formats

Processes and impact assessment methods can be exported in EcoSpold1 format. EcoSpold2 files can be created for processes only. To export these file types, activate the database from which you would like to export processes/impact assessment methods. Then click on "File" --> "Export". The export wizard will pop up. Select "EcoSpold2" to export processes as EcoSpold2 files, or "Impact methods" or "Processes" to export these as EcoSpold1 files. In the next window select the directory and processes/LCIA methods to be exported and click "Finish".

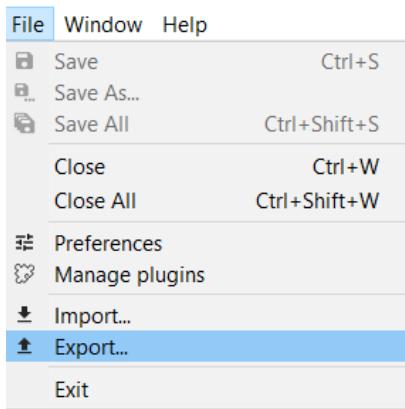


Figure 37: Exporting as EcoSpold1 and EcoSpold2, step 1

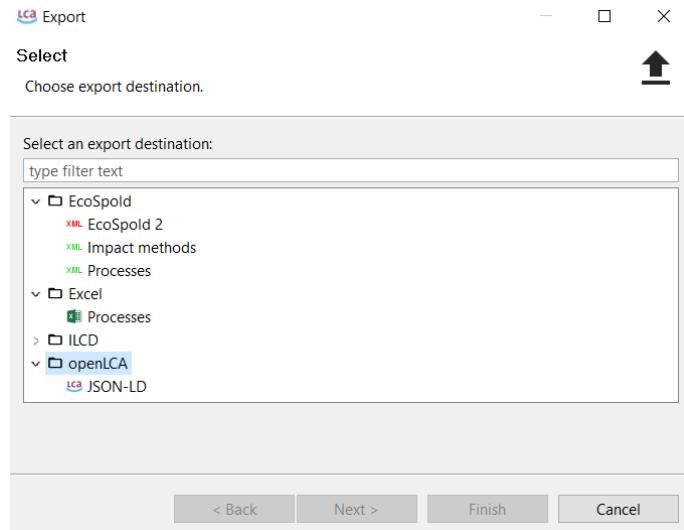


Figure 38: Exporting as EcoSpold1 and EcoSpold2, step 2

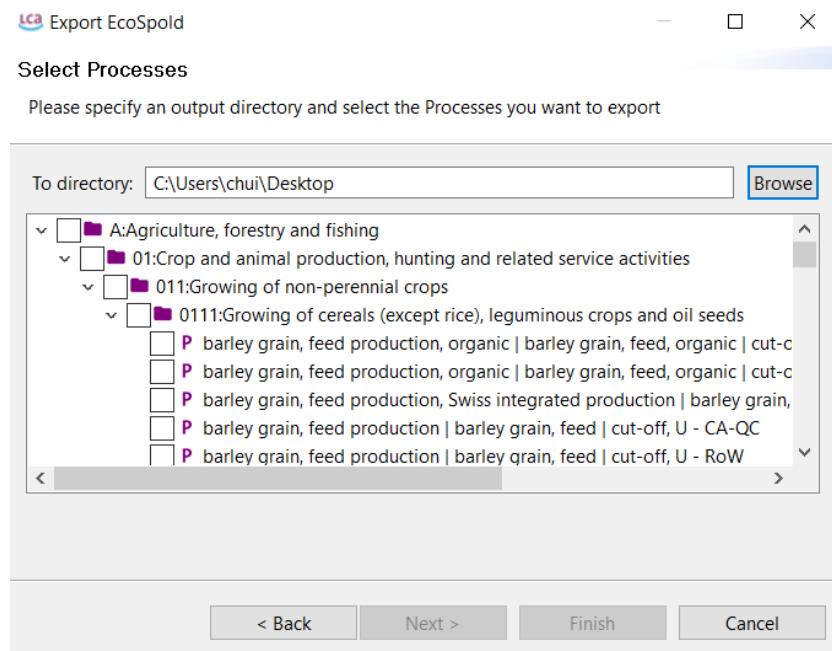


Figure 39: Exporting as EcoSpold1 and EcoSpold2, step 3

5.6.2 Exporting data in Excel format

OpenLCA can export processes, quick results, analysis results, Monte Carlo simulation results, product systems (elementary flows and product flows) and LCIA factors in Excel format. It is also possible to copy any tables from openLCA and paste them elsewhere.

- To export processes as excel files begin by activating the database from which data should be exported. Then select "File" --> "Export" as illustrated in Figure 37. The export wizard will pop up. Select "Processes" in the Excel folder and click "Next". Then select the location where the data should be saved as well as the processes to be saved and click "Finish". Each process will be saved as an individual excel file.
- To export quick results, analysis results, and Monte Carlo simulation results you can either click on the excel export icon in the top left-hand corner or select the "Export to Excel" button under the "General information" tab of the results editor (Figure 40).

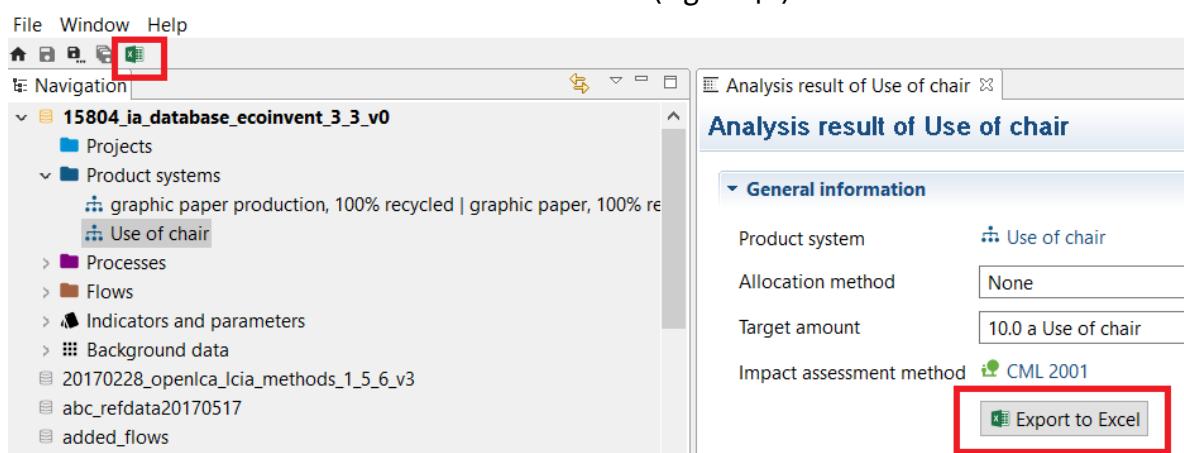


Figure 40: Exporting results as excel file

- To export product systems as excel first select the product system in the Navigator to open it up in the Editor. You can then select the excel export icon in the top left-hand corner (Figure 41). The product system excel export wizard will open. The "Methods" section can be filled out or left blank. Select an export directory and click "Finish" (Figure 42). A folder with one excel file for Elementary Flows and one for Product Flows will be saved.

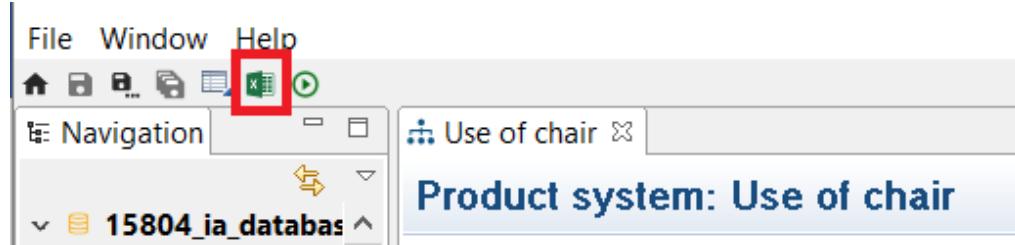


Figure 41: Exporting product system as excel file, step 1

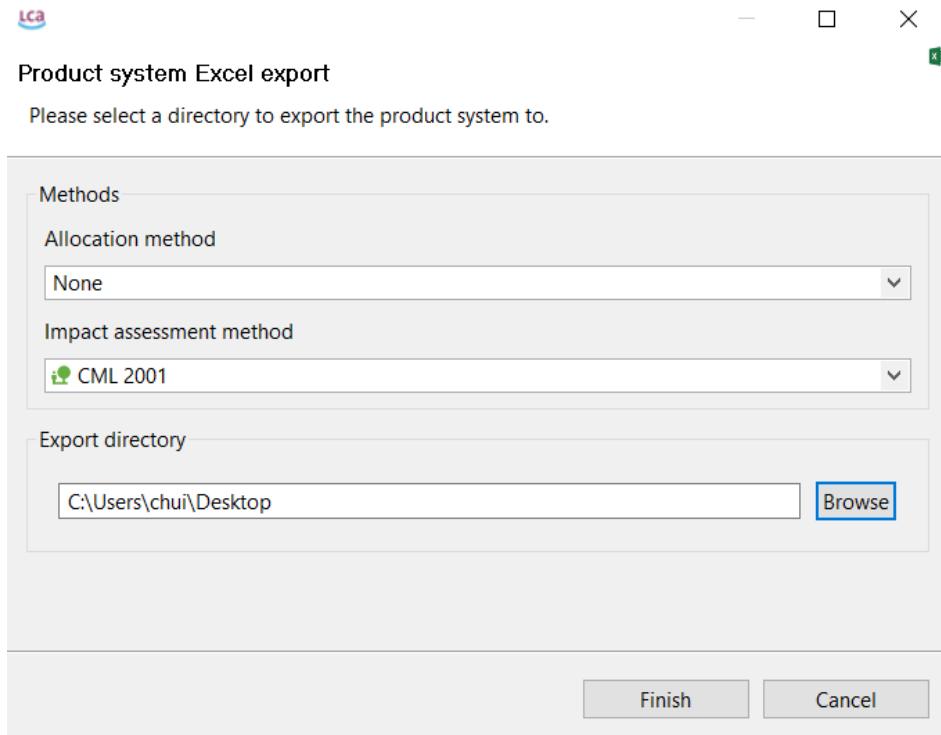


Figure 42: Exporting product system as excel file, step 2

5.6.3 Exporting data in ILCD format

openLCA can export the actors, flow properties, flows, LCIA methods, processes, product systems, sources and Unit groups in ILCD format. To do so, activate the database from which you would like to export. Then click on "File" → "Export". The export wizard will pop up. Select what database elements you would like to export in ILCD format. Then select a directory and the processes, flows, etc. to be exported and select "Finish".

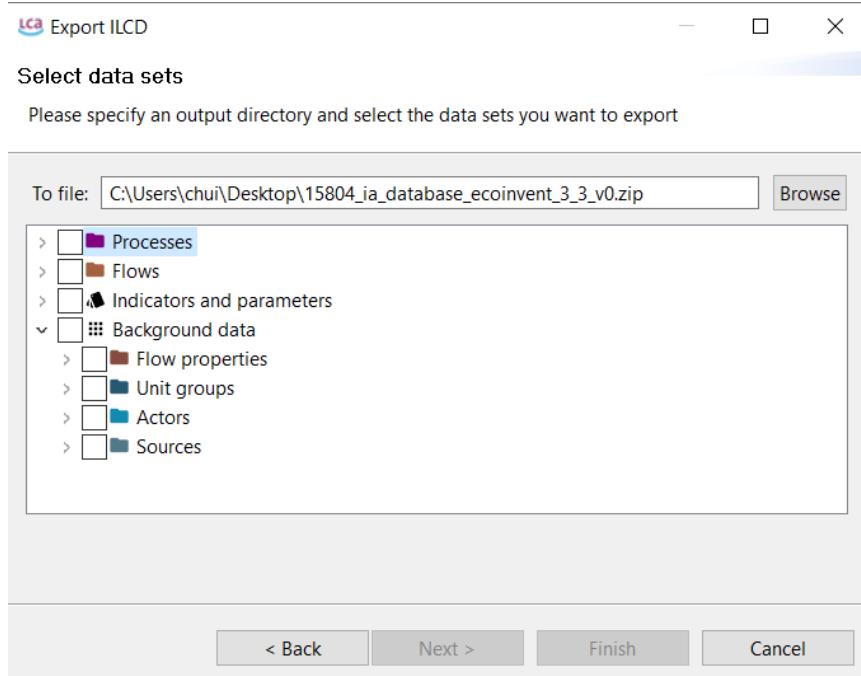


Figure 43: Exporting as ILCD, step 1

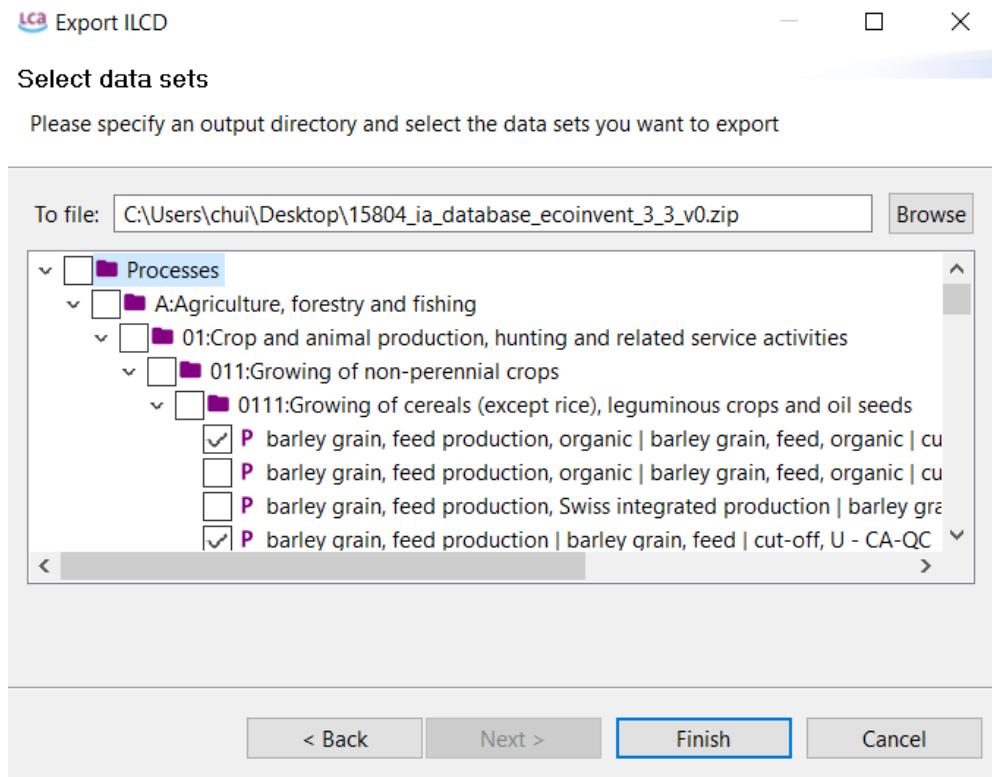


Figure 44: Exporting as ILCD, step 2

5.6.4 Exporting data as html file

openLCA can export Project results as in html format. To do so, calculate a project (see [Section 11](#) to find out how), then select the "Export report" icon when the Report Viewer is open in the Editor (Figure 45). Then simply select a directory and click "Okay".

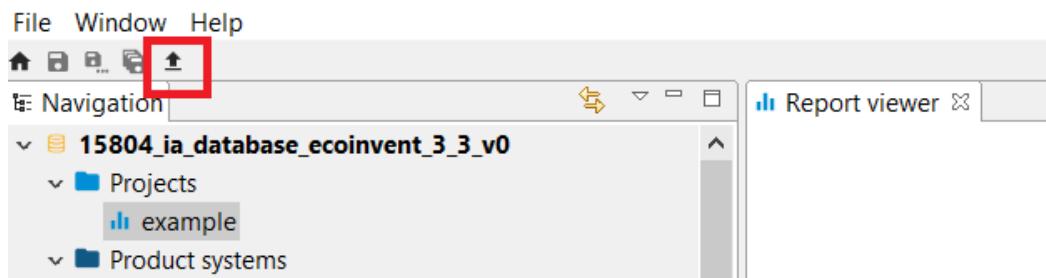


Figure 45: Exporting Project results as html file

5.6.5 Exporting data as CSV-Matrix

openLCA can export the Graph of a product system in CSV-Matrix format. To do so, open the product system you would like to export, then click on the "Matrix export" icon on the top left-hand side (Figure 46). The export wizard will appear. Here you can select the desired decimal and column separators as well as the file destinations for the technology and intervention matrix files (Figure 47). The files will be saved in excel format.

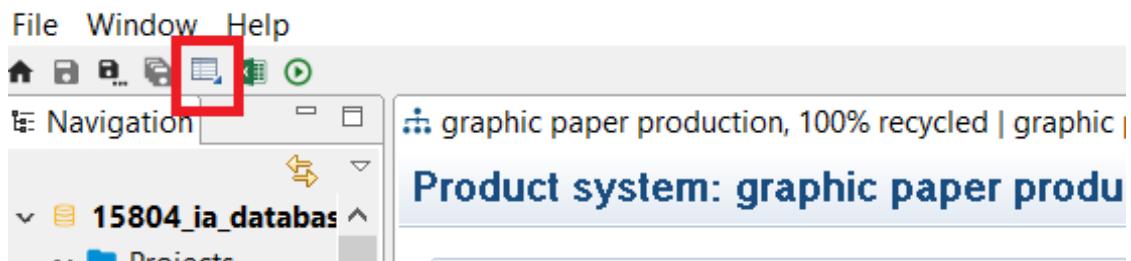


Figure 46: Exporting project results in SimaPro CSV format, step 1

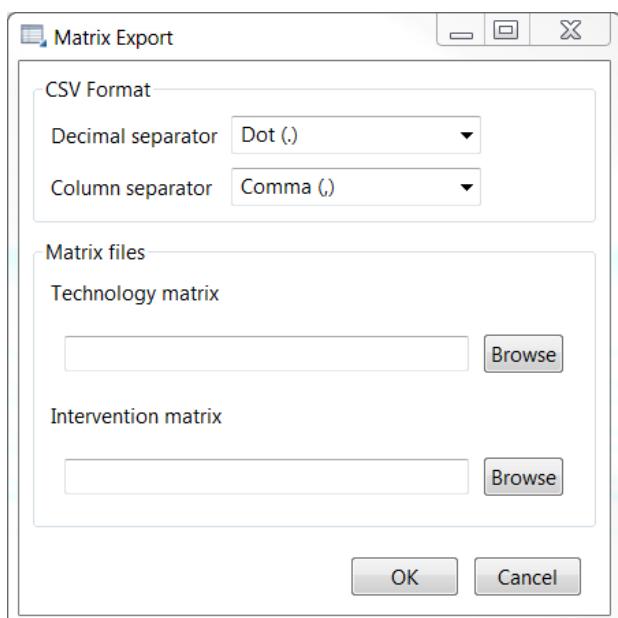


Figure 47: Exporting project results in SimaPro CSV format, step 2

5.6.6 "Copy" function for all openLCA tables

The information presented in all openLCA tables can be copied from the openLCA editor and pasted elsewhere (e.g. in excel, notepad, etc.). To select the columns and rows you would like to copy, select one cell, hold the "Shift" button on your keyboard and then select another cell in the table. All rows and columns in between will be marked. Then you can either right-click and select "Copy" or use the "ctrl/c" function on your keyboard to copy the table. Figure 48 shows an example from a process in the ELCD database (available for free at openLCA Nexus).

Process: barley grain, feed production, organic | barley grain, feed, organic | cut-off, U

Inputs							
Flow	Category	Amount	Unit	Costs/Revenues	Uncertainty	#Avoided	
F _e barley grain, organic	011:Growing of non-perennial c...	1.00000	kg	0.15200 EUR	lognormal: gm...		
F _e building, multi-storey	410:Construction of buildings/4...	8.50000E-6	m ³	0.00106 EUR	lognormal: gm...		
F _e electricity, low voltage	351:Electric power generation, t...	0.03500	kWh	0.00406 EUR	lognormal: gm...		
F _e heat, district or industrial, natural gas	351:Electric power generation, t...			0.00146 EUR	lognormal: gm...		
F _e Occupation, construction site	Resource/land				lognormal: gm...		
F _e Occupation, industrial area, built up	Resource/land				lognormal: gm...		
F _e tap water	360:Water collection, treatment...				lognormal: gm...		
F _e Transformation, from unknown	Resource/land	1.00000E-6	m ²		lognormal: gm...		
F _e Transformation, to industrial area, built up	Resource/land	1.00000E-6	m ²		lognormal: gm...		
F _e wastewater, average	370:Sewerage/3700:Sewerage	-3.80000E-5	m ³		lognormal: gm...		

Figure 48: Copying data from openLCA tables

6 Flows

6.1 Creating a new flow

To create a new flow, right-click on the “Flows” folder and select “New flow”. Name flow and define flow type and reference flow property. Then click “Finish“. A new flow window will open up in the editor (Figure 49).

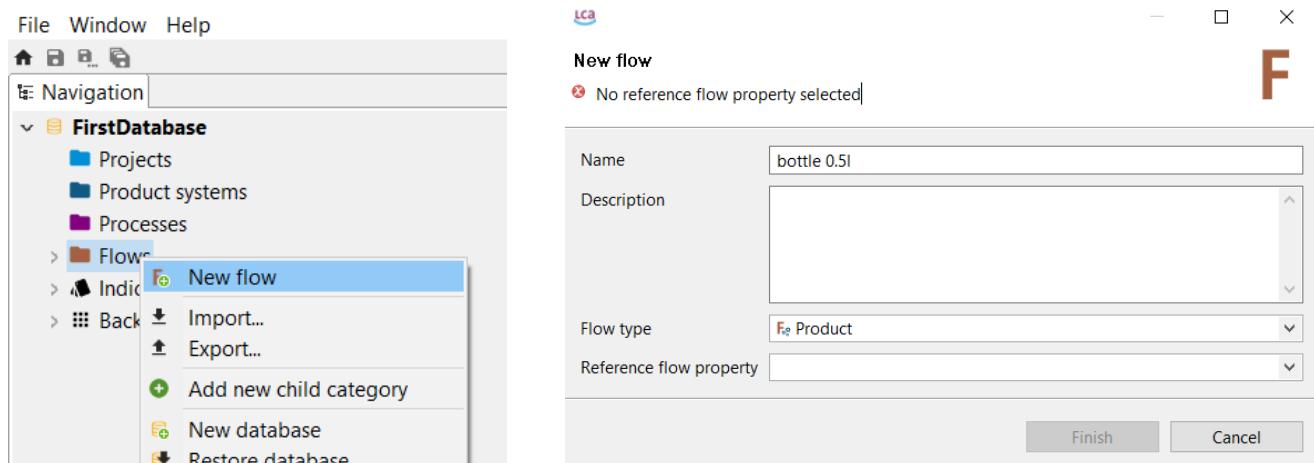


Figure 49: Creating a new flow

It is possible to define if the flow type is a product, an elementary flow or a waste flow. Furthermore, a reference flow property must be defined (e.g. duration, energy, volume, etc.)

6.2 Flow tab contents

6.2.1 General information

In the General information tab you can see and change the name and add a description. It is also possible to add additional information such as a CAS number, formula and location. Under "Used in Processes", you can see which process consume the flow and which produce the flow. If you double-click

on a process under "Used in processes", it will open in the editor.

The screenshot shows the 'Flow: Chair' editor interface. At the top, there's a header bar with the flow name and a close button. Below it is a section titled 'General information' with the following fields:

- Name: Chair
- Description: (empty text area)
- Version: 00.00.000 (with up/down arrows)
- UUID: b303f2aa-5d52-41fb-964f-4bae90ff9046
- Last change: 2017-09-21T09:49:39+0200
- Infrastructure flow: (checkbox)
- Flow type: Product (with a 'Create process' button)

Below this is a section titled 'Used in processes' with two entries:

- Consumed by: Use of chair (with a link icon)
- Produced by: Production of chair (with a link icon)

At the bottom, there are tabs for 'General information' and 'Flow properties'.

Figure 50: Flow editor - General information tab

6.2.2 Flow properties

Additional flow properties can be added in the “Flow properties” tab. Make sure to type in the correct conversion factor and to select the correct flow property as the reference when multiple flows are listed.

The screenshot shows the 'Flow: heat, in chemical industry' editor interface. At the top, there's a header bar with the flow name and a close button. Below it is a section titled 'Flow properties' with the following table:

Name	Conversion factor	Reference unit	Formula	Is reference
Energy	1.0	MJ	1.0 MJ = 1.0 MJ	<input checked="" type="checkbox"/>

Figure 51: Flow editor - Flow properties tab

7 Processes

7.1 Creating a new process

To create a new process, right-click on the “Processes” folder and select “New process”. Name the process and select a quantitative reference (the reference output of this process). It is also possible to create a new product flow for the process. The product flow will automatically be given the same name as the process. Once "Finish" is clicked, the new process will open up in the editor.

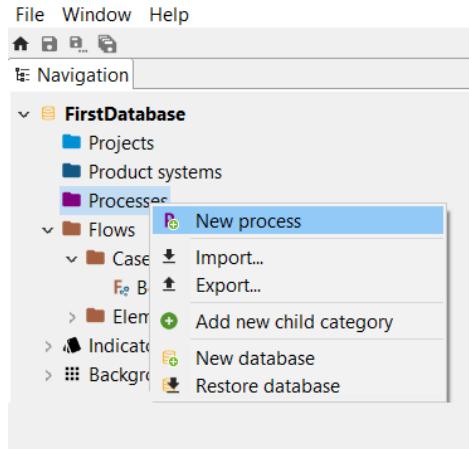


Figure 52: Creating a new process, step 1

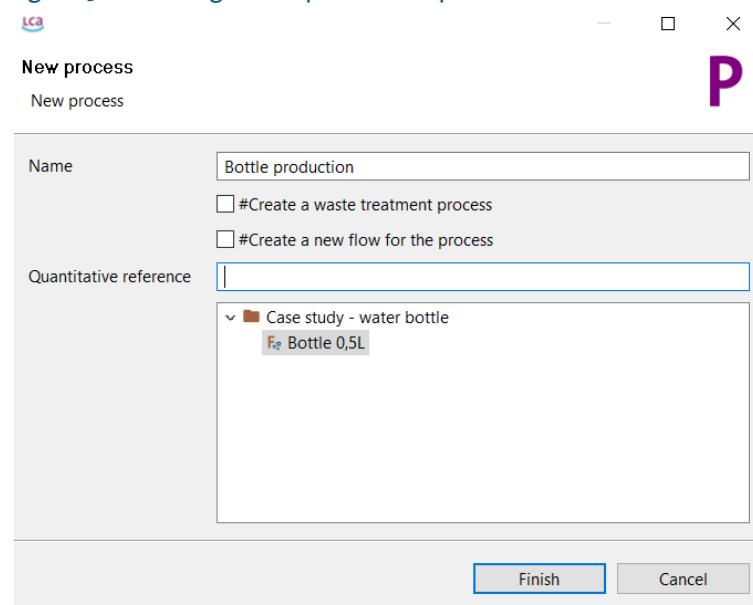


Figure 53: Creating a new process, step 2

Furthermore, it is possible to create a waste treatment process selecting a waste flow previously created as quantitative reference (the reference input of this process).

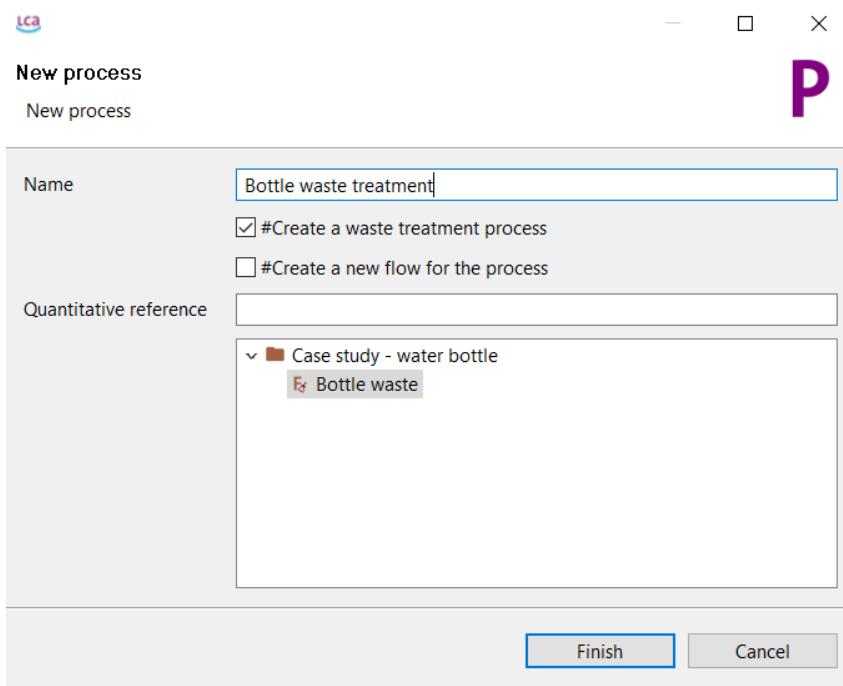


Figure 54: Creation of waste treatment process

7.2 Process tab contents

7.2.1 General information

In the General information tab of a process you can change the name, add description, set the quantitative reference, and add time, geography, technology and data quality information. It is also possible to create a product system from here (to find out how, [Section 9.1](#)).

7.2.2 General information - Data quality

The last section in the General information tab is about data quality. It is possible to select a data quality system for the process, flows and social aspects. Data quality entry for the process has to be defined in the General information section, Figure 55. On the other side, data quality information for flows (Figure 56) and social assessment needs to be selected in “Inputs/Outputs” (see [Section 7.2.3](#)) and “Social aspects” (see [Section 7.2.8](#)) sections respectively.

Data quality	
Process schema	ecoinvent data quality system
Data quality entry	(2;4;3;1;3)
Flow schema	ecoinvent data quality system
Social schema	

Figure 55: Process tab - General Information, data quality

Pedigree matrix

Click on the matrix cells to select entries

Flow	Pedigree matrix					
Waste flow	Reliability	Verified data based on measurements	Verified data partly based on assumptions or non-verified data based on measurements	Non-verified data partly based on qualified estimates	Qualified estimate (e.g. by industrial expert)	Non-qualified estimates
	Completeness	Representative	Representative	Representative	Representative	Representativeness

Figure 56: Process tab - Inputs/Outputs, Data quality for flows

Data quality system can be selected among the systems available in the “Data quality systems” directory in the “Indicators and parameters” section of the active database.

- 15804_ia_database_ecoinvent_3_3_v0
 - Projects
 - Product systems
 - Processes
 - Flows
 - Indicators and parameters
 - Impact assessment methods
 - Social indicators
 - Global parameters
 - Data quality systems
 - ecoinvent data quality system

Figure 57: Data quality systems directory in an active database

If you double-click on an existing data quality system (e.g. ecoinvent data quality system) a “General information” tab is displayed. Scores for different indicators are shown as well as uncertainty values to be assigned to the previous indicators, see Figure 58.

Indicators & Scores

	1	2	3	4	5	Add score
Reliability	Verified data based on measurements	Verified data partly based on assumptions or non-verified data based on measurements	Non-verified data partly based on qualified estimates	Qualified estimate (e.g. by industrial expert)	Non-qualified estimates	<button>Remove indicator</button>
Completeness	Representative data from all sites relevant for the market considered, over an adequate period to even out normal fluctuations	Representative data from > 50% of the sites relevant for the market considered, over an adequate period to even out normal fluctuations	Representative data from only some sites (<< 50%) relevant for the market considered or > 50% of sites but from shorter periods	Representative data from only one site relevant for the market considered or some sites but from shorter periods	Representativeness unknown or data from a small number of sites and from shorter periods	<button>Remove indicator</button>
Temporal correlation	Less than 3 years of difference to the time period of the data set	Less than 6 years of difference to the time period of the data set	Less than 10 years of difference to the time period of the data set	Less than 15 years of difference to the time period of the data set	Age of data unknown or more than 15 years of difference to the time period of the data set	<button>Remove indicator</button>
Geographical correlation	Data from area under study	Average data from larger area in which the area under study is included	Data from area with similar production conditions	Data from area with slightly similar production conditions	Data from unknown or distinctly different area (North America instead of Middle East, OECD-Europe instead of Russia)	<button>Remove indicator</button>

Figure 58: Data quality systems, indicators and scores

It is also possible to create a new database if you right-click on the “Data Quality Systems” directory and select “New data quality system”. It is then possible to add indicators, scores and uncertainties.

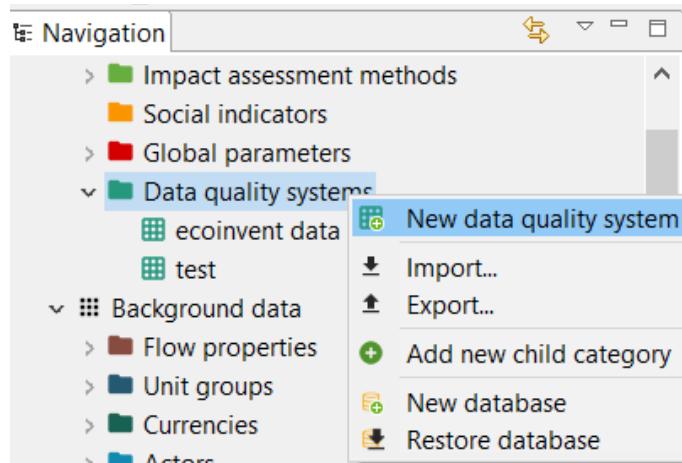


Figure 59: Create new data quality system, step 1

	Score 1	Score 2	Add score
Indicator 1	Indicator 1 - score 1	Indicator 1 - score 2	Remove indicator
Add indicator	Remove score	Remove score	

	Score 1	Score 2
Indicator 1	0.0	0.0

Figure 60: Create new data quality system, step 2

7.2.3 Inputs/Outputs

Here product, elementary and waste flows are listed as inputs/outputs. Information on respective categories, amounts, units, cost/revenues, uncertainty, avoided waste, provider, data quality and description are also contained in these tables. It is also possible to change units by clicking on the unit cell and selecting a new unit from the list.

Amounts can be typed in as values, formulas and/or parameters. Complex formulas require a certain format (e.g. Tan(a), trunc(c), etc.). Use the formula interpreter to find errors (available under "Window" → "Formula interpreter"). When a formula and/or parameter is typed in the "Amount" field, the software will calculate the value for the amount automatically. To see the calculated value, click on this button:    . To see the original formula/parameters, click on the button again. Under "Default provider" you can select a specific flow provider (when more than one provider for a specific product flow exists).

Prices can be typed for each flow in input and output sections and they are displayed in green colour if they are revenues or in violet colour if they are expenses.

7.2.4 Administrative information

This section is quite self-explanatory. Entries to administrative information do not affect calculations.

7.2.5 Modelling and validation

Here it is possible to set the process type (as unit or system process) and add information about the dataset. Add reviewers by clicking the "Add actors" icon in the section "Process evaluation and validation". If the actor you would like to add is not included under "Actors", you can add an actor by right-clicking on the "Actor" folder in the Navigation and selecting "New actor". To add a source, click on the green "+" icon in the section "Sources". Once again, if the source you require is not listed, you can add a new one by right-clicking on the "Sources" folder in the Navigation and selecting "New source".



Figure 61: Adding a reviewer or source to processes

7.2.6 Parameters

Parameters can be used on the process, Impact assessment method, product system, project and database levels. Parameters can be used instead of concrete values for inputs/outputs. They can be defined as simple values, formulas or complex functions. Parameters can overwrite each other (e.g. the value set for a parameter in a process can be overwritten on the product system/project levels).

There are some rules when it comes to parameters. Parameter names cannot contain special characters or more than 255 characters. Parameter formulas can contain single values, simple equations, or complex functions including logical expressions. Parameter formulas do not contain units, (so please add them in the description field), and cannot have more than 255 characters. Theoretically, the amount

of parameters is unlimited. When you assign an amount to a parameter, use point (.) instead of comma (,) for the decimal numbers.

"Global" parameters can be found and are valid on all levels. "Input" parameters are parameters that are only valid for the process/LCIA method/Product system in which they are saved. "Dependent" parameters are parameters that include input or global parameters in their formula. See Figure 63 for an example.

New global, input and dependent parameters can be created within a process or impact assessment method. These are then also available in product systems and projects (note: it is not possible to create a new parameter on the product system or project levels). To create a global parameter you can select "Global parameters" in the "Indicators and Parameters" section in Navigation and if you right click a tab for the creation of a new global parameter pops up. At this point you can enter name, description, type (if it is an input or a dependent parameter) and amount (see Figure 62). To load the global parameter just created select the "reload" button in the "Global parameters" section in "Parameters" tab in a process or impact assessment method (see Figure 63).

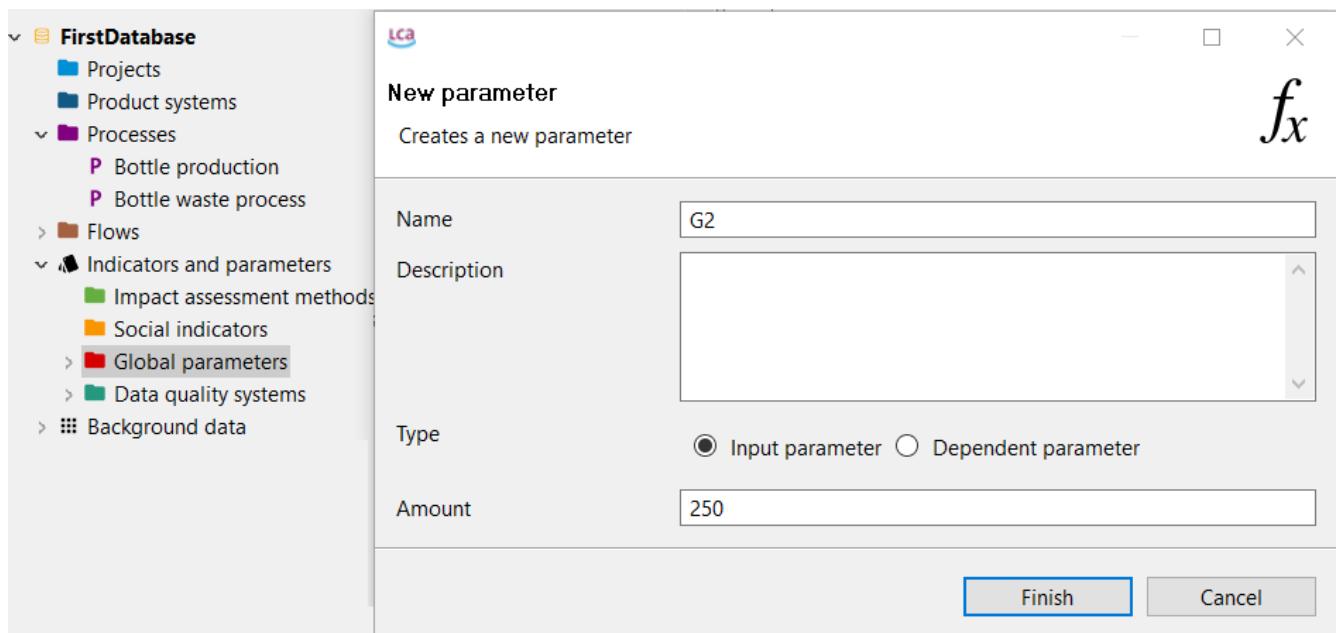


Figure 62: Creation of a gloabl parameter

Parameters				
Global parameters				
Name G1		Value 500.0	Uncertainty none	Description
Input parameters				
Name A1		Value 200.0	Uncertainty none	Description
Dependent parameters				
Name D1	Formula G1*A1		Value 100000.0	Description

Figure 63: Global, Input and Dependent parameters

7.2.7 Allocation

Usually, life cycle assessment requires single-output processes, but this is not always the case. Multi-output processes (e.g. co-generation of heat and power, simultaneous milk, leather and meat production, etc.), however, occur frequently. These situations can be dealt with using two different strategies, namely through allocation (in which elementary flows and products from multi-output processes are mathematically divided into multiple processes) or system expansion (to avoid allocation).

There are 3 allocation methods in openLCA:

- physical allocation
- causal allocation
- economic allocation

The values (allocation factors) for physical, causal and economic allocation can be viewed/ altered in the "Allocation" tab. In order for allocation to work, the main product and the co-products of the multi-output process need to have the same flow property. Select the "Calculate default values" button and the software will automatically calculate the values for all three allocation types. For physical allocation, the default (reference) flow property is used to calculate the physical ratio between the main product and the co-product on the bases of their amounts, e.g. in units of mass or energy. For economic allocation, the allocation factors are based on the economic value of product flows. Thus, in order to apply economic allocation you first need to add an economic flow property to each product flow. Causal allocation can be applied by manually inserting the desired allocation factors in the causal allocation section.

Figure 64 The physical allocation factors are automatically calculated on the basis of the ratio between the product outputs of the process as expressed in the reference flow property (e.g. kg). For this example, the output flows for bark and wood are 0.30 kg and 1kg , respectively, thus resulting in the physical allocation factors 0.23and 0.77. Economic allocation considers the market values of the output product flows. Prices are set at 0.40 \$/kg and 1 \$/kg for bark and wood. This results in the economic allocation factors you can see below. The causal allocation factors need to be inserted manually on the basis of assumptions/prior scientific research on the relative impacts arising from each output, otherwise they are assumed to be those for physical allocation. In this case they are set to 0.4 and 0.6 for bark and wood respectively.

The screenshot shows the openLCA software interface with the following details:

- Title Bar:** *Production of wood_example
- Allocation Section:**
 - Default method: Economic
 - Calculate default values button
- Physical & economic allocation table:**

Product	Physical	Economic
F _b bark (0.30 kg)	0.23076923076923075	0.10714285714285712
F _w Wood (1.00 kg)	0.7692307692307692	0.8928571428571428
- Causal allocation table:**

Flow	Direction	Category	Amount	bark	Wood
F _b sawlog and veneer log, hardw...	Input	022:Logging/0220...	1.00000 m ³	0.4	0.6

Figure 64: Physical, causal and economic allocation

The screenshot shows the openLCA software interface with the following details:

- Title Bar:** *Production of wood_example
- Flow: bark:**
 - Flow properties section:

Name	Conversion factor	Reference unit	Formula	Is reference
Mass	1.0	kg	1.0 kg = 1.0 kg	<input checked="" type="checkbox"/>

Figure 65: Flow property mass

To avoid allocation, system expansion can be performed by checking the box of “Avoided product” for the by-product, see Figure 66. It is important that a process providing the avoided product flow exists. The avoided product is then shown in grey in the model graph when creating the product system, see Figure 67 .

Outputs

Flow	Category	Amount	Unit	Costs/Revenues	Uncertainty	Avoided product
Carbon dioxide, fossil	air/high population density	2	kg		none	
Electricity, at grid, US - RNA	Product flows	2	MJ	1.58000 \$	none	
Heat		1.00000	MJ	0.36000 \$	none	<input checked="" type="checkbox"/>
Sulfur dioxide	air/high population density	0.5	kg		none	

Figure 66: System expansion, marking an avoided product in a process

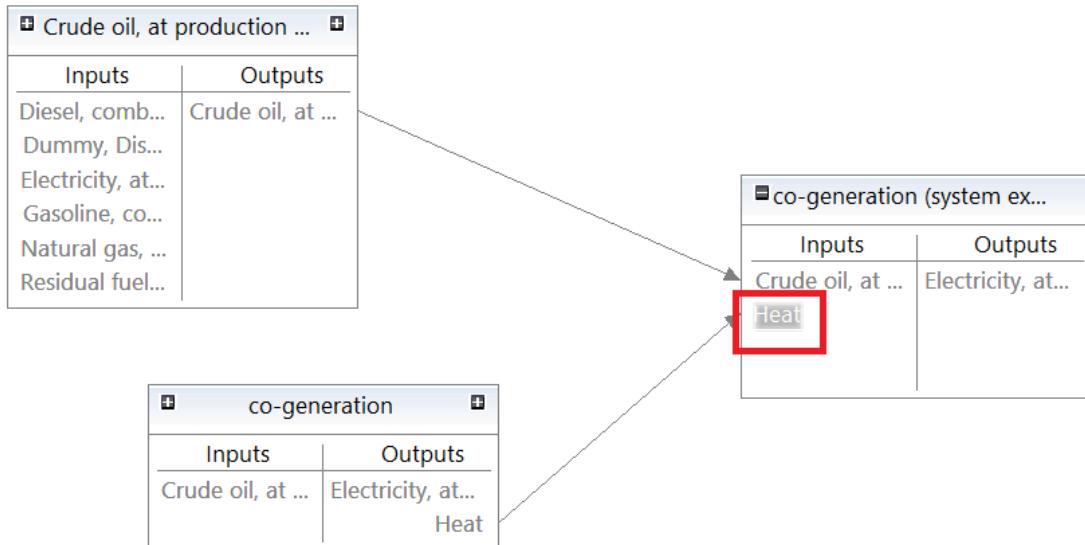


Figure 67: System expansion - avoided product in model graph

7.2.8 Social aspects

This section shows contents only if a database for the performance of Social LCA is active. Databases for Social LCA (e.g. Soca or Psilca) are available in OpenLCA Nexus website (<https://nexus.openlca.org/>), in the [Database section](#). Social indicators are available in the “Social Indicators” directory in the “Indicators and parameters” section in the active database.

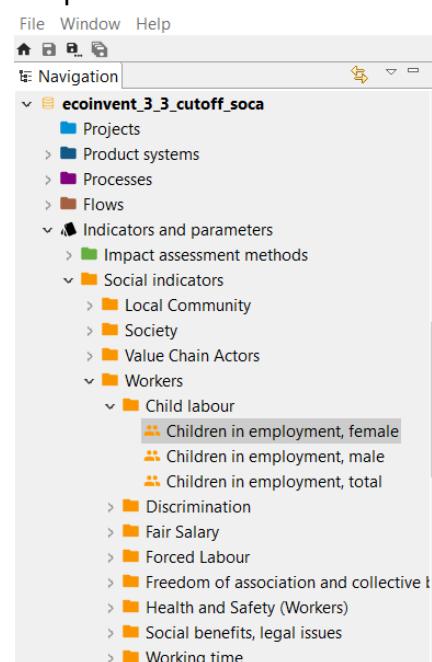


Figure 68: Social indicators in "Indicators and parameters" directory

To open one social indicator you can double-click on it. General information, additional information about unit of measurement and evaluation schema and activity variable (name, quantity and unit) are displayed.

The screenshot shows a software interface for managing social indicators. At the top, there's a header with a small icon and the text 'Children in employment, female'. Below this is a section titled 'Social indicator: Children in employment, female'. Underneath, there are three expandable sections: 'General information', 'Additional information', and 'Activity variable'. The 'General information' section contains fields for Name (Children in employment, female), Description (Explanation of unit of measurement: Percentage of male children ages 7-14), Category (Workers > Child labour), Version (01.00.000), UUID (03d55942-eaf8-4260-8acc-d4b294057cec), and Last change (2016-09-27T10:57:53+0200). The 'Additional information' section includes Unit of measurement (% of female children) and Evaluation schema (0% = no risk; 0%-<2,5% = very low risk; 2,5%-<5% = low risk; 5%-<10% = medium risk; 10%-<20% = high risk; >=20% = very high risk; n.a. = no data). The 'Activity variable' section lists Working hours as the name, Duration as the quantity, and h as the unit.

Figure 69: Social indicators, General information tab

For each process, the “Social Aspects” tab shows social indicators for different categories with information on raw value, risk level (evaluated according to the amount of the “raw value”), activity variable, data quality, comment and source. The risk-assessed indicators are characterised with the activity variable. For instance, for the time being, all indicators use working hours as activity variable.

Social aspects: barley grain, feed production, organic | barley grain, feed, organic | cut-off, U

The screenshot shows a table titled 'Social aspects' for the process 'barley grain, feed production, organic | barley grain, feed, organic | cut-off, U'. The table has columns for Name, Raw value, Risk level, Activity variable, Data quality, Comment, and Source. The 'Name' column uses a hierarchical tree view. The 'Raw value' column contains various metrics like percentages and dollar amounts. The 'Risk level' column indicates the risk level for each indicator. The 'Activity variable' column consistently shows 'Working hours'. The 'Data quality' column provides details on the data source and quality. The 'Comment' and 'Source' columns include links to external sources. A red box highlights the top right corner of the table area.

Social aspects: barley grain, feed production, organic barley grain, feed, organic cut-off, U						
Social assessment						
Name	Raw value	Risk level	Activity variable	Data quality	Comment	Source
Workers						
Child labour						
Children in employment, male	0 [% of male children]	No risk	0.001851907 [h, Working hours]	(4;2;1;1;2)		Eisfeldt, F. 2015...
Children in employment, female	0 [% of female children]	No risk	0.001851907 [h, Working hours]	(4;2;1;1;2)		Eisfeldt, F. 2015...
Children in employment, total	0 [% of children]	No risk	0.001851907 [h, Working hours]	(4;1;1;1;4)	Data from 2014	World Bank 201...
Forced Labour						
Goods produced by forced labour		No data	0.001851907 [h, Working hours]			
Frequency of forced labour	1.5 [%]	Very low risk	0.001851907 [h, Working hours]	(2;4;3;3;2)		ILO 2012: Force...
Trafficking in persons	1 [Tier]	Very low risk	0.001851907 [h, Working hours]	(2;1;1;1;4)		U.S. Departmen...
Fair Salary						
Living wage, per month	785.2650091 [USD]	High risk	0.001851907 [h, Working hours]	(2;2;3;2;2)	Mean over differe...	WageIndicator ...
Minimum wage, per month	0 [USD]	Very high risk	0.001851907 [h, Working hours]	(2;1;4;1;2)		Quandl 2010: M...
Sector average wage, per month	7490.661126 [USD]	Very low risk	0.001851907 [h, Working hours]	(2;3;4;1;3)	Ratio referring to ...	ILostat 2014
Working time						
Weekly hours of work per employee	36.431 [h]	Medium risk	0.001851907 [h, Working hours]	(2;5;2;1;4)		ILostat 2014
Discrimination						
Gender wage gap	20.312905 [%]	High risk	0.001851907 [h, Working hours]	(3;1;5;1;4)	Mean value of sec...	ILostat 2014
Health and Safety (Workers)						
DAIY due to indoor and outdoor air	0.623088478 [DAIY rate]	Very low risk	0.001851907 [h, Working hours]	(2;1;5;1;4)		WHO 2009: DA...

Figure 70: Process, social aspects

It is possible to modify a social indicator by double-clicking on it or by clicking on the pencil icon on the top-right corner. A window will pop-up with the possibility to modify the different categories.

Raw value: 1.5 %

Activity variable (Working hours): 0.001851907 h

Risk level: Very low risk

Source: ILO 2012: Forced Labour

Comment:

Data quality:

Reliability	Green	Yellow	White
Completeness	White	White	Orange
Temporal correlation	White	Yellow	White
Geographical correlation	White	Yellow	White
Further technological correlation	Green	White	White

OK Cancel

Figure 71: Process - Social aspects, modify social indicators

It is also possible to add social indicators by clicking on the green button on the top-right corner and selecting then an indicator from the available directories.

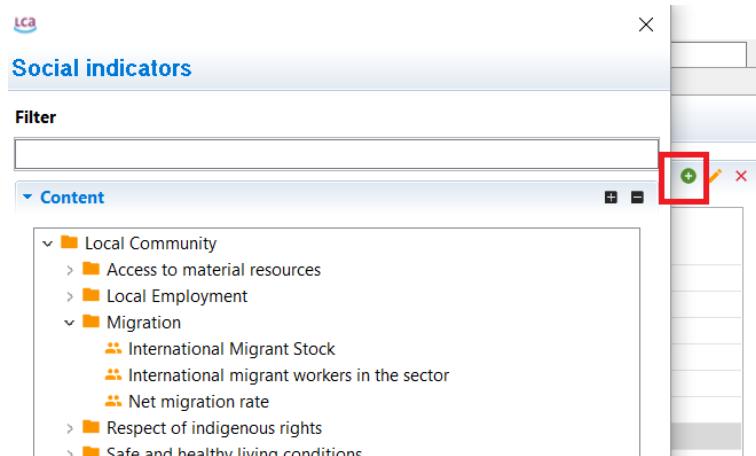


Figure 72: Process - Social aspects, add a social indicator

8 LCIA methods

The databases in openLCA Nexus do not contain LCIA methods (termed "impact assessment methods" in the software). LCIA methods need to be imported/created manually in each database in openLCA in order to carry out life cycle impact assessment.

8.1 Importing LCIA methods into openLCA

A LCIA method pack openLCA is available at www.openlca.org/downloads. This comprehensive package of environmental impact assessment methods is formatted for use with all of the databases available at openLCA Nexus, including, for example, ecoinvent 3, GaBi and ELCD. This pack includes normalisation and weighting as far as this is foreseen by the method. A pack containing a social LCIA method for use with the Social Hotspots Database also available at www.openlca.org/downloads. Ecoinvent LCIA methods are also available for openLCA. You can download these from openLCA Nexus (<https://nexus.openlca.org/database/ecoinvent>). A LCIA method developed especially for Ökobaudat is contained in the database file when downloaded from openLCA Nexus for openLCA.

Once you have downloaded one or more of these method packs to your computer, you can then import them into an openLCA database. To do so, begin by activating the database in which the method pack should be imported. Then go to "File" --> "Import" and select "Import entire database" from the "Other" folder of the import wizard. In the next window select "From exported zolca file", browse for the file and finally select "Finish". The import will then begin automatically.

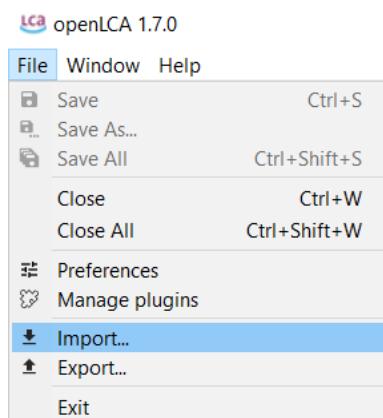


Figure 73: Importing LCIA methods, step 1

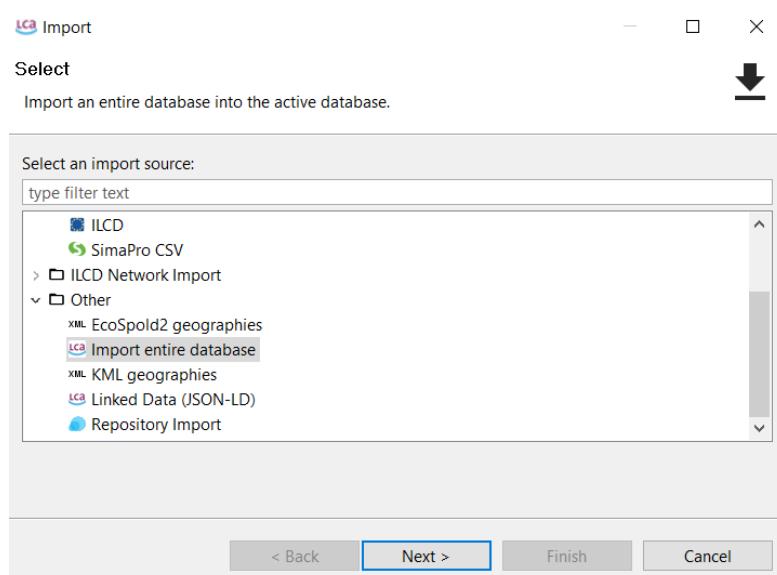


Figure 74: Importing LCIA methods, step 2

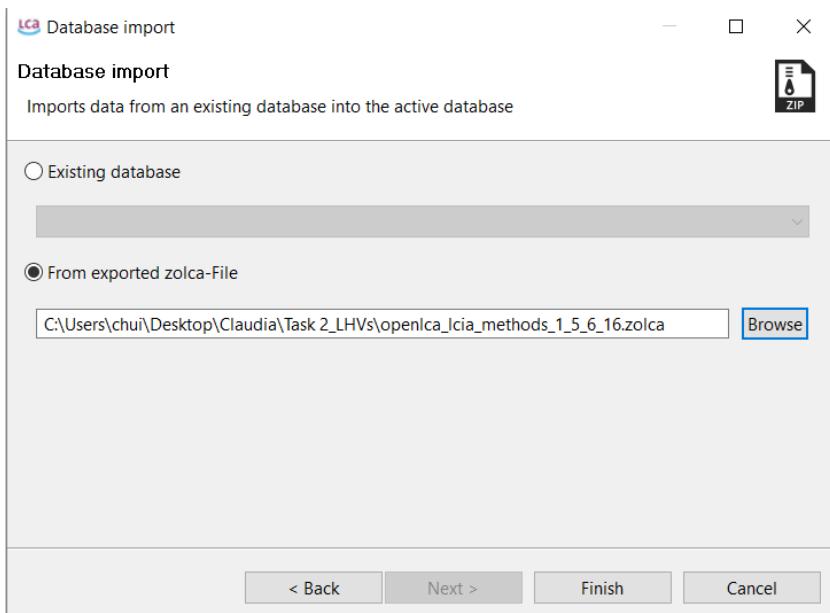


Figure 75: Importing LCIA methods, step 3

This import may take a few minutes. When it is finished, the LCIA methods will be available in the database, as shown in Figure 76.

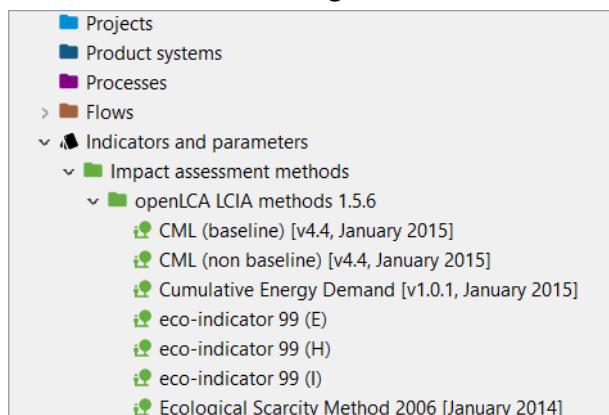


Figure 76: LCIA methods in openLCA

8.2 Creating a new impact assessment method

To create a new life cycle impact assessment method, right-click on the “Impact assessment methods” folder and select “New LCIA method”. Name the new method and add a description (optional). Once “Finish” is clicked, the new impact assessment method will open up in the editor. To see how to add impact categories, characterization factors, etc, see the next section.

8.3 Impact methods tab contents

8.3.1 General information

Here you can change the name and description of the method as well as add/remove impact categories. To add a new impact category, click on the green "+" button on the right-hand side. Then simply name

the category and type in a reference unit and description (optional). Figure 77 shows an example of the General information tab for the CED method from ecoinvent.

Name	Description	Reference unit
biomass - renewable energy resources, biomass	renewable energy resources, biomass	MJ-Eq
fossil - non-renewable energy resources, fossil	non-renewable energy resources, fossil	MJ-Eq
geothermal - renewable energy resources, geothermal, converted	renewable energy resources, geothermal, co...	MJ-Eq
Lower Heating Values - biomass - renewable energy resources, biomass	LHV, renewable energy resources, biomass	MJ-Eq
Lower Heating Values - fossil - non-renewable energy resources, fossil	LHV, non-renewable energy resources, fossil	MJ-Eq
Lower Heating Values - geothermal - renewable energy resources, geothermal, converted	LHV, geothermal - renewable energy resour...	MJ-Eq
Lower Heating Values - nuclear - non-renewable energy resources, nuclear	LHV, non-renewable energy resources, nucle...	MJ-Eq
Lower Heating Values - primary forest - non-renewable energy resources, primary forest	LHV, primary forest - non-renewable energy...	MJ-Eq
Lower Heating Values - solar - renewable energy resources, solar, converted	LHV, solar - renewable energy resources, sol...	MJ-Eq
Lower Heating Values - water - renewable energy resources, potential (in barrage water), co...	LHV, water - renewable energy resources, p...	MJ-Eq
Lower Heating Values - wind - renewable energy resources, kinetic (in wind), converted	LHV, wind - renewable energy resources, ki...	MJ-Eq
nuclear - non-renewable energy resources, nuclear	non-renewable energy resources, nuclear	MJ-Eq
primary forest - non-renewable energy resources, primary forest	non-renewable energy resources, primary for...	MJ-Eq
solar - renewable energy resources, solar, converted	renewable energy resources, solar, converted	MJ-Eq
water - renewable energy resources, potential (in barrage water), converted	renewable energy resources, potential (in bar...	MJ-Eq
wind - renewable energy resources, kinetic (in wind), converted	renewable energy resources, kinetic (in wind)...	MJ-Eq

Figure 77: LCIA methods - General information tab

8.3.2 Impact factors

Flows as well as their corresponding characterization factors, categories, flow properties, units and uncertainty data can be added/removed/edited in this tab. Begin by selecting the desired impact category. Then add or remove flows using the "+" and "X" buttons on the top right-hand corner of the editor. Then type in the characterization factor for each flow as well as the uncertainty distribution, if applicable.

8.3.3 Normalization/Weighting

To add normalization and weighting factors to the impact categories of a LCIA method, begin in the "Normalization and weighting" tab by clicking on the green "+" tab to add a new set. The impact categories saved in the method will automatically appear in the window on the right, where you can then manually type in normalization and weighting factors.

8.3.4 Parameters

Parameters can be used in the same way for LCIA methods as for processes, as described in [Section 7.2.6](#).

8.3.5 Shape file parameters

The screenshot shows the 'Shape file parameters' tab in the openLCA software. Under the 'Files' section, there is a 'Location' field showing the path 'C:\Users\chui\openLCA-data-1.4\databases\15804_ia_database_ecoinvent_3_3...'. Below it are two buttons: 'Import...' and 'Evaluate for existing locations'. The 'Import...' button is highlighted with a red rectangular box.

Figure 78: Shape files tab, import files

This tab is connected to Regionalized LCA, see [Section 10.3](#). The data for the regional characteristics is imported to openLCA in shape files (i.e. GIS vector data), being each characteristic an attribute of the existing geometries in the file. The imported attributes can then be added as new parameters in the LCIA method editor. This way, site-specific data is only needed for the regional characteristics included in the LCIA model, instead of having to import GIS files with thousands of attributes representing the impact factors of each elementary flow per impact category.

Shape file parameters are created in openLCA by importing GIS files of extension *.shp which contain the parameters as numerical attributes of each feature included in the file. 1. For importing the GIS file, click “Import” in the “Shape files” tab of the LCIA method editor and select the file to import. Once the shape file has been imported, the numerical attributes included in it will be added as parameters in openLCA. The name of the parameter will be the name of the attribute in the shape file and its minimum and maximum values will be displayed in the table. The different values per location and parameter can also be checked in a map. For this, right-click on the parameter name and select “Show in map”.

The screenshot shows the 'Shape files tab, import files, show in map' interface. At the top, there is a location path 'C:\Users\ User1 \openLCA-data-1.5\databases\regio_tests2_1\olca\lcia...' and two buttons: 'Import...' and 'Evaluate for existing locations'. Below is a table titled 'Parameters - eq_ei99+_numerical' with columns 'Name', 'Minimum', and 'Maximum'. A single row is shown: 'f_t eq_factor' with values '0.1' and '29.0'. A context menu is open over this row, showing options: 'Show in map' (highlighted with a blue box) and 'Add to method parameters'.

Name	Minimum	Maximum
f_t eq_factor	0.1	29.0

Figure 79: Shape files tab, import files, show in map

The value of each feature included in the shape file can be checked selecting the function “i” available in top left corner of the pop-up window, and then clicking on the point of interest in the map. An additional pop-up window will show the different information available in the shape file for the feature that includes the selected point.

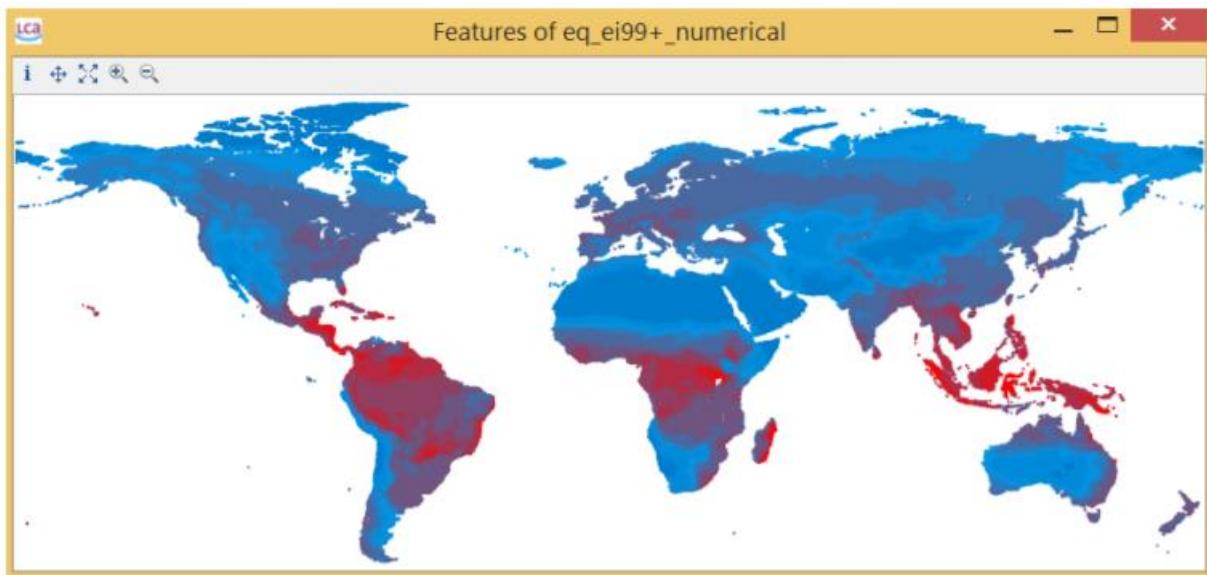


Figure 80: Map displaying the values of the selected parameter for all the features included in the imported shape file

The function “Evaluate for existing locations” pre-calculates the intersections with all the locations in the database. If the intersections are not pre-calculated and a regionalized LCIA calculation is performed, the intersections for the locations used by the product system will be determined during the calculation and saved for later use. Once the intersections are calculated, a weighted average value for each parameter is obtained and the formulas defined in the impact factors are evaluated with the correspondent parameters values. If no KML data is available for a location, the default value of the parameter is used in the calculation of the impact factor. The resultant impact factors are finally applied to the regionalized inventory and site-specific impact results are calculated.

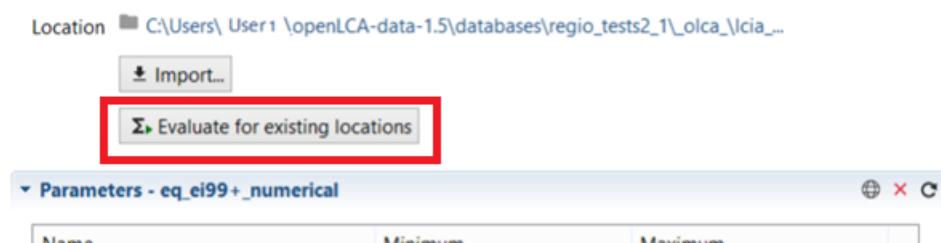


Figure 81: Shape files tab, Evaluate for existing locations selection

9 Product systems

As in ISO 14040, the life cycle model of a product is called a product system. There are different ways to create, edit and complete product systems, depending on the database and user preferences, which will be explained in the following section.

9.1 Creating a new product system

There are two ways to create a new product system. For option one, begin by right-clicking on the "Product systems" folder and select "New product system". The second option is to create a product system directly from a process. To do this, go to the "General information" tab of the process and select the button "Create product system". The next steps are then the same for both cases. Namely, a pop-up window will appear in which you can name the product system, add a description (optional) and select a reference process. A reference process is the process at the very end of the chain. If you create a product system directly from a process, that process will automatically be selected as the reference process. Otherwise, by entering the text into the "Filter" field, you can narrow down the selection which helps to identify the desired process.

To automatically have all processes connected to the reference process, check off "Add connected processes". Checking "add connected processes" in the product system wizard will make openLCA connect those processes that have the same products, for the same locations, and where the units of the flows can be converted. For many databases, such as the ecoinvent database, these criteria clearly identify the delivering process. It is also possible to manually define the delivering processes which should be connected before creating the product system. To do this, select a "Default provider" for input flows in the "Input/Output" tab of the process. If you prefer connections to system processes, check off "Connect with system processes if possible". Otherwise, the software will select unit processes over system processes. If these two boxes are not checked off, the product system will not contain any connections to upstream processes (this can be done manually later, see [Section 9.2.3](#)). Then select "Finish" and the new product system will open in the Editor.

P Production of chair

Process: Production of chair

General information

Name	Production of chair
Description	
Category	Chair case study
Version	0.00.015
UUID	c36a7b4d-111c-4a22-aed8-65f3d032115b
Last change	2017-09-21T18:13:49+0200
Infrastructure process	<input type="checkbox"/>
Create product system	

Figure 82: Creating a product system, step 1

LCA

New product system

Creates a new product system

Name: Production of chair

Reference process:

- > A:Agriculture, forestry and fishing
- > B:Mining and quarrying
- > C:Manufacturing
- > Chair case study
 - P Disposal of broken chair
 - P Production of chair
 - P Production of electricity
 - P Production of wood
 - P Use of chair

Add connected processes

Connect with system processes if possible

Cut-off

[Finish](#) [Cancel](#)

Figure 83: Creating a product system, step 2

After creating a product system, it is possible to add and delete connections using the "Model graph".

This will be described in [Section 9.2.3](#).

9.2 Product system tabs contents

9.2.1 General information

Here you can change the name of the product system as well as add a description (optional). In the "Reference" section you can see the reference process and make changes to the reference product, flow property, unit and the target amount. The target amount should be selected in accordance with your functional unit. It is also possible to calculate a product system from the general information tab. For more information, please see [Section 9.3](#).

Product system: Use of chair

General information	
Name	Use of chair
Description	
Version	00.00.001
UUID	a8dfd76d-0517-4377-9ead-f5858acc3aef
Last change	2017-09-21T15:11:02+0200
<input style="border: 1px solid red; padding: 2px; margin-left: 10px;" type="button" value="Calculate"/>	
Reference	
Process	P Use of chair
Product	F Use of chair
Flow property	Duration
Unit	a
Target amount	10.0

Figure 84: Product system - General information tab

9.2.2 Parameters

In the product system level, it is possible to change the amounts of parameters defined in the processes included in that particular product system. To do so, add the parameter for which you would like to change the amount by selecting the green "+" button in the top right-hand corner of the Editor and selecting one. To select multiple parameters at once use your keyboard's "Shift" button. The amounts saved in a product system will override those saved in a process. However, the values saved in the process will not change. It is not possible to create new parameters on the product system level.

9.2.3 Model graph

The model graph in the product system shows the connected processes. These connections can be edited (added/deleted) and processes can be entirely deleted from the product system if they have no connections in the life cycle any more. Only connected processes will contribute to the product system's calculation. To find out more, see the next sections on making alterations to the product

system within the model graph and on calculating product systems.

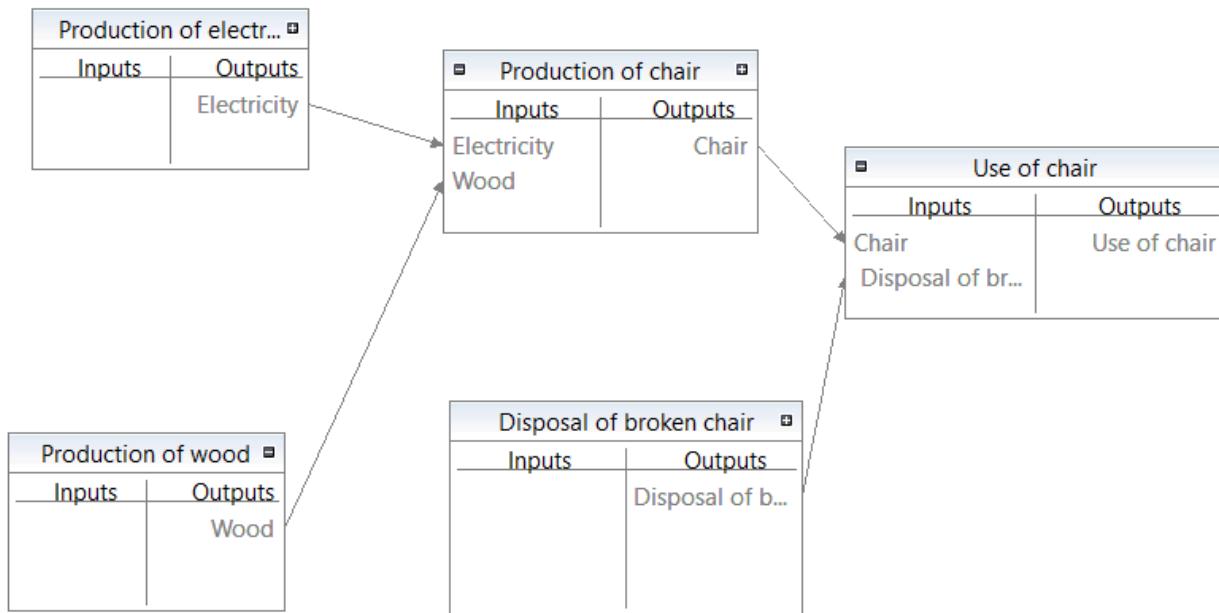


Figure 85: Product system model graph - example

By right-clicking on the background of the model graph, the following options will appear:

- Save as image (save image of model graph as .png file)
- Expand all (expand model graph to show all connected processes)
- Collapse all (minimize connected processes to show only first and second tier)
- Maximize all (expand processes' view to show inputs/outputs)
- Minimize all (show only process names, no inputs/outputs)
- Layout (choose between "Layout as tree", "Layout as minimal tree" to organize the model graph; select "Route" to have the model graph displayed with connections made of right angles)
- Show outline (the "Outline" lists all processes in the product system alphabetically. To find a process in the model, right-click on the flow in the Outline and select "Show" and it will appear in the model graph)
- Open miniature view (useful for navigating your way around complex model graphs by giving a miniature overview of the model graph. The blue area represents the current view (see Figure 86).

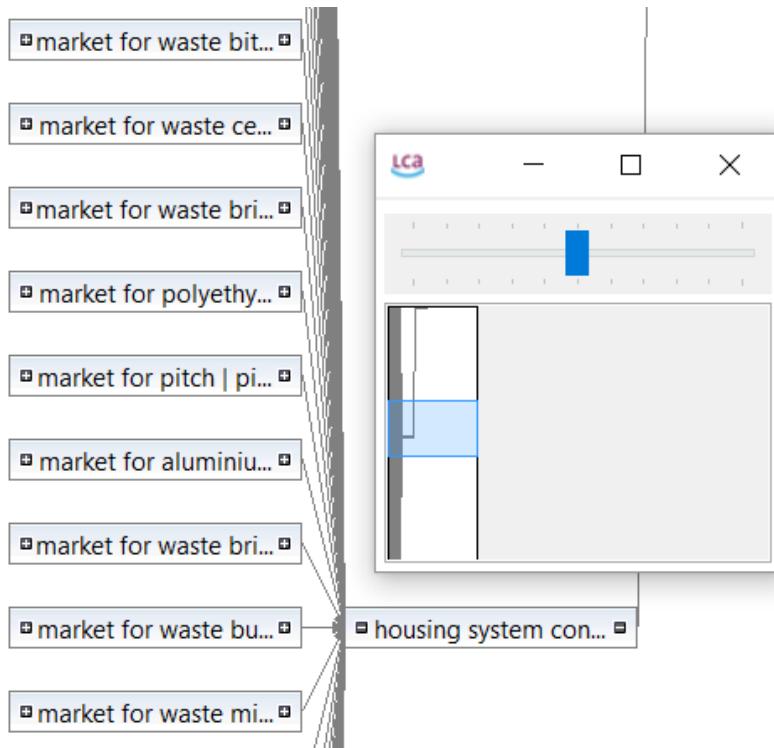


Figure 86: Model graph - miniature view

As an alternative to the automatic connection of processes, you can also manually connect processes in the model graph of a product system. By right-clicking on the processes, under "Build supply chain" you can then select whether to build the entire supply chain for the process, or just the next tier.

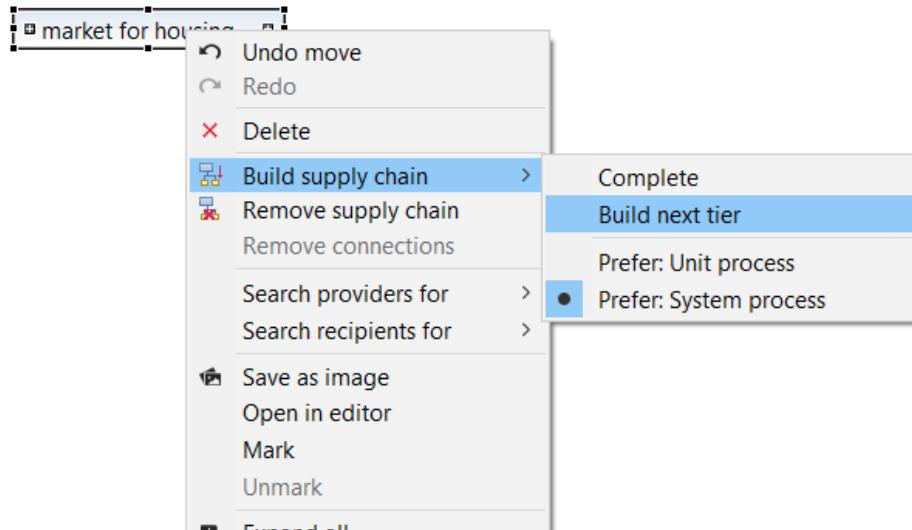


Figure 87: Model graph - build next tier

Selecting "Search providers for" allows you to select the providers for each individual product of the process. To do so, right-click on a process, select "Search providers for" and then select the respective product. A pop-up window will appear with a list of all possible providers for that product. If the listed providers are not already present in the model graph, you can select in the table which provider you

would like to add to the model graph and check off "Connect" to automatically connect the process to the product. Likewise, it is possible to search for recipients for specific outputs.

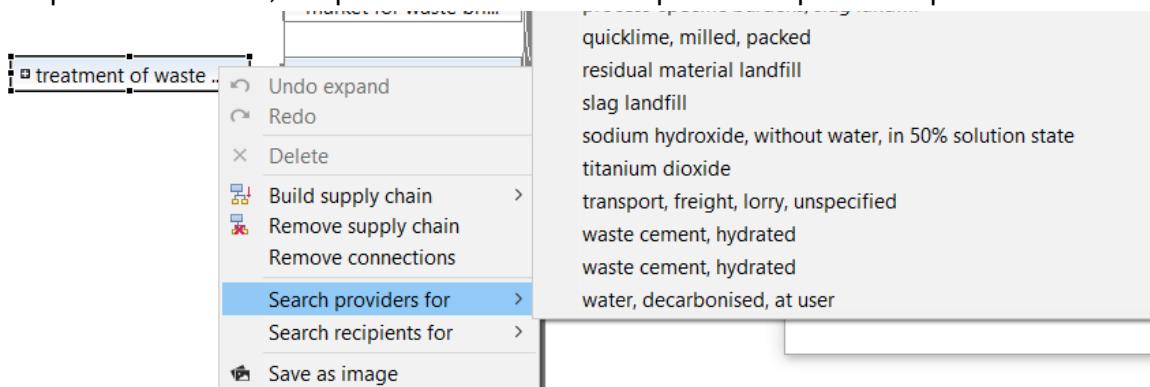


Figure 88: Model graph - search providers for, step 1

Name	Add	Connect	Already present	Already connected
slag landfill construction slag land...			✓	-
slag landfill construction slag land...			✓	-
market for slag landfill slag landfi...			✓	✓
market for slag landfill slag landfi...			✓	-

Figure 89: Model graph - search providers for, step 2



Figure 90: Model graph- search providers for, connected process

Another way to connect inputs/outputs to their respective providers/recipients is to 'draw' the connection manually in the model graph. Click on a not-connected input/output and guide the mouse to the respective provider/recipient. If the symbol \emptyset appears next to the mouse, this indicates that no valid provider/recipient has been selected.

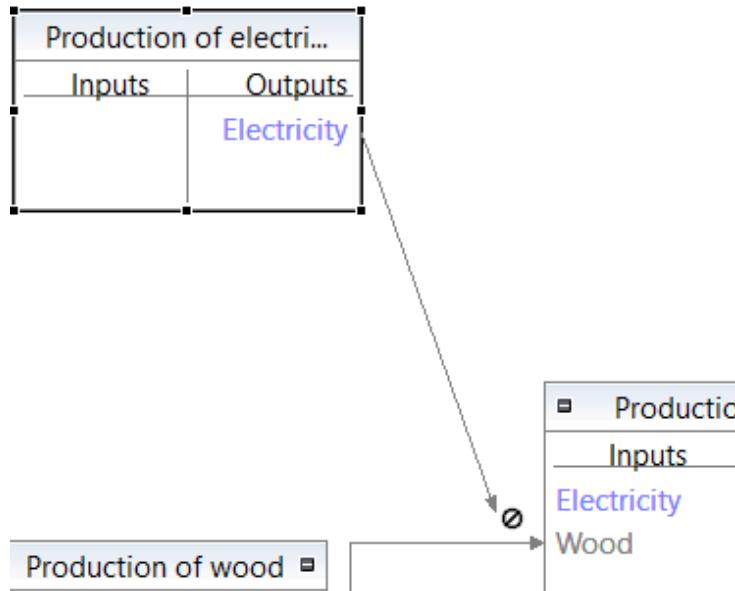


Figure 91: Model graph - drawing connections, step 1

Release the mouse when over valid provider/recipient and the connection will be made:

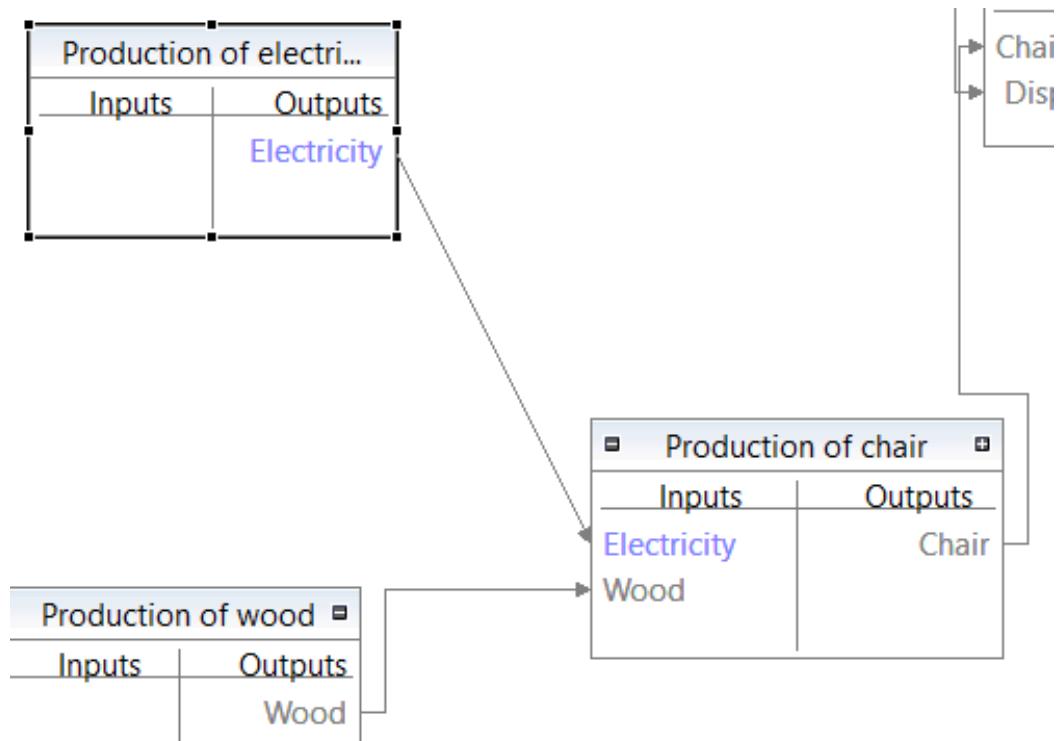


Figure 92: Model graph - drawing connections, step 2

It is also possible to delete connections in the graph. To do so, simply right-click on the connection arrow

and select "Delete":

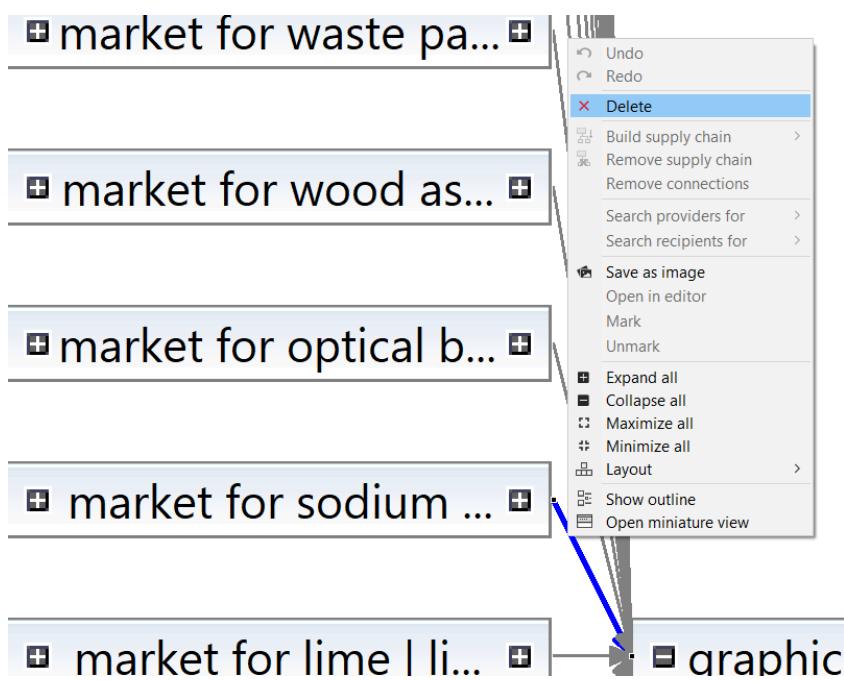


Figure 93: Model graph - deleting connections

Once a connection has been deleted, the upstream process will still be shown in the model graph; however, as it is not connected, it will not contribute to the calculation. Delete an unconnected process by right-clicking on it and selecting "Delete".

9.2.4 Statistics

This section gives information about general statistics, including number of processes, links, name of the reference process and if the graph is connected and it is then possible to run the calculation.

Additional information about processes with highest linked inputs and outputs is provided.

General statistics:

Number of processes	9916
Number of process links	92722
Connected graph / can calculate?	yes
Technology matrix	9915 x 9915
Reference process	graphic paper productic

Recalculate

Figure 94: Product system, general statistics

9.2.5 HTML Graph

The Graph shows how processes are connected to each other with dots representing processes and connecting lines representing the products supplied by the processes. If you point one dot with your mouse the name of the process appears.

Transport person diesel car

HTML Graph

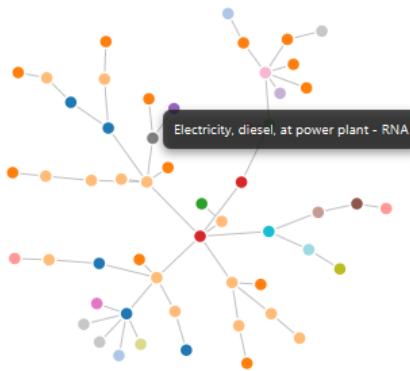


Figure 95: HTML graph

Note that the HTML graph is an experimental feature and not recommended to be used for very large systems.

9.3 Calculating a product system

When you have a product system open in the Editor, there are two ways to initiate calculation.

Either select the "Calculate" button from the General information tab of the product system or the "Calculate results" icon in the top left-hand corner:

File Window Help

Navigation

*Use of chair

Product system: Use of chair

General information

Name	Use of chair
Description	
Version	00.00.001 <input type="button" value=""/>
UUID	a8dfd76d-0517-4377-9ead-f5858acc3aef
Last change	2017-09-21T15:11:02+0200

Figure 96: Calculating a product system, step 1

You can then select the calculation properties in the wizard. For allocation, "None" is the default setting. Otherwise, you can choose between the options "Causal", "Economic", "Physical" or "As defined in processes". Then, select the desired impact assessment method from the list of methods available in your activated database (if no methods are listed you need to first import one or more methods into the database or create a new method). If applicable, select a normalization and weighting set. The calculation types "Quick results", "Analysis", "Regionalized LCA" and "Monte Carlo Simulation" will be explained in more detail in [Section 10](#). It is possible to include cost calculation and assess data quality when related boxes are checked. Finally, click "Finish" to begin calculation. Calculation time can vary, depending on the size of the product system and database, and the type of calculation (e.g. Monte Carlo Simulations take considerably longer than other calculations).

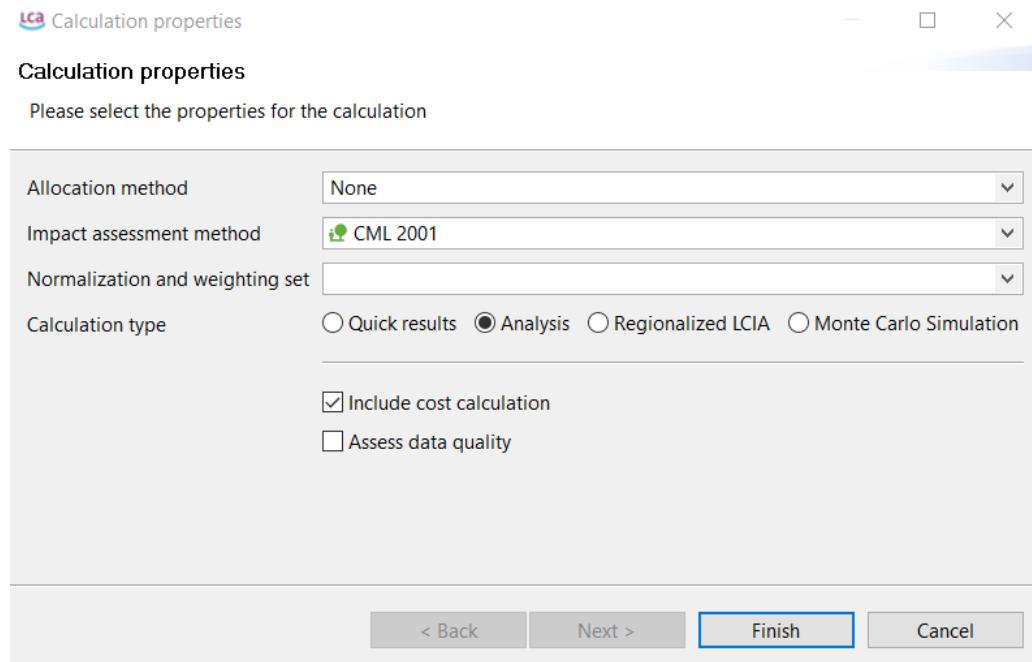


Figure 97: Calculating a product system, step 2

For the calculation of the data quality of a product system an aggregation needs to be done. After checking the box you click on “Next” and you are free to select an aggregation method, a rounding method and what to do with exchanges that do not have a data quality value.

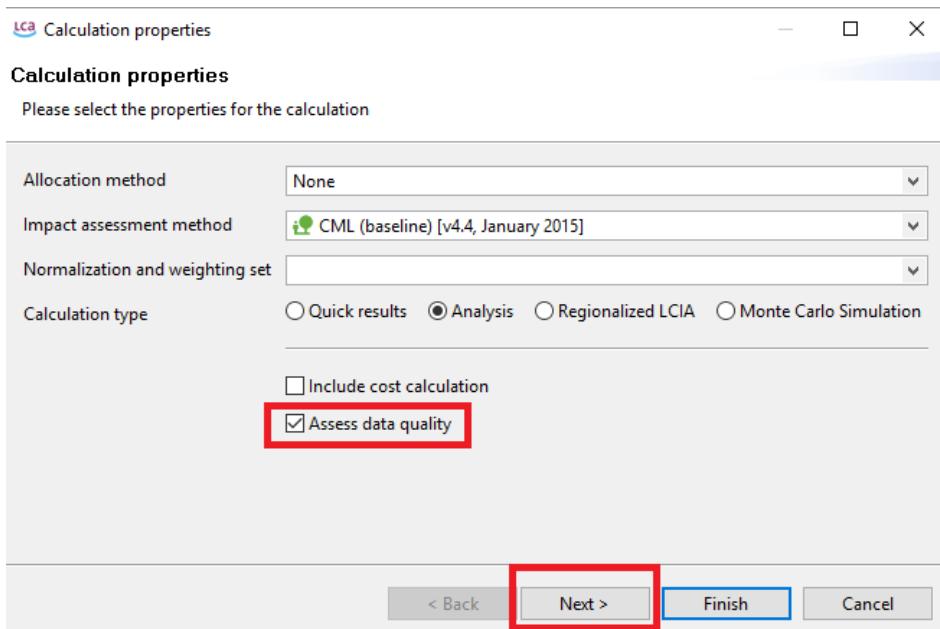


Figure 98: Calculating a product system, assessing data quality, step 1

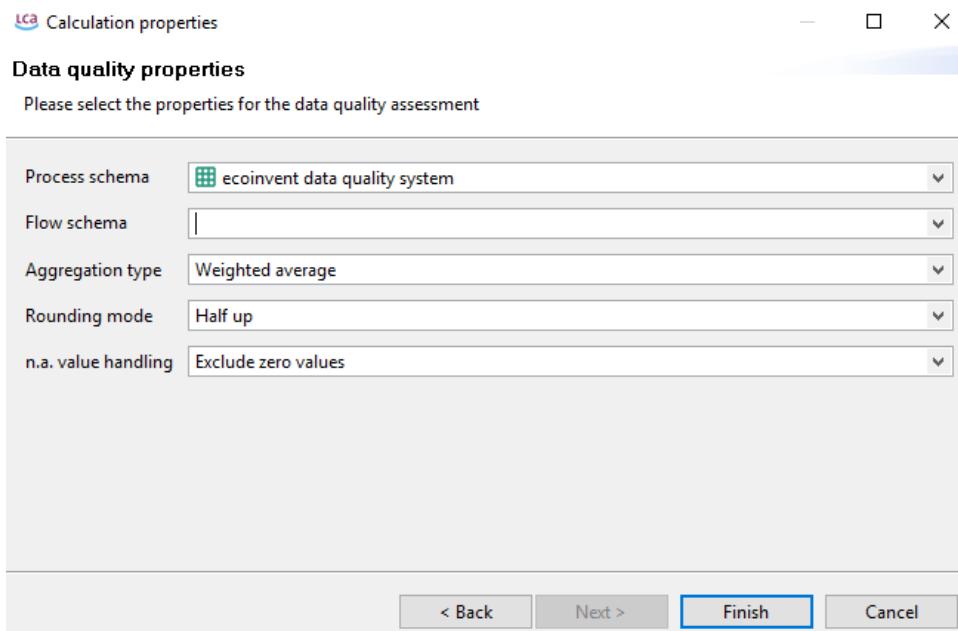


Figure 99: Calculating a product system - assessing data quality, step 2

10 Result Analysis

This section will cover the four different calculation types "Quick results", "Analysis", "Regionalized LCA" and "Monte Carlo Simulation" and describe the information contained in each of the result edit tabs. Life Cycle Costing in OpenLCA is also presented in the last section.

10.1 Quick results tab contents

The option "Quick results" provides information on direct impacts. Upstream impacts are not

represented here (they are included in the Analysis results).

10.1.1 General information

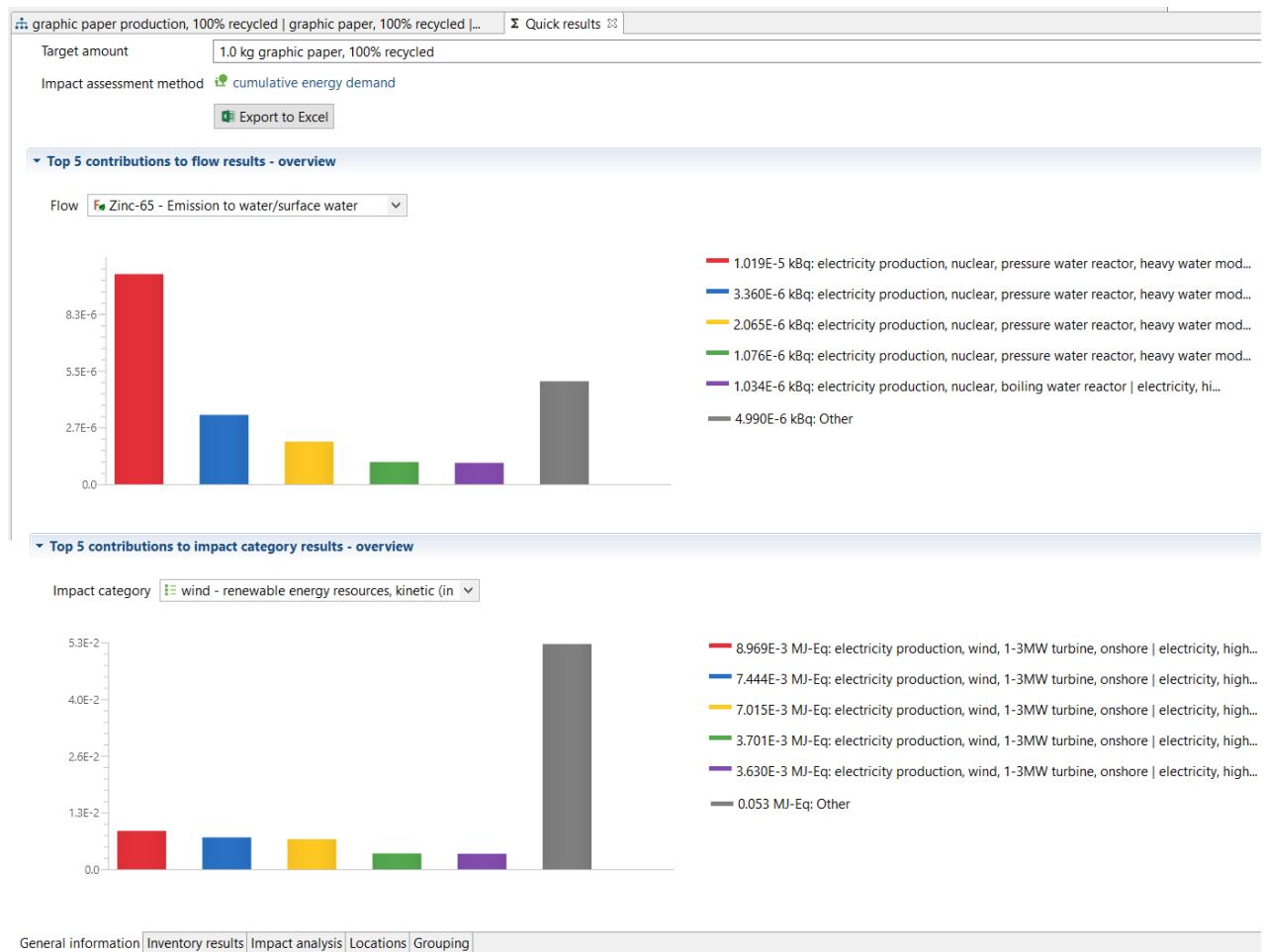


Figure 100: Quick results - General information tab

The General information tab displays which product system was calculated, including information on the allocation method, target amount and LCIA method used for the calculation. The "Top 5 contributions to flow results - overview" section shows a histogram chart illustrating the five processes with the highest direct contributions to the selected flow. Change the flow information displayed by selecting the desired flow from the list. Likewise, the "Top 5 contributions to impact category results - overview" section displays the five processes with the highest direct contributions to the selected impact assessment category.

If the box "Assess data quality" is checked when setting the calculation properties ([see Section 9.3](#)), information and statistics about data quality is displayed in the Data Quality Section according to the data quality schema previously defined for the processes, see [Section 7.2.2](#).

10.1.2 Inventory results

Inventory results

Inputs			
Name	Category	Sub-category	Cut-off 1 %
> Aluminium	Resource	in ground	0.00023 kg
> Aluminium, 24% in bauxite, 11% in crude ore, in ground	Resource	in ground	3.15002E-6 kg
> Anhydrite, in ground	Resource	in ground	1.00454E-7 kg
> Argon-40	Resource	in air	4.64586E-5 kg
> Barite, 15% in crude ore, in ground	Resource	in ground	0.00031 kg
> Basalt, in ground	Resource	in ground	4.34530E-5 kg
> Decay, in ground	Resource	in ground	2.00000E-7 kg

Outputs			
Name	Category	Sub-category	Cut-off 1 %
> 1,4-Butanediol	Emission to air	high population density	2.32531E-11 kg
> 1,4-Butanediol	Emission to water	surface water	5.34822E-11 kg
> 1-Pentanol	Emission to water	surface water	1.40947E-9 kg
> 1-Pentanol	Emission to air	high population density	5.87281E-10 kg
> 1-Pentene	Emission to air	high population density	4.52812E-10 kg
> 1-Pentene	Emission to water	surface water	1.06511E-9 kg
> CO ₂ D	Emission to soil	agricultural	1.42147E-9 kg

Total requirements			
Process	Product	Amount	Unit
P heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014 heat...	heat, district or industrial, other than...	6.55818	MJ
P market for water, decarbonised, at user water, decarbonised, at user cut-off, U...	water, decarbonised, at user	2.09796	kg
P market group for electricity, medium voltage electricity, medium voltage cut...	electricity, medium voltage	1.76978	MJ
P water production and supply, decarbonised water, decarbonised, at user cut-off...	water, decarbonised, at user	1.50122	kg
P market for heat, district or industrial, natural gas heat, district or industrial, natu...	heat, district or industrial, natural gas	1.47664	MJ
P market group for electricity, medium voltage electricity, medium voltage cut...	electricity, medium voltage	1.00402	MJ

Figure 101: Quick results - Inventory results tab

The inventory results tab contains a table of all of the product system's input and output flows, displaying the amounts and units for each entry (in random order). To see the list of flows in alphabetical order, simply click on "Flow". Likewise, to have the table organized according to category, sub-category, unit or amount, click on those respective cells at the top of the table. If you click on the arrow symbol before the name of the flow in Inputs or Outputs section, all processes in the product system where the flow is used will appear (see Figure 102).

> Anhydrite, in ground	Resource	in ground
> Argon-40	Resource	in air
> air separation, cryogenic nitrogen, liquid cut-off, U - RER	201:Manufacture of basic chemicals, fert...	2011:Manufacture of basic che...
> air separation, cryogenic nitrogen, liquid cut-off, U - RoW	201:Manufacture of basic chemicals, fert...	2011:Manufacture of basic che...
> air separation, cryogenic oxygen, liquid cut-off, U - RER	201:Manufacture of basic chemicals, fert...	2011:Manufacture of basic che...
> air separation, cryogenic oxygen, liquid cut-off, U - RoW	201:Manufacture of basic chemicals, fert...	2011:Manufacture of basic che...
> Barite, 15% in crude ore, in ground	Resource	in ground

Figure 102: Quick results - Inventory results, inputs section

If the box "Assess data Quality" is checked when setting the calculation properties (see Section 9.3), information about data quality is displayed in the Inputs and Outputs Section according to the data quality schema previously defined for the processes, see Section 7.2.2.

Sub-category		Amount	Unit	R	C	T	G	F
in ground		0.23498	kg	3	3	5	5	3
in ground		8.40286E-5	kg	1	3	5	5	1
0810:Quarrying of stone, sand and clay	■	7.79835E-5	kg	1	3	5	5	1
0810:Quarrying of stone, sand and clay	■	5.02312E-6	kg	1	3	5	1	1
in ground		0.11672	kg	1	1	5	5	1
0520:Mining of lignite	■	0.11219	kg	1	1	5	5	1
0520:Mining of lignite	■	0.00274	kg	1	1	5	1	1
in ground		2.68976E-5	kg	2	4	4	5	1

Figure 103: Quick results - Inventory analysis - data quality information

The information presented in all openLCA tables can be copied from the openLCA editor and pasted elsewhere (e.g. in excel, notepad, etc.). To find out more, see [Section 5.6.7](#).

The last table contained in this tab is named “Total requirements” and it shows in the first column all the processes that are included in this product system. The second column shows the output product of the related process in the first column and its unit and amount (Figure 101).

If the box “Include Cost Calculation” is checked when setting the calculation properties ([see Section 9.3](#)), the calculation of the added value for each process and the total result are displayed.

Total requirements					
Process	Product	Amount	Unit	Added value	
P heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014 hea...	Fe heat, district or industrial, other than...	6.55818	MJ	0.04 USD	^
P market for water, decarbonised, at user water, decarbonised, at user cut-off, U...	Fe water, decarbonised, at user	2.09796	kg	0.00 USD	
P market group for electricity, medium voltage electricity, medium voltage cut-...	Fe electricity, medium voltage	1.76978	MJ	0.00 USD	
P water production and supply, decarbonised water, decarbonised, at user cut-o...	Fe water, decarbonised, at user	1.50122	kg	0.00 USD	
P market for heat, district or industrial, natural gas heat, district or industrial, natural gas	Fe heat, district or industrial, natural gas	1.47664	MJ	0.00 USD	
P market group for electricity, medium voltage electricity, medium voltage cut-...	Fe electricity, medium voltage	1.00402	MJ	0.00 USD	▼

Total added value: 0.11 USD

Figure 104: Quick results - inventory analysis, added value calculation

10.1.3 Impact analysis

Impact analysis						
Subgroup by processes		Cut-off	1	%		
Name	Category	Inventory result	Impact factor		Impact result	Unit
✓ solar - renewable energy resources, solar, converted					7.45079E-5	MJ-Eq
P electricity production, photovoltaic, 570kWp open ground installa	3510:Electric power generation, transmi...				7.24460E-6	MJ-Eq
F Energy, solar, converted	Resource / in air	7.24460E-6 MJ	1.00000 MJ-Eq/MJ		7.24460E-6	MJ-Eq
> P electricity production, photovoltaic, 3kWp slanted-roof installatio	3510:Electric power generation, transmi...				6.48802E-6	MJ-Eq
> P electricity production, photovoltaic, 3kWp slanted-roof installatio	3510:Electric power generation, transmi...				5.22206E-6	MJ-Eq
> P electricity production, photovoltaic, 3kWp slanted-roof installatio	3510:Electric power generation, transmi...				4.73412E-6	MJ-Eq

Figure 105: Quick results - LCIA Results tab

This tab will be included in the quick results in the case that an impact assessment method was selected in the calculation wizard. The table lists the results and reference units for the respective impact assessment method categories with related processes (and flows) that contribute to the impact categories.

If the box “Assess data Quality” is checked when setting the calculation properties ([see Section 9.3](#)), information about data quality is displayed in the Impact analysis according to the data quality schema

previously defined for the processes, see [Section 7.2.2](#).

Impact analysis										
Subgroup by processes <input checked="" type="checkbox"/> Cut-off 1 %		Inventory result	Impact factor	Impact result	Unit	R 2	C 2	T 2	G 1	F 1
>  solar - renewable energy resources, solar, conv				7.45079E-5	MJ-Eq	2	2	2	1	1
>  nuclear - non-renewable energy resources, nucl				1.40340	MJ-Eq	1	1	4	2	1
>  fossil - non-renewable energy resources, fossil				13.16514	MJ-Eq	1	1	5	3	1
>  Lower Heating Values - biomass - renewable en				0.00000	MJ-Eq					
>  primary forest - non-renewable energy resou				0.00241	MJ-Eq					
>  biomass - renewable energy resources, biomas				7.11020	MJ-Eq	2	2	5	2	1
>  Lower Heating Values - primary forest - non-re				0.00000	MJ-Eq					
>  Lower Heating Values - geothermal - renewabl				0.00000	MJ-Eq					
>  geothermal - renewable energy resources, geo				0.02387	MJ-Eq	5	5	5	5	5
>  Lower Heating Values - nuclear - non-renewab				0.00000	MJ-Eq					
>  Lower Heating Values - fossil - non-renewabl				0.00000	MJ-Eq					
>  wind - renewable energy resources, kinetic (in v				0.08338	MJ-Eq	1	1	2	1	1
>  Lower Heating Values - wind - renewable energ				0.00000	MJ-Eq					
>  water - renewable energy resources, potential (0.84228	MJ-Eq	1	1	2	1	1
>  Lower Heating Values - water - renewable ener				0.00000	MJ-Eq					
>  Lower Heating Values - solar - renewable energ				0.00000	MJ-Eq					

Figure 106: Quick analysis - Impact Analysis, data quality

10.1.4 Locations

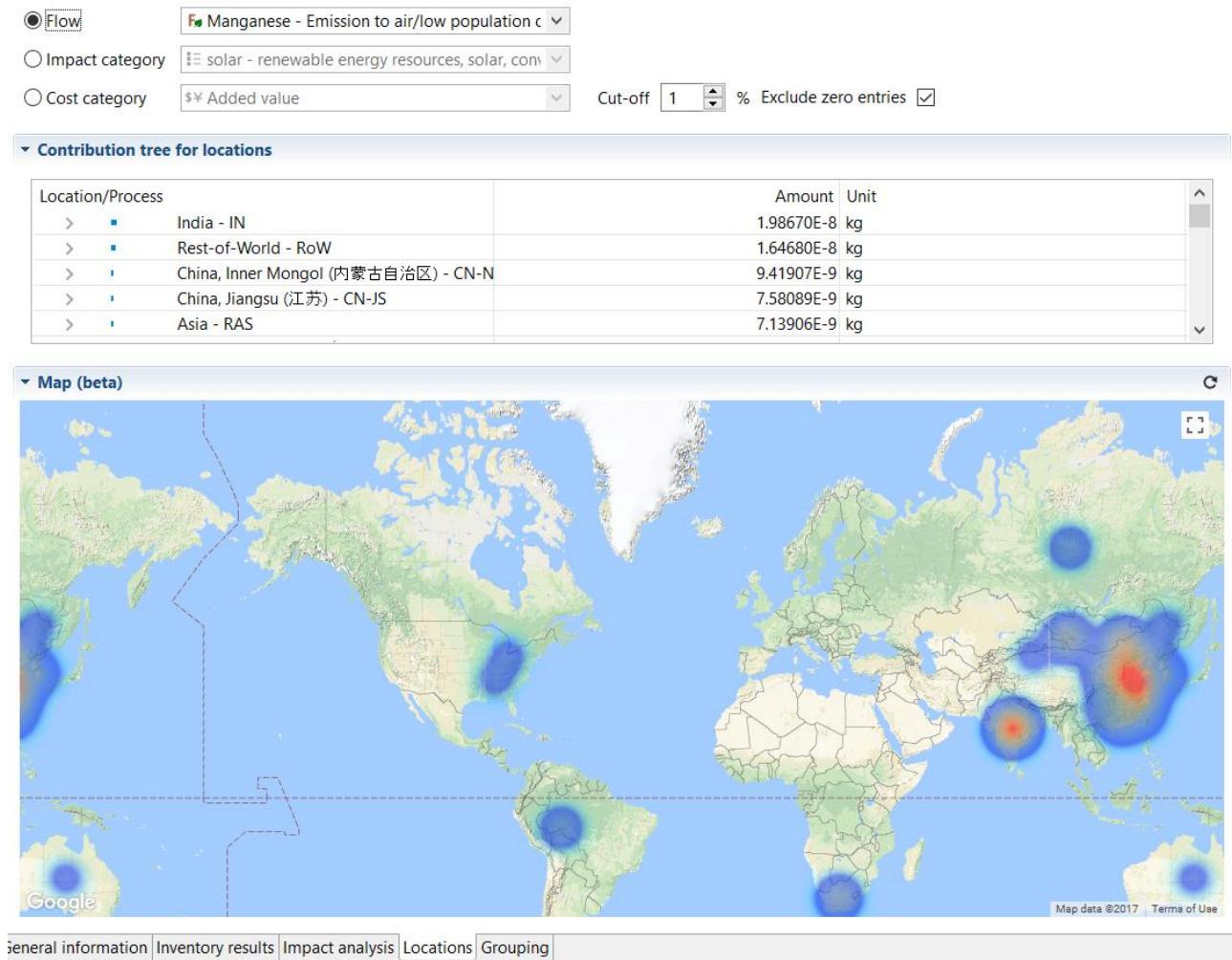


Figure 107: Quick results - Locations tab

The location tab illustrates specific information on localized flows and impact and cost categories (if the

box “Include Cost Calculation” is checked when setting the calculation properties, [see Section 9.3](#)). The locations are set in the flow level in openLCA.

10.1.5 Grouping

In openLCA, it is possible to group products in order to see the cumulative values for products.

Please note, the values shown in the “Grouping” tab are the direct impacts (i.e. not including upstream values).

To create a new group, select the green “+” icon in the right-hand corner of the editor. Then name the new group (Figure 108).

Grouping

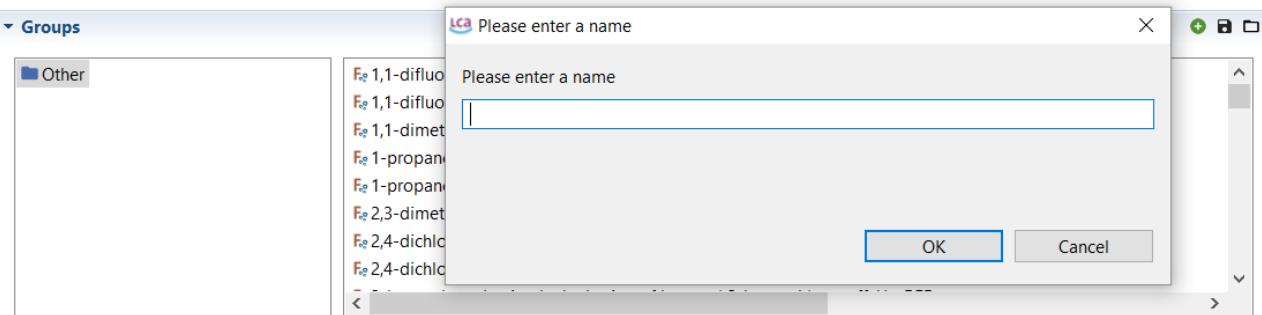


Figure 108: Creating a new group, step 1

To move a product to a group, right click on the flow and select “move” and then the desired group. To select more than one process at once click on one, hold the “shift” key on your keyboard, and then scroll and select another product. All products in between will also be selected.

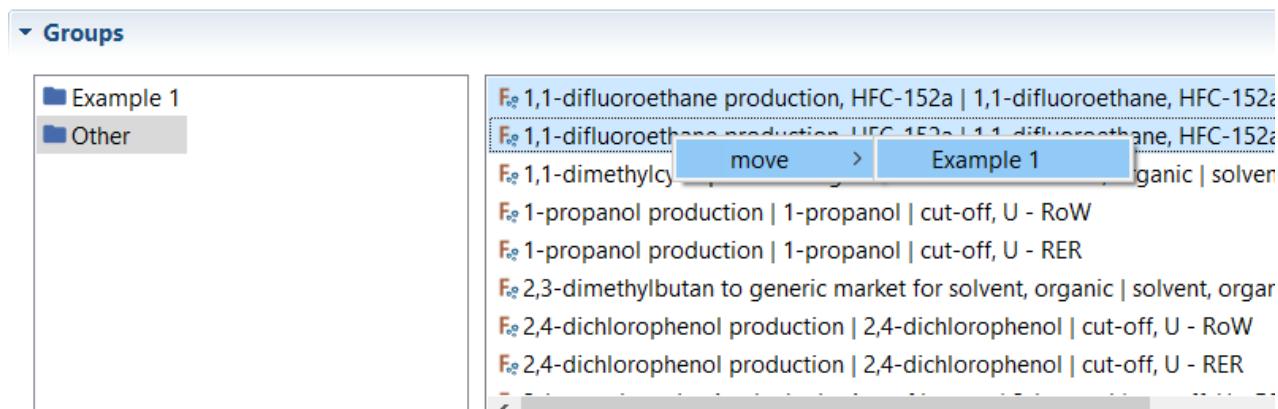


Figure 109: Creating a new group, step 2

Once you have created groups and added products to them, their contributions for specific flows and impact categories will be displayed in the table and as a histogram chart. Please note, the contributions displayed are direct, which means without upstream contributions. To take upstream contributions into account it is necessary to include all upstream processes in the group.

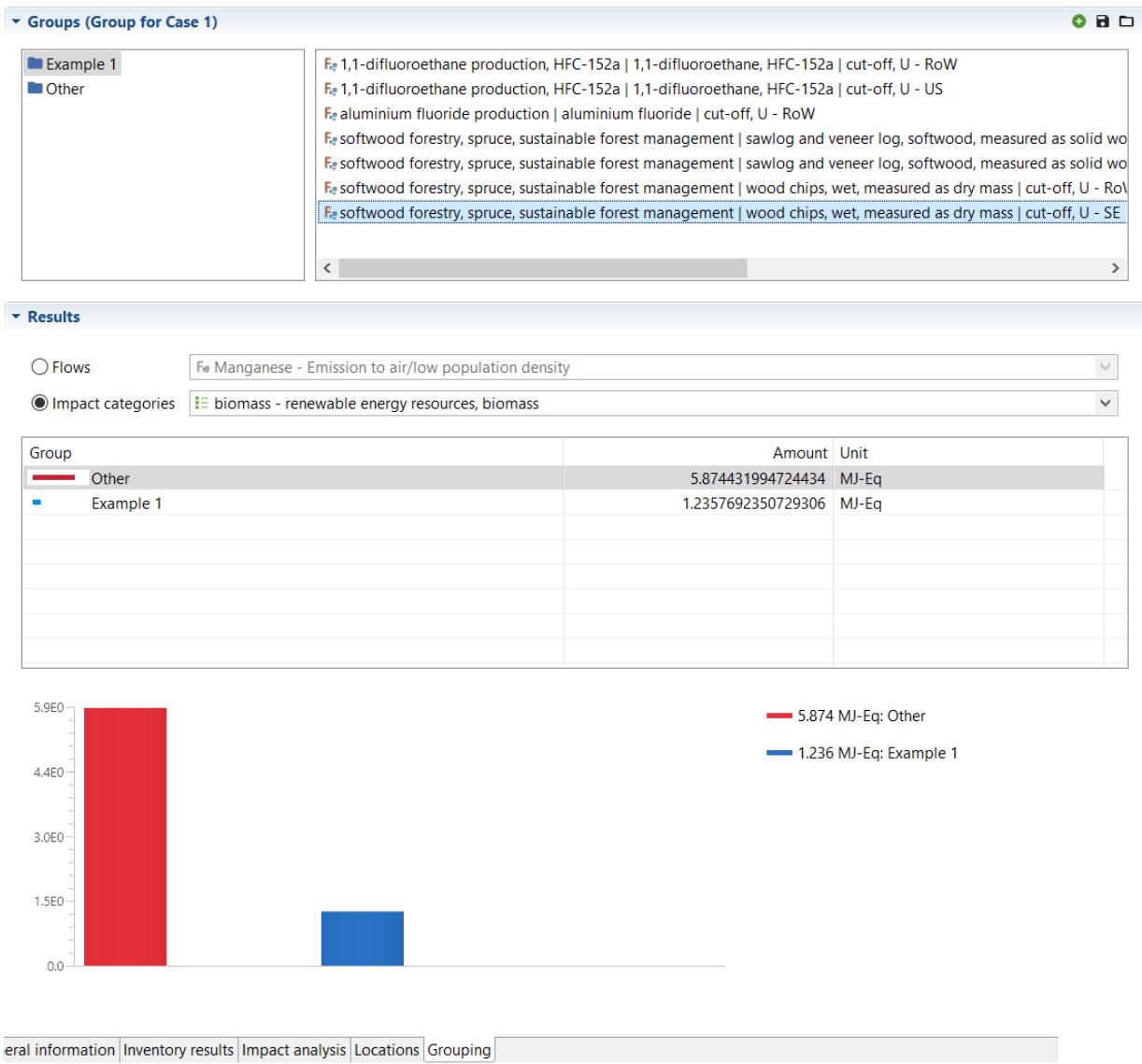


Figure 110: Quick results - Grouping tab

As it can be time-consuming to create new groups, you have the option to save groups in the Grouping tab. To do so, click on the “Save” icon in the top right-hand corner of the Grouping editor. Then give the group a name and press ok. These groups will be available in the Quick results editor each time you carry out a quick results or analysis calculation for any product system.

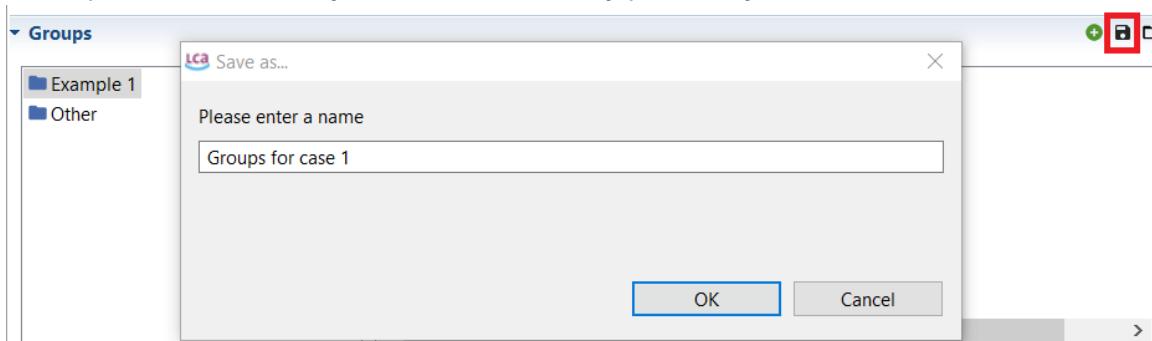


Figure 111: Saving groups

To open saved groups, click on the icon of the open folder in the top right-hand corner of the Grouping tab.

10.2 Analysis tab contents

The option “Analysis” provides information on direct as well as upstream impacts. All of the tabs with information on direct impacts from the quick results are included in the analysis. Upstream impacts are shown in the tabs “Process results”, “Contribution tree”, “Sun Burst” and “Sankey diagram”.

10.2.1 General information

The General information tab of the Analysis contains the same information as for “Quick results”. For more information, see [Section 10.1.1](#).

10.2.2 Inventory results

The Inventory results tab of the Analysis contains the same information as for “Quick results”. For more information, see [Section 10.1.2](#).

10.2.3 Impact analysis

The LCIA Results tab of the Analysis contains the same information as for “Quick results”. For more information, see [Section 10.1.3](#).

10.2.4 Process results

The Process results tab is unique to the Analysis calculation. Here, both the direct and the total upstream contributions are displayed. In the section “Flow results”, select a process from the list and the input and output flows that contribute to that flow will be listed. Select a process from the list in the section “Impact assessment results”. All of the impact categories of the chosen impact assessment method will be listed along with the values for which the selected process contributes to each impact category. Direct contributions/impacts are those resulting from that specific process only. Upstream total is the sum of direct and upstream contributions/impacts.

Process results

Flow contributions to process results

Inputs				Outputs			
Contribution	Flow	Upstream in...	Direct	Contribution	Flow	Upstream in...	Direct
98.58%	Aluminium (Resour...	0.00012	0.00000	98.77%	1,4-Butanediol (Emi...	8.85464E-13	0.00000
99.56%	Aluminium, 24% in ...	3.29725E-8	0.00000	98.77%	1,4-Butanediol (Emi...	2.03657E-12	0.00000
99.99%	Anhydrite, in groun...	4.10637E-7	0.00000	97.30%	1-Pentanol (Emissio...	1.15396E-13	0.00000
99.93%	Argon-40 (Resource...	0.00021	0.00000	97.30%	1-Pentanol (Emissio...	4.80813E-14	0.00000
86.74%	Barite, 15% in crude...	3.48093E-5	0.00000	99.58%	1-Pentene (Emission...	1.58269E-12	0.00000
98.77%	Basalt, in ground (R...	2.24794E-5	0.00000	97.30%	1-Pentene (Emission...	8.72032E-14	0.00000
99.28%	Borax, in ground (R...	2.75567E-8	0.00000	95.74%	2,4-D (Emission to s...	6.41975E-10	0.00000
97.51%	Bromine, 0.0023% in...	1.17829E-9	0.00000	94.88%	2,4-D (Emission to a...	7.89926E-12	0.00000
95.28%	Cadmium, 0.30% in ...	5.23165E-7	0.00000	99.41%	2,4-D dimethylamin...	4.34841E-22	0.00000

Impact assessment results

Process		P PET Granulate Production	Cut-off	0.01	%
Contribution	Impact category	Upstream incl. direct	Direct	Unit	
91.72%	solar - renewable energy resources, solar, con...	1.81533E-5	0.00000	MJ-Eq	
99.52%	nuclear - non-renewable energy resources, nu...	0.25326	0.00000	MJ-Eq	
98.54%	fossil - non-renewable energy resources, fossil	4.57109	0.00000	MJ-Eq	
97.57%	primary forest - non-renewable energy resour...	0.00011	0.00000	MJ-Eq	
99.38%	biomass - renewable energy resources, bioma...	0.06039	0.00000	MJ-Eq	
99.43%	geothermal - renewable energy resources, ge...	0.00162	0.00000	MJ-Eq	
99.45%	wind - renewable energy resources, kinetic (in...	0.00920	0.00000	MJ-Eq	
99.30%	water - renewable energy resources, potential...	0.06366	0.00000	MJ-Eq	

General information | Inventory results | Impact analysis | Process results | Contribution tree | Grouping | Locations | Sun burst | Sankey diagram

Figure 112: Analysis - Process results tab

10.2.5 Contribution tree

The contribution tree is unique to the Analysis calculation. It breaks down process contributions to flows and impact categories, displaying upstream totals.

Contribution tree

<input checked="" type="radio"/> Flow	<input checked="" type="radio"/> 1-Pentanol - Emission to water/surface water
<input type="radio"/> Impact category	<input type="radio"/> fossil - non-renewable energy resources, fossil
<input type="radio"/> Cost category	<input type="radio"/> \$¥ Added value
Contribution	Process
100.00%	PET Bottle filled
97.30%	PET transport
97.27%	PET Granulate Producti...
00.02%	market for polyethylene...
00.00%	polyethylene producti...
02.70%	transport, freight, lorry, ...
01.14%	market for transport, fre...
01.05%	market for transport, fre...
00.35%	market for transnort. fre...

Figure 113: Analysis - Contribution tree tab

If the box “Include Cost Calculation” is checked when setting the calculation properties ([see Section 9.3](#)), the contribution tree breaks down process contributions to cost categories (added value or net cost), displaying upstream totals.

<input type="radio"/> Flow	F _g 1-Pentanol - Emission to water/surface water
<input type="radio"/> Impact category	fossil - non-renewable energy resources, fossil
<input checked="" type="radio"/> Cost category	\$¥ Added value

Contribution	Process	Amount	Unit
▼ 100.00%	PET Bottle filled	0.09128	USD
▼ 100.00%	PET transport	0.09128	USD
▼ 99.05%	PET Granulate Producti...	0.09041	USD
94.53%	market for polyethylene...	0.08628	USD
03.59%	polyethylene productio...	0.00328	USD
00.92%	polypropylene product...	0.00084	USD
▼ 00.95%	transport, freight, lorry, ...	0.00087	USD
> 00.38%	market for transport, fre...	0.00035	USD

Figure 114: Analysis - Contribution tree tab, cost category

Also the contribution tree can be copied and pasted to excel. To do so, select visible entries (ctrl+select to select several entries, ctrl+A to select all), right click and copy, and then paste to excel.

10.2.6 Grouping

The Grouping tab of the Analysis contains the same information as for “Quick results”. For more information, see [Section 10.1.5](#).

10.2.7 Locations

The Locations tab of the Analysis contains the same information as for “Quick results”. For more information, see [Section 10.1.4](#).

10.2.8 Sun burst

The Sun burst diagram shows hierarchy through a series of rings which corresponds to a level in the hierarchy, moving outwards from the central circle. In the diagram the direct and upstream contribution of the processes to a flow, impact or cost category (if the box “Include Cost Calculation” is checked when setting the calculation properties, [see Section 9.3](#)) are displayed.

Sun burst

Flow Transformation, from heterogeneous, agricult...
 Impact category fossil - non-renewable energy resources, fossil
 Cost category \$v Added value

PET Bottle filled: 4.63868 MJ-Eq



Figure 115: Analysis result - Sun burst diagram

10.2.9 Sankey diagram

The Sankey diagram is a graphical illustration of the impacts of processes in the product system to specific flows/impact categories. In the Sankey diagram the direct contribution of the process as well as the upstream total contribution of the process are displayed. To open up a process in a new editor tab, simply double-click on it.

Right-click anywhere in the Sankey diagram editor and select:

- “Set Sankey diagram options” to select the flow or impact or cost category (If the box “Include Cost Calculation” is checked when setting the calculation properties, [see Section 9.3](#)), and cut-off level to be displayed (Figure 116).

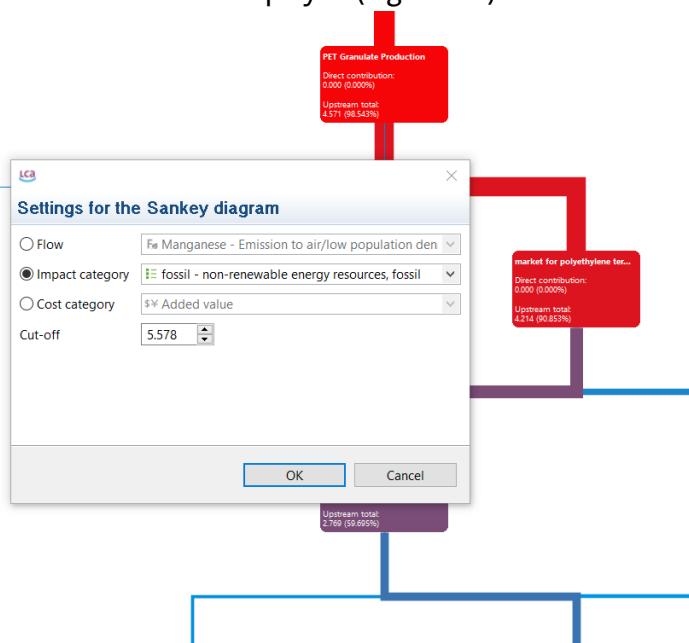


Figure 116: Analysis - Sankey diagram

- “Save as image” to save Sankey diagram as PNG file.
- “Open miniature view” which provides an overview of the diagram with zoom options (Figure 117). The blue box in the viewer shows the view displayed in the Analysis editor.

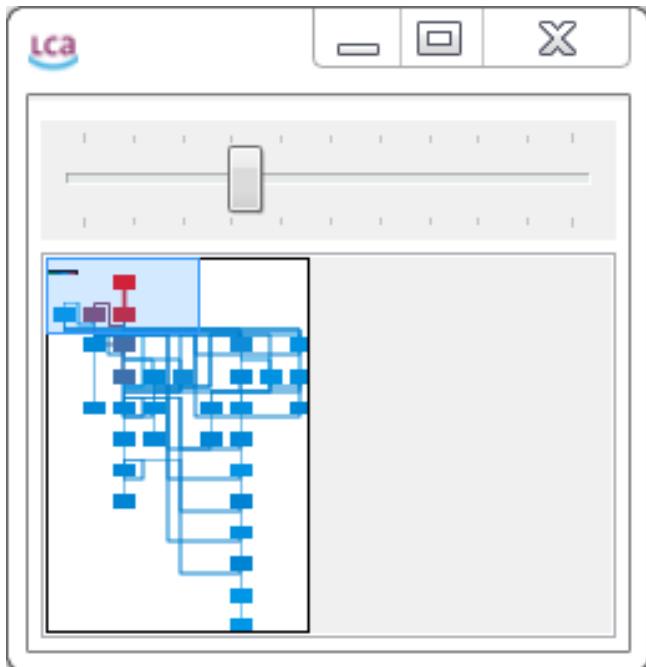


Figure 117: Sankey diagram viewer

10.3 Regionalized LCA

Both the inventory and the impact assessment phase of a life cycle assessment (LCA) might be affected by site-specific conditions. As different spatial scales may be selected for defining each of these different variables (e.g. per watershed, political unit, grid, etc.), as well as for defining the process locations, it is fundamental in a regionalized impact assessment to be able to deal with multiscale systems without compromising the correctness of the results. To overcome this challenge, geographic information systems (GIS) can be used not only for the calculation of regionalized impact factors but also for creating site-specific inventories and matching each of these. openLCA v.1.7.0 includes the functionality for handling GIS data, allowing the user to include this type of data in the process locations, as well as for defining site-specific impact factors in the method.

10.3.1 Locations

The list of locations available in the database is shown in the navigation tab under Database > Background data > Locations. It is also possible to create a new location by right-clicking on Locations and selecting the first option “New location” (specification of a name and a code is required).



Figure 118: Regionalized LCA – locations

KML data can be added to each location (by drawing polygones, lines and points), see Figure 119 . Other possibilities are importing kmz/xml files with geographic data or writing the coordinates in the “Text editor”.

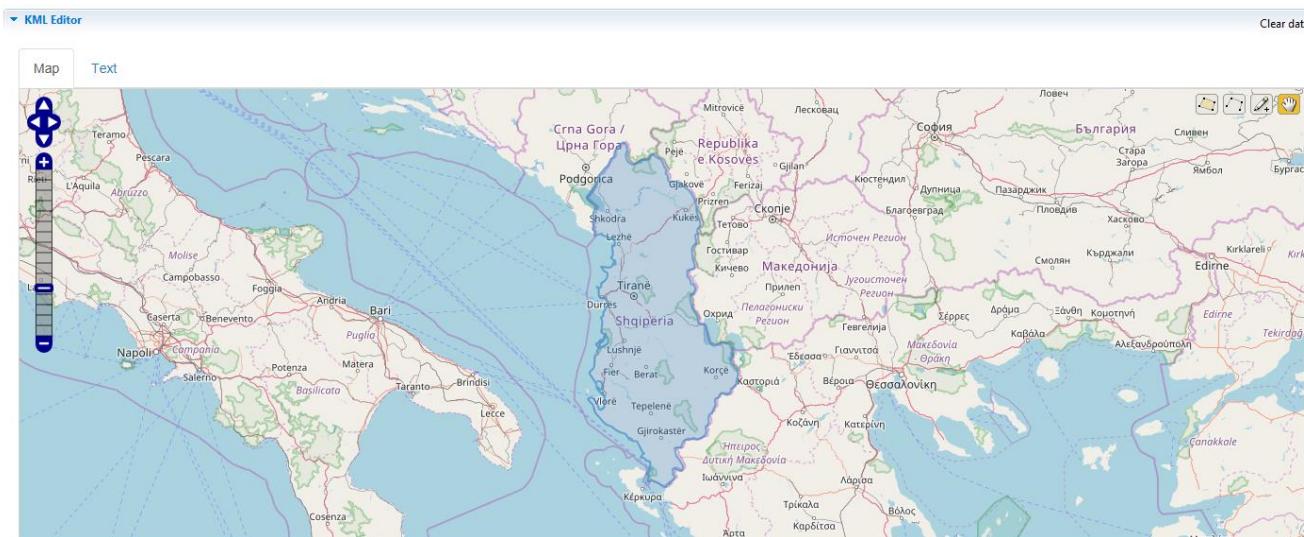


Figure 119: Regionalized LCA - KML editor

10.3.2 Calculation framework

Data for regional characteristics is contained in shapefiles, which can be imported to openLCA and stored in the database, see [Section 8.3.5](#).

The calculation framework sees the intersection between shapefiles features and process geometries. In this way process locations are linked to LCIA methods spatial units.

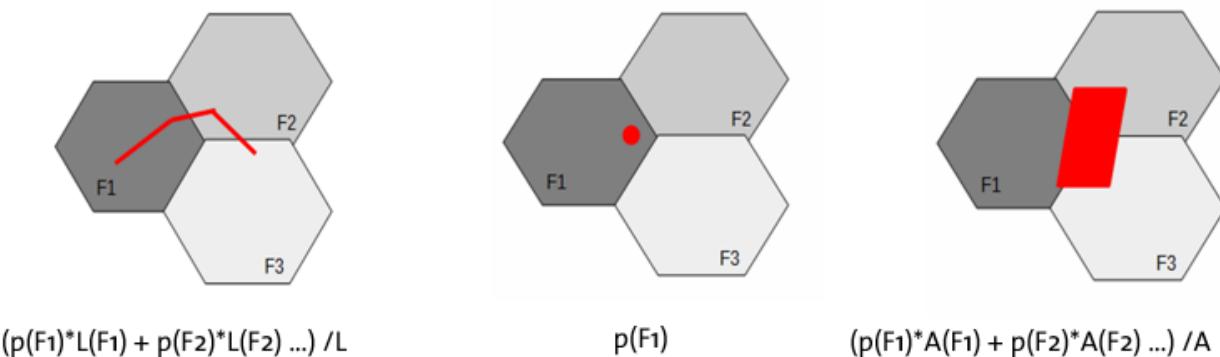


Figure 120: Regionalized LCA - Calculation framework

10.3.3 Parameterization of LCIA methods

Regional characteristics affecting the Characterization Factors (CFs) in LCIA Methods can be defined with parameters. First, shape files have to be bound to parameters. Shape file parameters can be added to the LCIA method input parameters table by right clicking on the name of the shape file parameter and selecting “Add to method parameters”. The parameter will be automatically added to the “Input parameters” area in the “Parameters” tab. As it can be observed in Figure 121, the “External source” field refers to the shape file which provides the data for the parameter.

Name	Value	Uncertainty	Description	External source
SA_CF	0.44	none	Settlement Area BDP biome 5	
ratio_biom	1.08839...	uniform: min=0.21 max=1.97	from shapefile: ecoregions_with_biome_ratio	coregions_with_biome_ratio
current_flow	3027.0	none	km2	ecoregions_with_biome_ratio
critical_flow	3535.0	none	km2	ecoregions_with_biome_ratio
c	1.0E12	none	a-1	

Figure 121: Shape file parameter in the "Parameters" tab of the LCIA method editor

The mean value, which is the default value to be used when no regionalized LCIA is performed, can be modified if necessary. The uncertainty is automatically calculated from the values contained in the shape file. If there is more than one shape file containing a parameter with the same name, the external source can be changed in the “Parameters” tab using the drop-down menu in the correspondent row of the column “External source”. The mean value and the uncertainty will be recalculated with the selected shape file.

At this point formulas for calculating the characterisation factors (CFs) in the LCIA method can be defined.

Impact assessment method: Regionalized LCA

▼ Impact factors

Impact category Phosphorus emissions to water

Flow	Category	Flow property	Factor	Unit
 Phosphorus	Emission to water/fresh water	Mass	CF_Phospho	kg/kg
 Phosphorus	Emission to water/river	Mass	CF_Phospho	kg/kg
 Phosphorus	Emission to water/surface water	Mass	CF_Phospho	kg/kg
 Phosphorus	Emission to water/unspecified	Mass	CF_Phospho	kg/kg
 Phosphorus compounds, unspecified	Emission to water/unspecified	Mass	0.5*CF_Phospho	kg/kg
 Phosphorus pentoxide	Emission to water/fresh water	Mass	0.75*CF_Phospho	kg/kg
 Phosphorus pentoxide	Emission to water/unspecified	Mass	0.75*CF_Phospho	kg/kg
 Phosphorus, total	Emission to water/fresh water	Mass	1.2*CF_Phospho	kg/kg
 Phosphorus, total	Emission to water/river	Mass	1.2*CF_Phospho	kg/kg
 Phosphorus, total	Emission to water/unspecified	Mass	1.2*CF_Phospho	kg/kg

Figure 122: Regionalized LCA - Parameters applied to CFs

10.3.4 Calculation of regionalized LCA

To perform Regionalized LCA, “Regionalized LCA” has to be specified when setting the calculation properties, see [Section 9.3](#).

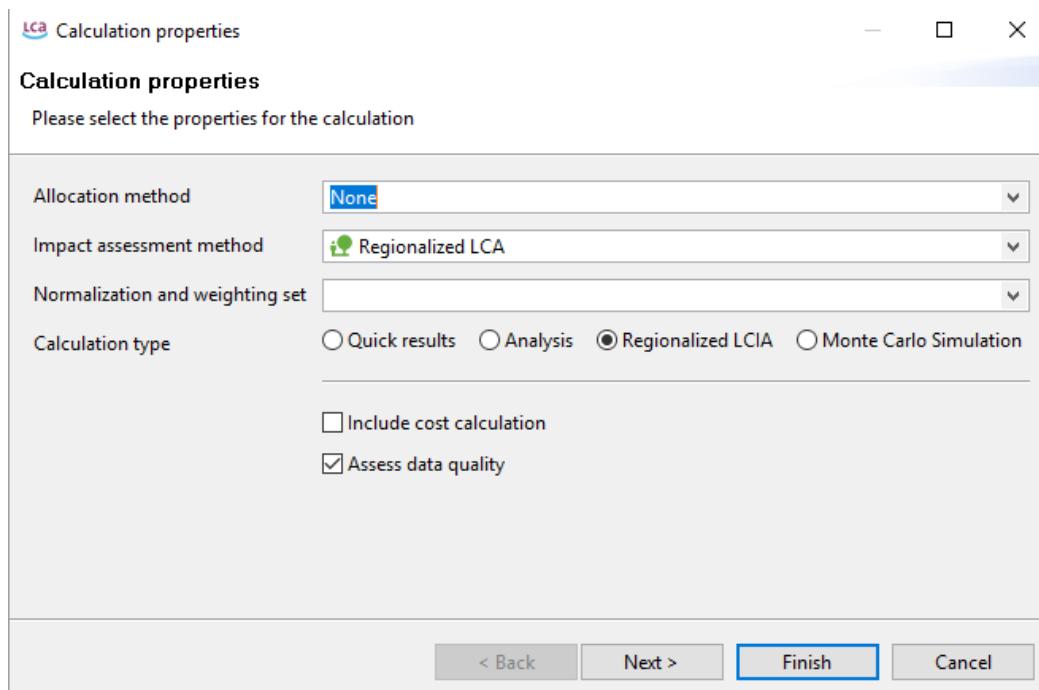


Figure 123: Calculation properties for Regionalized LCA performance

The sections of the Regionalized LCA analysis results are the same as the Analysis results, see [Section 10.2](#). In addition to “General information, inventory results, impact analysis, locations, process results, contribution tree, grouping, Sun burst, Sankey diagram”, the section “Result map” is added. This tab illustrates specific information on localized flows, impact and cost categories.

Result map



Figure 124: Regionalized LCA - Result map

10.4 Monte Carlo Simulation

A Monte Carlo simulation varies entry data of the model calculation randomly according to the uncertainty distributions. Then, an uncertainty distribution for the calculation result is provided. In general, several thousand iteration passes are usually required.

It is also possible to compare two processes in Monte Carlo simulation if you create a new process (see Figure 125) and then product system where one process is subtracted to the other to avoid double

counting of uncertainties.

Process: BR-CH

▼ Inputs

Flow	Category	Amount	Unit	Costs/Revenues	Uncertainty
F _o sugar, from sugar beet, at sugar refinery - CH	food industry/processing	-1.00000	kg		none
F _o sugar, from sugarcane, at sugar refinery - BR	food industry/processing	1.00000	kg		none

▼ Outputs

Flow	Category	Amount	Unit	Costs/Revenues	Uncertainty
F _o BR-CH		1.00000	kg		none

Figure 125: Monte Carlo simulation – creation of a process subtracting one process to the other for future comparison in Monte Carlo simulation

10.4.1 Adding uncertainty information

The first step in openLCA is to add uncertainty data to all input and output flows in the processes (distribution, standard deviation, min/max, etc. It is also possible to define uncertainty data for parameters as well as LCIA characterization factors.

To add uncertainty data to flows, open up a process and select “Edit” in the uncertainty field of a process:

▼ Inputs

Flow	Category	Amount	Unit	Costs/Rev...	Uncertainty	#A
F _o polyethylene terephthalate,...	201:Manufacture of ...	60.00000	g		none	Edit
F _o polyethylene, high density, ...	201:Manufacture of ...	4.00000	g		none	
F _o polypropylene, granulate	201:Manufacture of ...	1.00000	g		none	

Figure 126: Adding uncertainty information, step 1

Then, select the uncertainty distribution (no distribution, logarithmic normal, normal, triangle or uniform) as well as the geometric mean and geometric standard deviation:

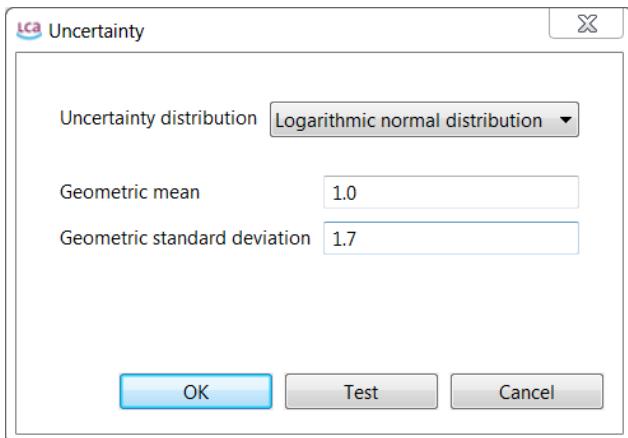


Figure 127: Adding uncertainty information, step 2

To add uncertainty information to LCIA characterisation factors, click on the “Edit” button in the “Impact factors” tab of the impact assessment method:

Flow	Category	Flow property	Factor	Unit	Uncertainty	
F Energy, gross calorific value...	Resource/biotic	Energy	1.0	MJ-Eq/MJ	none	Edit

Figure 128: Adding uncertainty information to LCIA characterisation factors

Uncertainty information can be added to parameters in the same manner (in the parameters tab of processes, LCIA methods and product systems).

10.4.2 Starting the Monte Carlo Simulation

To carry out Monte Carlo Simulation, select it in the wizard when calculating a product system, as well as the number of simulations to be carried out. Then, uncertainties are calculated for each flow and impact category.

Figure 129: Monte Carlo Simulation, step 1

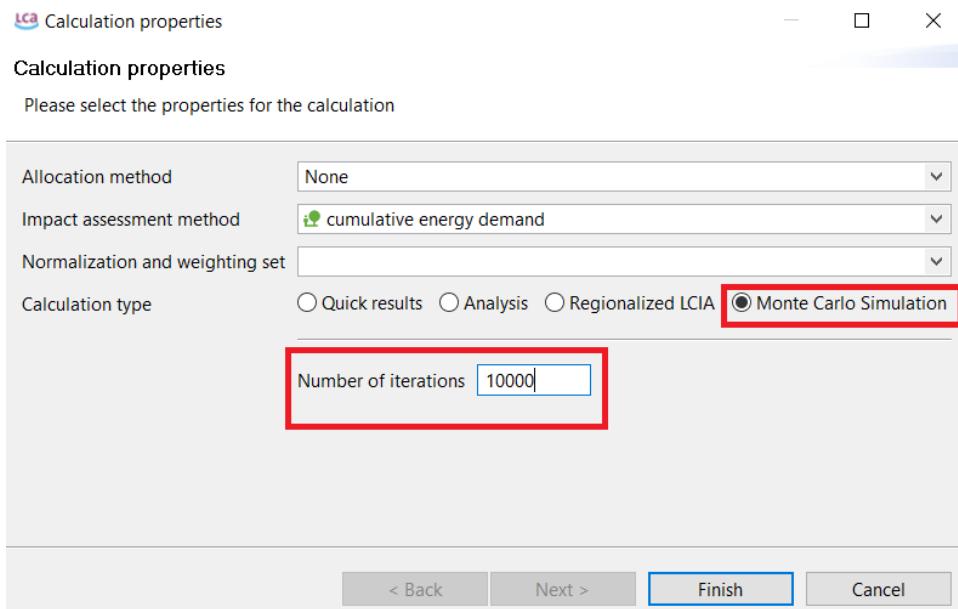


Figure 130: Monte Carlo Simulation, step 2

The Simulation will open up in the editor. Select “Start” to begin calculations (Figure 131). The calculation time required depends on database and product system complexity, and selected number of simulations.

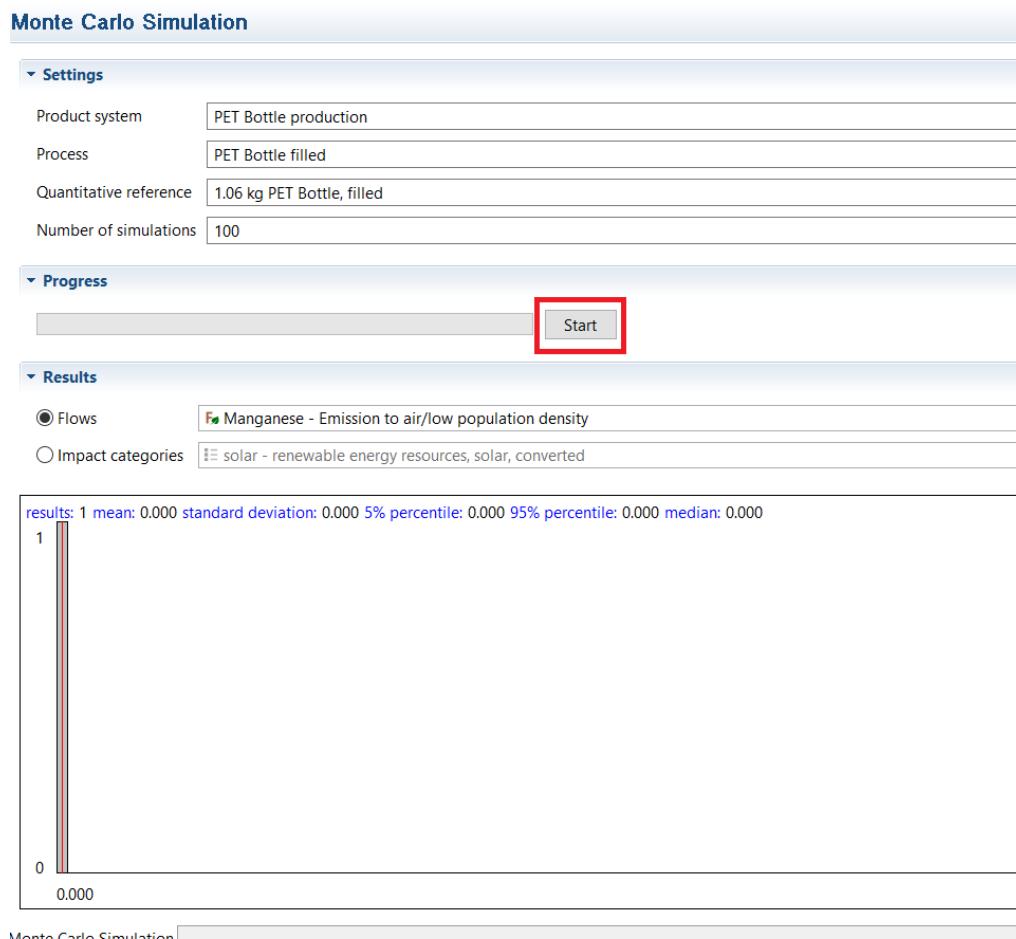


Figure 131: Monte Carlo Simulation, step 3

The results for each flow and impact category will be displayed while the simulation runs.

10.4.3 Monte Carlo Results

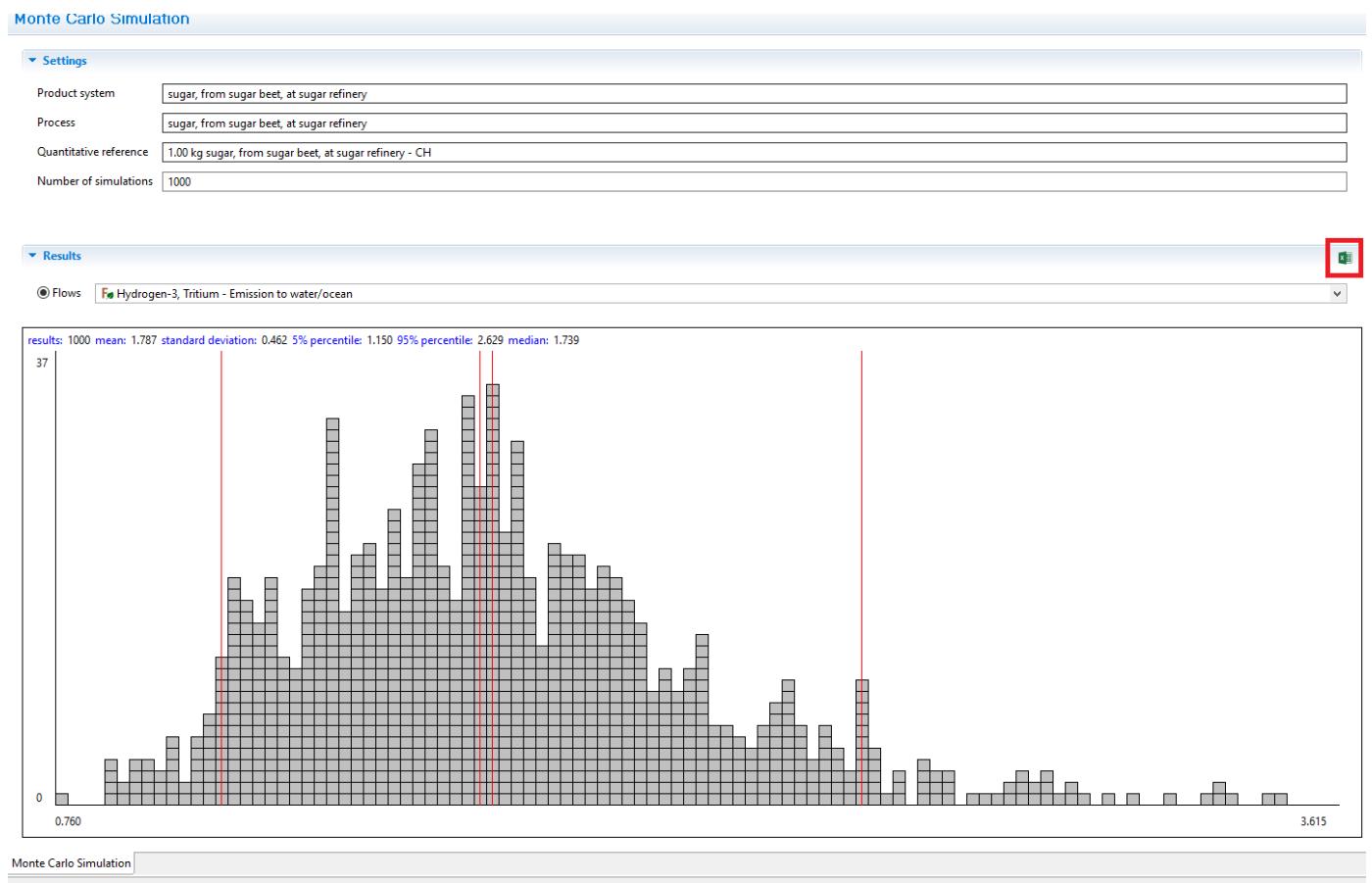


Figure 132: Monte Carlo Simulation results with the progress of the calculation

The results of the simulation can be exported as an excel document. Simply click on the excel icon on the right-hand side of the editor (as shown in Figure 132).

10.5 Life Cycle Costing in OpenLCA

Information on Life Cycle Costing is already provided in several previous sections when the topic comes to attention. In this section a general view of the topic is presented.

Costs are modelled in the software as associated to products, waste or elementary flows, which are inputs and outputs of processes (Figure 133). To know more about flows and processes see [Section 6](#) and [Section 7](#) respectively. There is no need of the creation of a method for the LCC calculation. Furthermore, costs can be positive or negative and a negative cost is regarded as an added value.

Welcome P electricity production, deep geothermal | electricity, high voltage | AP... ☰

Process: electricity production, deep geothermal | electricity, high voltage | APOS, U

Inputs

Flow	Category	Amount	Unit	Costs	Uncertainty
F _e benzene	192:Manufacture of refined ...	3.05000E-6	kg	1.87270E-6 EUR	lognormal: gm...
F _e Energy, geothermal, converted	Resource/in ground	7.14286	MJ		lognormal: gm...
F _e geothermal power plant, 5.5MWel	C:Manufacturing/28:Manuf...	5.77701E-10	Item(s)	0.01292 EUR	lognormal: gm...

Outputs

Flow	Category	Amount	Unit	Costs/Revenues	Uncertainty
F _e Active involvement of enterprises in ...	Value Chain Actors/Corrupti...	0.00401	h		none
F _e Benzene	Emission to air/unspecified	3.05000E-6	kg		lognormal: gm...
F _e Certified environmental manageme...	Local Community/Access t...	0.00401	h		none
F _e Children in employment, female; no...	Workers/Child labour	0.00401	h		none
F _e Children in employment, male; no risk	Workers/Child labour	0.00401	h		none
F _e Children in employment, total; no risk	Workers/Child labour	0.00401	h		none
F _e DALYs due to indoor and outdoor air...	Workers/Health and Safety (...	0.00401	h		none
F _e Drinking water coverage; very low risk	Local Community/Safe and ...	0.00401	h		none
F _e electricity, high voltage	351:Electric power generatio...	1.00000	kWh	0.09770 EUR	none
F _e Evidence of violations of laws and e...	Workers/Social benefits, leg...	0.00401	h		none
F _e Extraction of biomass (related to are...	Local Community/Access t...	0.00401	h		none

Figure 133: Specification of costs and revenues for input and output flows in a process

In case of multi-output processes, consideration of the costs of by-products depends on the choice of allocation options when setting the calculation properties (see [Section 9.3](#)). If no option is selected the price of the by-products is considered as a revenue, while if a type of allocation is chosen the allocation factors are applied to the exchanges and the by-product cost is not considered. The third possibility is to select the option “as defined in processes”: as before, if a type of allocation is chosen the allocation factors are applied to the exchanges and the by-product cost is not considered; on the contrary, if no allocation is selected all costs are calculated excluding those from the by-products.

LCA Calculation properties

Calculation properties

Please select the properties for the calculation

Allocation method	None
Impact assessment method	
Normalization and weighting set	
Calculation type	<input type="radio"/> Quick results <input checked="" type="radio"/> Analysis <input type="radio"/> Regionalized LCIA <input type="radio"/> Monte Carlo Simulation
<input checked="" type="checkbox"/> Include cost calculation <input type="checkbox"/> Assess data quality	
<input type="button" value="< Back"/> <input type="button" value="Next >"/> <input type="button" value="Finish"/> <input type="button" value="Cancel"/>	

Figure 134: LCC - Choice of allocation method when performing LCC

Another important issue is the consideration of market variability through uncertainty models. OpenLCA presents a column to assign uncertainty to input and output flows of a process, but not to the price directly. This can be solved with making the price a parameter (see [Section 7.2.6](#)) and assigning uncertainty directly to it (Figure 135).

Parameters			
Global parameters			
Input parameters			
Name	Value	Uncertainty	Description
Wood_price	1.0	normal: mean=1.00 sigm...	

Figure 135: Uncertainty given to a price parameter

10.5.1 Available Data

Each database in EcoSpold or ILCD format can be imported into the software (see [Section 5.3](#)). Ecoinvent database v. 3.3 in openLCA format provides prices for all products except for waste materials and their disposal. Otherwise, prices can be inserted manually in the input/output section for each process. Several currencies are available in the database and for an entire database one currency can be selected as a reference for all the others.

The software allows to model different prices for the same material referred to different processes or countries, as the price per reference unit associated to a material is open and can be changed in the processes of the product system. In this way, there is no need of the creation of the same material with a different name and price associated.

10.5.2 Results and analysis available

The software displays both costs and added value (Figure 136), together with inventory and impact assessment results.

Total requirements					
Process	Product	Amount	Unit	Added value	
P Production of electricity	F _e Electricity	10.00000	MJ	-	50.00 USD
P Production of chair	F _e Chair	5.00000	Item(s)	-	50.00 USD
P Production of wood	F _e Wood	25.00000	kg	-	25.00 USD
P Disposal of broken chair	F _e Disposal of broken chair	5.00000	Item(s)	-	10.00 USD
P Use of chair	F _e Use of chair	10.00000	a	-	0.00 USD

Total added value: 135.00 USD

Figure 136: Calculation of total and stage added value

With this, the software offers a good combination of environmental assessment and cost analysis.

Furthermore, LCC can be performed stand-alone by selecting no method when the impact assessment is

run (see Figure 137).

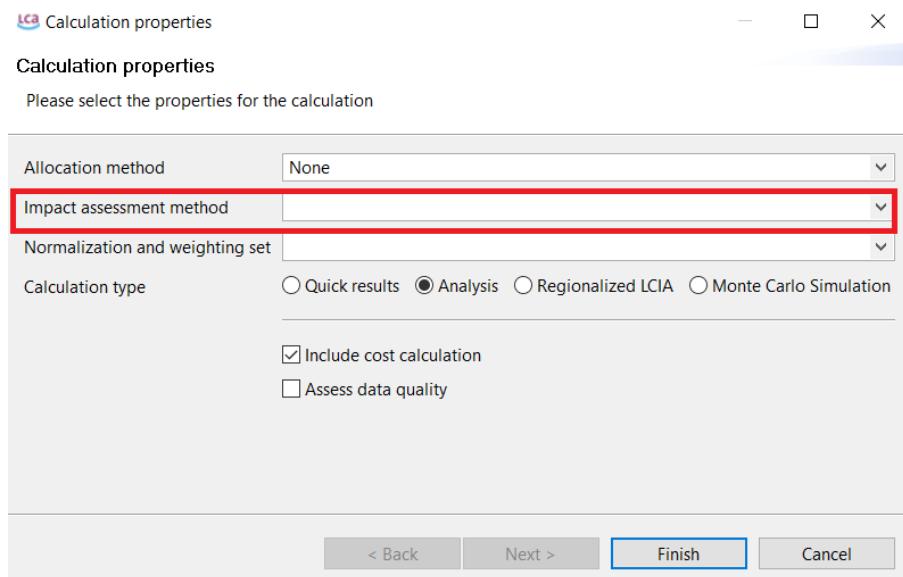


Figure 137: Performance of LCC stand-alone, no impact assessment method is selected

OpenLCA is quite flexible as the software allows specification of separate costs for each exchange in a process and the section called “contribution tree” offers a good overview of the added value or net costs expressed in percentage (Figure 138).

Contribution tree

<input type="radio"/> Flow	F ₀ Wood1		
<input type="radio"/> Impact category	acidification potential - average European, fat		
<input checked="" type="radio"/> Cost category	\$¥ Added value		
Contribution	Process	Amount	Unit
100.00%	Use of chair	135.00000	USD
92.59%	Production of chair	125.00000	USD
37.04%	Production of electricity	50.00000	USD
18.52%	Production of wood	25.00000	USD
07.41%	Disposal of broken chair	10.00000	USD

Figure 138: Contribution tree referred to the selected cost category

11 Projects

In general, projects can be used to compare product systems.

11.1 Creating a new project

To create a new project, begin by right-clicking on the "Projects" folder and select "New project".

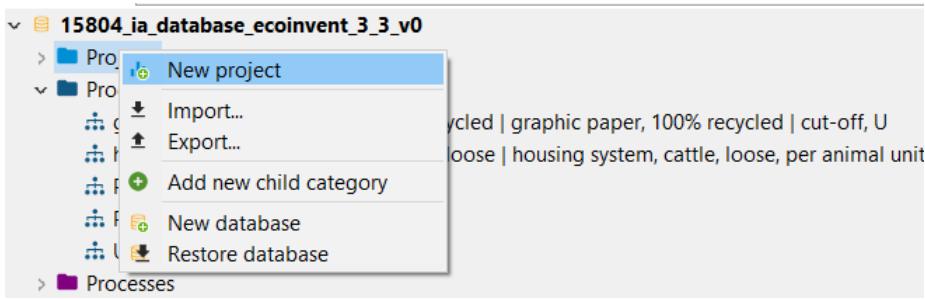


Figure 139: Creating a new project, step 1

Name the new project and provide a description (optional):

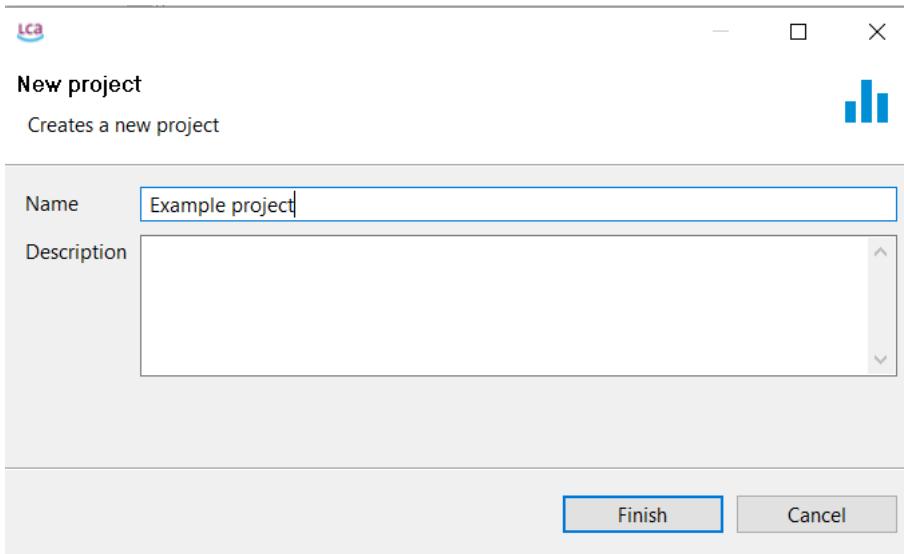


Figure 140: Creating a new project, step 2

The new project will open up in the Editor.

11.2 Project tab contents

11.2.1 Project setup

In the “General information” section you can type in a name for the project and a description. Once you have configured your report in the “Project setup” and “Report sections” tabs, click on the “Report” button to have the software carry out the calculation and create your report.

In the “LCIA Method” section select the method for the calculation as well as a normalization and weighting set, if applicable (you will be able to select from the methods you have imported in that particular database). You also have the option to select the impact categories you would like to have displayed in the report (Figure 141).

Impact category	Display	Label in report	Description
Lower Heating Values - wind - renewable e...	<input checked="" type="checkbox"/>	Lower Heating Values - wind...	
nuclear - non-renewable energy resources, ...	<input type="checkbox"/>	nuclear - non-renewable en...	
primary forest - non-renewable energy res...	<input checked="" type="checkbox"/>	primary forest - non-renewa...	
solar - renewable energy resources, solar, c...	<input checked="" type="checkbox"/>	solar - renewable energy res...	
water - renewable energy resources, poten...	<input type="checkbox"/>	water - renewable energy re...	
wind - renewable energy resources, kinetic ...	<input checked="" type="checkbox"/>	wind - renewable energy res...	

Figure 141: Project setup, LCIA method selection

In the “Compare product systems” section, click on the green “+” icon on the right to add product systems you want to compare. Each selected product system acts as a ‘variant’ for the calculation. It is possible to select the same product system multiple times and/or different product systems. For each variant, you can then select a new name, if desired, as well as a different allocation method and amount. For example, to compare the results of a product system calculation using three different allocation methods, select the same product system three times and then select a different allocation method for each:

Name	Product system	Allocation method	Flow	Amount	Unit	Description
Option1	PET Bottle produc...	Causal	F _e PET Bottle, filled	1.065	kg	
Option2	PET Bottle produc...	Economic	F _e PET Bottle, filled	1.065	kg	
Option3	PET Bottle produc...	Physical	F _e PET Bottle, filled	1.065	kg	

Figure 142: Project setup, Variants

In the “Parameters” section, it is possible to change parameter values for variants. For example, let’s say we want to compare the impacts of a PET bottle production when PET Granulates are transported for 200, 500 or 350 km. You can select a product system for PET Bottle that contains a parameter (see Figure 143) for the transport distance (‘D’) three times in the “Compare product systems” section. Rename each variant (see next figure). Then in the “Parameters” section add the parameter ‘D’ by clicking on the green “+” button on the right and selecting the correct parameter from those available. Then enter a new parameter value for each variant.

Name	Value	Uncertainty	Description
D	500.0	none	Distance, km
G	6.5E-5	none	Goods, t

Figure 143: Parameter definition in processes

Compared product systems							
Name	Product system	Allocation method	Flow	Amount	Unit	Description	
T_200 km	PET Bottle product...	None	F _g PET Bottle, filled	1.065	kg		
T_500 km	PET Bottle product...	None	F _g PET Bottle, filled	1.065	kg		
T_350 km	PET Bottle product...	None	F _g PET Bottle, filled	1.065	kg		

Parameters							
Parameter	Context	Label in report	Description	T_200 km	T_500 km	T_350 km	
P D	PET transport	D		200.0	500.0	350.0	

Figure 144: Project setup, Parameters

In the “Process contributions” section you can select processes whose impacts should be displayed separately in the report. Select processes using the green “+” icon on the right. You can then change the name shown in the report under “Label in report”, if desired. Please note that the results shown are direct (single indicator) results, not including upstream processes. The process contributions will be displayed in the report in a diagram:

Process Contributions

This chart shows the contributions of the selected processes in the project setup to the variant results of the selected LCIA category. As for the single indicator results, you can change the selection and the chart is dynamically updated.

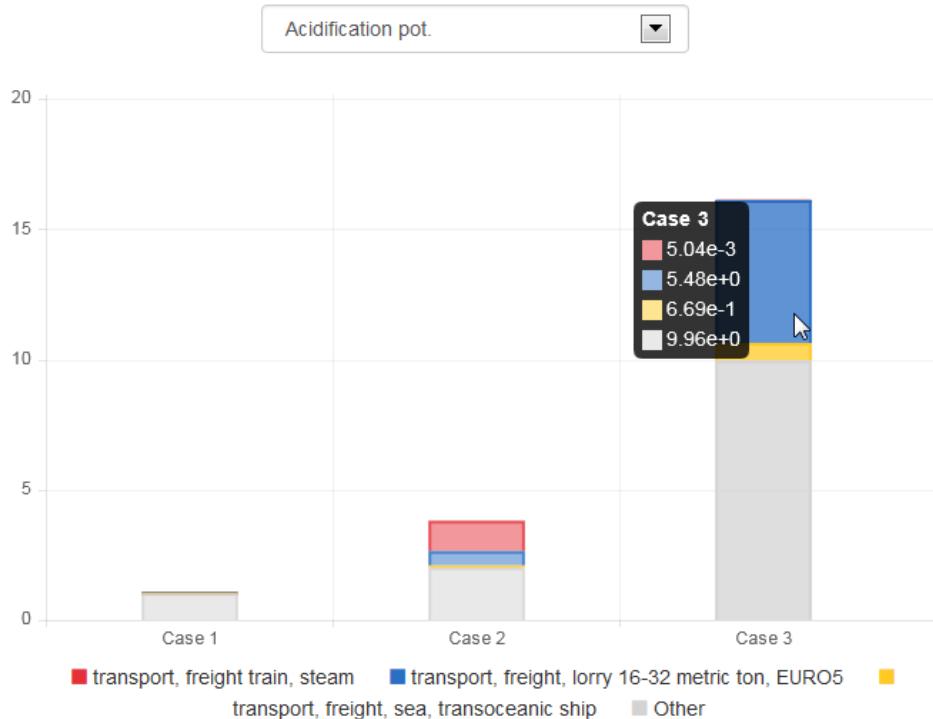


Figure 145: Project setup, Process contributions result example

11.2.2 Report sections

In this tab you can configure the report that will be created when you click on the “Report” icon in the

“Project setup” tab. Here you can name the report and add/delete report sections. As per default, a report contains the sections ‘Introduction’, ‘Project Variants’, ‘Selected LCIA Categories’, ‘LCIA Results’, ‘Single Indicator Results’, ‘Process contributions’, and ‘Relative Results’. You can rename sections and edit the description text for each section. Delete sections by selecting the red “X” icon on the right. Change the order of sections using the up/down icons on the right. It is also possible to select a component for each section, for example, which type of chart or table should be displayed. Once you have all sections configured, make sure to save the project before creating the report. (Create a report by selecting the “Report” icon in the “Project setup” tab).

11.3 Exporting a project report

Once a report has been generated, a “Report Viewer” window will automatically open up in the editor. Select the “Export report” icon in the top left-hand corner to export this report in html format.

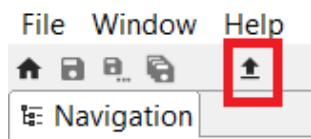


Figure 146: Exporting a report in html format

12 Advanced Topics

12.1 Expanding memory on a MacOS system

To expand memory on a mac, begin by opening the “Finder”, then “Applications” and find openLCA. Right-click on openLCA and select “Show package contents”:

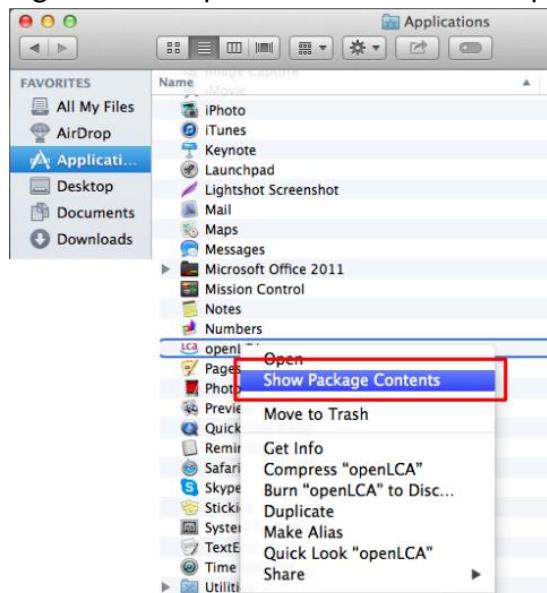


Figure 147: Expanding memory on a mac, step 1

Then open the file “Contents”, then the file “MacOS”. Double click on the file “openLCA.ini” (if the text editor is not automatically opened, select the program “TextEdit” manually). In the editor, change the memory manually, for example to 4096M. Then close all windows and restart openLCA.

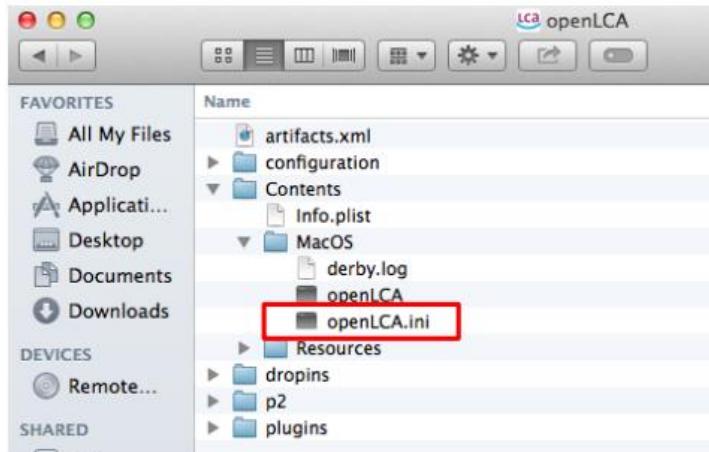


Figure 148: Expanding memory on a mac, step 2

```

-startup
../../../../plugins/org.eclipse.equinox.launcher_1.3.0.v20120522-1813.jar
--launcher.library
../../../../plugins/org.eclipse.equinox.launcher.cocoa.macosx.x86_64_1.1.200.v20120522-1813
-nl
en
-data
@noDefault
--launcher.XXMaxPermSize
-Xmx4096M
-XstartOnFirstThread
-Dorg.eclipse.swt.internal.carbon.smallFonts

-Dorg.eclipse.equinox.p2.reconciler.dropins.directory=../../dropins
-XstartOnFirstThread
-Dorg.openlca.core.updateSite=http://nexus.openlca.org/updateSite

```

Figure 149: Expanding memory on a mac, step 3

12.2 Scripting in openLCA

With version openLCA 1.7.0 supports the possibility to run Python and JavaScript programs directly in openLCA. With this feature you can automate calculations in openLCA, write your own data imports or exports, perform sensitivity analysis calculations by varying parameter values, and much more. You can find the scripting feature under the developer tools menu in openLCA:

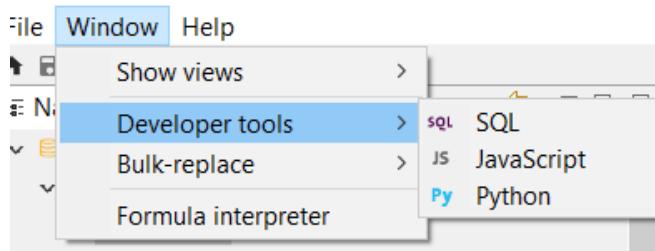


Figure 150: Accessing scripting

As shown in Figure 150, just click on the language you want to use and an editor will open where you can write your scripts. To make debugging output visible, we directly connected the openLCA logger to the

scripting environment. Thus, when you write scripts it is helpful to open the logging console in openLCA (File/Preferences/Logging):

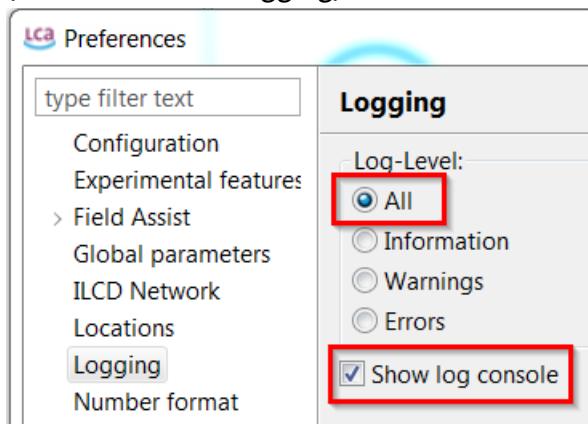


Figure 151: openLCA logger for scripting

After this we can execute our first script (note that it takes a bit to initialize the Python interpreter when you execute a script the first time in your current openLCA session). Just write the following text in the editor and press the run button in the toolbar:

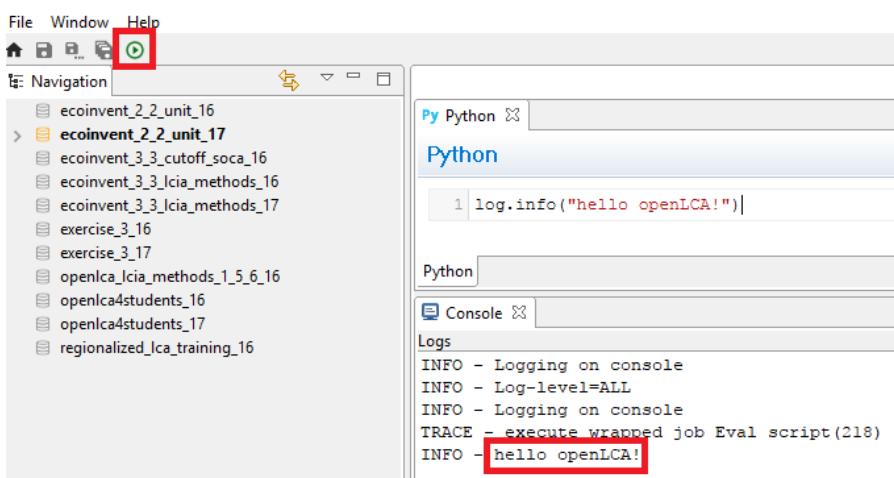


Figure 152: Running script example

We can also log an error via

```
log.error("Hello openLCA")
```

This will show an error popup in openLCA:

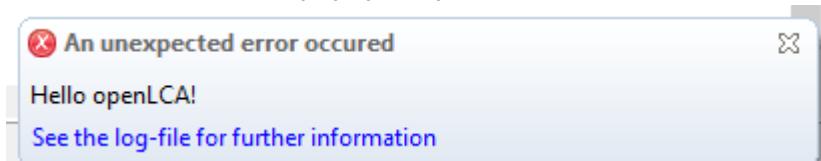


Figure 153: Error popup

As it is written in the popup, these logs are also written to the openLCA log-file which you can find in

your user directory.

12.2.1 The Python interpreter

openLCA integrates Jython 2.7 (<http://www.jython.org/>) as Python interpreter. Python is a fully featured programming language that supports imperative, object oriented, and functional programming paradigms. Additionally, Python is very easy to learn so that you can quickly get started. Jython also comes with a powerful part of the Python standard library. For example, you can use the csv module (<http://www.jython.org/docs/library/csv.html>) to read and write csv files directly in openLCA:

The screenshot shows the openLCA software interface. At the top, there is a tab labeled "Python". Below the tab, there is a code editor window containing the following Python script:

```
1 import csv
2
3 f = open('C:/Users/Besitzer/Desktop/test-out.csv', 'wb')
4 writer = csv.writer(f)
5
6 for i in range(0, 100):
7     writer.writerow([i, 1.0/(i+1)])
8
9 f.close()
10
11
12
```

Figure 154: Read and write csv files in openLCA

12.2.2 The JavaScript interpreter

The JavaScript interpreter that openLCA uses directly comes with the Java 8 runtime which is included in openLCA (<http://www.oracle.com/technetwork/articles/java/jf14-nashorn-2126515.html>). Like Python, JavaScript is a programming language that supports imperative, object oriented, and functional programming paradigms. Due to the modern web, JavaScript is currently one of the most popular programming languages. Note, that the JavaScript runtime in openLCA fully supports the JavaScript language but that the runtime platform is not the browser but openLCA (i.e. there is no window-object or DOM as in a web-browser). However, you can load other JavaScript files; e.g. you could use math.js (<http://mathjs.org>) in openLCA via the load-function (the same works with execfile for Python):

The screenshot shows the openLCA software interface. At the top, there is a tab labeled "JavaScript". Below the tab, there is a code editor window containing the following JavaScript script:

```
1
2 // load math.js module
3 load('C:/Users/Besitzer/Desktop/math.js');
4
5 log.info(math.eval('5.08 cm to inch'));
6
7
```

Below the code editor, there is a "Console" tab and a "Logs" tab. The "Console" tab contains the output:

```
INFO - 2.0000000000000004 inch
```

Figure 155: Loading JavaScript files

12.2.3 The olca-object and the inspection function

To provide an entry point to the openLCA API³ you have access to an object with the name *olca* which provides a set of useful methods. For example you could log the names of all processes in a database with the following Python script⁴:

```
for descriptor in olca.getProcessDescriptors():
    log.info(descriptor.name)
```

One of the most useful methods of the *olca*-object is the *inspect*function which takes an object as an argument and writes the object´s protocol to the logging console. For example, if we want to know which methods we can call on a process descriptor object we could write:

```
olca.inspect(olca.getProcessDescriptors()[0])
```

This will take the first process descriptor object from the database (or give an error if we do not have a process in the currently opened database) and print the protocol of the object to the logging console:

```
protocol:
    compareTo(BaseDescriptor) : int
    compareTo(Object) : int
    equals(Object) : boolean
    getCategory() : Long
    getClass() : Class
    getDescription() : String
    getId() : long
    getLocation() : Long
    getModelType() : ModelType
    getName() : String
    getProcessType() : ProcessType
    getQuantitativeReference() : Long
    getRefId() : String
    hashCode() : int
    isInfrastructureProcess() : boolean
    notify() : void
    notifyAll() : void
    setCategory(Long) : void
    setDescription(String) : void
    setId(long) : void
    setInfrastructureProcess(boolean) : void
    setLocation(Long) : void
    setName(String) : void
    setProcessType(ProcessType) : void
    setQuantitativeReference(Long) : void
    setRefId(String) : void
    setType(ModelType) : void
    toString() : String
    wait() : void
    wait(long) : void
    wait(long, int) : void
```

In this protocol each line describes a method you can call in the following form:

[method name] ([type of argument 1] [type of argument 2] ...) : [return type]

For getter methods with no arguments we can use a simplified form in the Python interpreter:
instead of

```
descriptor.getName()
```

we can also write

```
descriptor.name
```

To see the methods of the olca-object we can also call the inspect method on the olca-object itself:

```
olca.inspect(olca)
```

In the protocol that is now written to the console we can see for example the following method:

```
getProcess (String) : Process
```

This means that we can get a process for a string (which is the name of the process). The following script will load the process with the name “compost plant, open” from the database and write the process name and protocol to the console:

```
process = olca.getProcess("compost plant, open")
log.info(process.name)
olca.inspect(process)
```

12.2.4 Modifying database content

The *olca*-object also contains methods like *insertProcess* or *updateProcess* which – like the names say – will insert a new process object or update an existing process in the currently opened database. The following example loads the process with the name p1 from the databases, clears the current parameter list of this process, adds 10 new parameters to this process, and finally updates this process in the database:

```
# get the process p1 from the database
process = olca.getProcess("p1")

# remove the current process parameters
process.parameters.clear()

for i in range(1, 11):
    # create a new parameter object
    param = Parameter()
    param.name = "p%s" % i
    # set it as an input parameter
    param.inputParameter = True
    param.value = i/42.0 * 5000
    # add the parameter to the process
    process.parameters.add(param)

# update the process in the database
olca.updateProcess(process)
```

12.2.5 Running Calculations

In the following example the product system “dung slab” is calculated with the LCIA method “CML 2001” and the results are written to the console (if you are not sure which methods you can call on a result type, just call the *inspect* method of the *olca*-object with the result type as parameter):

```
result = olca.calculate(
    olca.getSystem("dung slab"),
    olca.getMethod("CML 2001") )

for i in result.totalImpactResults:
    log.info("LCIA category = {}, result value = {}, unit = {}",
             i.impactCategory.name, i.value, i.impactCategory.referenceUnit)
```

By using the Python standard library we can easily export our results to a CSV file:

```
# import the Python CSV module
import csv

# calculate the product system
result = olca.calculate(
    olca.getSystem("dung slab"),
    olca.getMethod("CML 2001") )

# open the export file
f = open('C:/Users/Besitzer/Desktop/results_out.csv', 'wb')
writer = csv.writer(f)

# write the results to the file
for i in result.totalImpactResults:
    row = [i.impactCategory.name, i.value, i.impactCategory.referenceUnit]
    writer.writerow(row)

# close the file
f.close()
```

You could now combine the calculation with a parameter modification as described above to make advanced sensitivity analyses with openLCA. Also, the analysis function and Monte Carlo Simulation are available via the *olca*-object:

```
# run a Monte Carlo Simulation with 10 iterations
system = olca.getSystem("dung slab")
result = olca.simulate(system, 10)

# for each flow write the result of each iteration
for flow in result.flowDescriptors:
    i = 1
    for r in result.getFlowResults(flow):
        log.info("flow: {}, iteration: {}, result: {}", flow.name, i, r)
        i += 1
```

12.2.6 Using more functions from the API

With the scripting interface in openLCA you have full access to all functions in openLCA. The *olca*-object just provides some entry points to the API. The full API documentation of the core openLCA modules is available on our Github repository: <http://greendelta.github.io/olca-modules/>. The picture below shows some method declarations in the API documentation of the Process class. These methods are the same as the *inspect* method will print when you call it with a process object as parameter.

Method Summary	
All Methods	Instance Methods
Modifier and Type	Method and Description
Process	clone()
List<AllocationFactor>	getAllocationFactors()
List<ProcessCostEntry>	getCostEntries()
AllocationMethod	getDefaultAllocationMethod()
ProcessDocumentation	getDocumentation()
List<Exchange>	getExchanges()
byte[]	getKmz()
Location	getLocation()
List<Parameter>	getParameters()
ProcessType	getProcessType()
Exchange	getQuantitativeReference()
boolean	isInfrastructureProcess()
void	setDefaultAllocationMethod(AllocationMethod method)
void	setDocumentation(ProcessDocumentation documentation)
void	setInfrastructureProcess(boolean infrastructureProcess)
void	setKmz(byte[] kmz)
void	setLocation(Location location)
void	setProcessType(ProcessType processType)
void	setQuantitativeReference(Exchange quantitativeReference)

Figure 156: Method declarations in API documentation

In order to use a class in your script you need to import it. There is for example a class *CategoryPath* available in the package *org.openlca.io* which translates a category hierarchy in openLCA into a string path. The following script shows how you could use this class in a Python script:

```
# import the class
import org.openlca.io.CategoryPath as path

# load a process
process = olca.getProcess("compost plant, open")

# print the full category path of the process
log.info(path.getFull(process.category))

# print the short category path of the process
log.info(path.getShort(process.category))
```

And here is the same in JavaScript:

```
// import the class
var path = Java.type('org.openlca.io.CategoryPath');

// load a process
var process = olca.getProcess("compost plant, open");
```

```
// print the full category path of the process
log.info(path.getFull(process.category));

// print the short category path of the process
log.info(path.getShort(process.category));
```

For the core model classes you do not need to add import declarations. So you can directly write the following to create a new process object in Python and inspect it (see also the parameter example above):

```
process = Process()
olca.inspect(process)
```

And in JavaScript:

```
var process = new Process();
olca.inspect(process);
```

Finally, the following picture shows the classes and the dependencies between these classes of the core model:

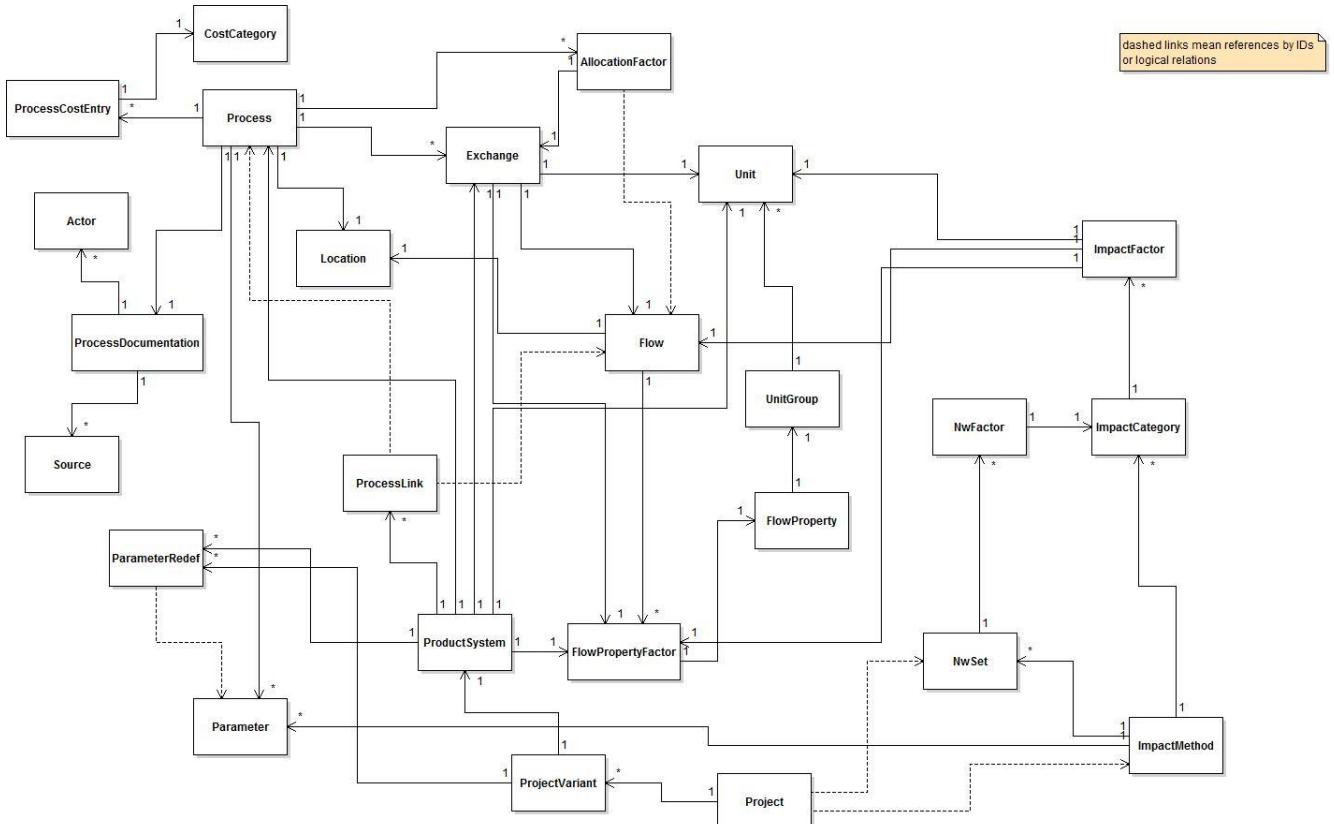


Figure 157: Classes and dependencies of core model

13 Quality assurance and performance

13.1 Quality assurance

In the development of openLCA 1.7, extensive tests were performed to verify and validate the software algorithms and overall usage, also by external testers, e.g. by our Italian partner, be-LCA (www.be-LCA.com). Tests have been performed for example to check, among others, openLCA results versus SimaPro calculation results and openLCA results versus ecoinvent system process results. Further, ‘constructed’ use cases have been used to reflect specific modelling aspects of LCA (allocation, system expansion, uncertainty calculation, parameter usage, etc.) which have been calculated in other software systems, including Matlab / Scilab and excel. Here is not the space to fully explain all the tests, but we would like to illustrate some of our more relevant results. More information is available on request (see contact information).

Figure 158 shows a comparison of inventory results for SimaPro and openLCA, for the process electricity production mix high voltage, country mix, BE, for ecoinvent 3.0.1, default allocation model. Only those flows are considered where flow names and compartments are identical between SimaPro and openLCA, which is the case for more than 700 flows for the said system. The models were calculated in both software systems, and then exported from SimaPro via text export (which is limited to exponent and two digits) and from openLCA via excel export.

As the figure shows, results are very similar. The most extreme ratios are still very close to 1 meaning that both software systems calculate almost fully identical results:

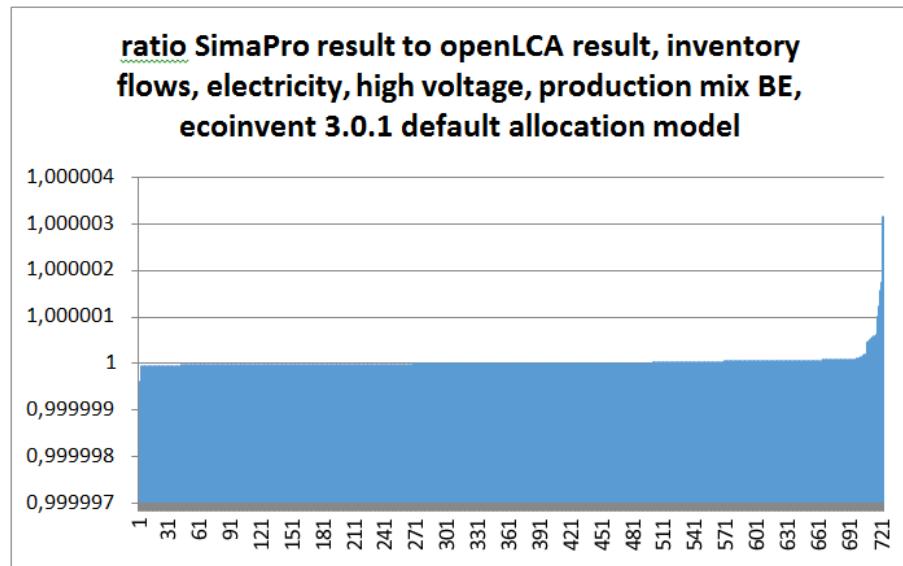


Figure 158: Comparison of inventory results for SimaPro and openLCA

Top 5 minimum ratios are shown in table 1; table 2 shows the top 5 maximum ratios:

Table 1: Ratio of results from SimaPro and openLCA in a calculation comparison, 5 lowest

Input	Category	Sub-category	Flow_name	ratio_SP_to_openLCA
ja	resource	land	Transformation, to unknown	0.999999629
ja	resource	land	Transformation, from mineral extraction site	0.999999816
nein	soil	agricultural	Carbaryl	0.999999946
nein	air	high population den	Ethane	0.99999995
nein	soil	agricultural	Nicosulfuron	0.999999953

Table 2: Ratio of results from SimaPro and openLCA in a calculation comparison, 5 highest

Input	Category	Sub-category	Flow_name	ratio_SP_to_openLCA
ja	resource	in ground	Gallium	1.000001574
ja	resource	land	Transformation, to forest	1.000001739
ja	resource	land	Transformation, to shrub land, sclerophyllous	1.000001744
ja	resource	land	Transformation, from dump site, inert materia	1.000003167
ja	resource	land	Transformation, to dump site, inert material la	1.000003167

This is result of a life cycle calculation with about 7,500 unit processes included.

13.2 Performance

Improving the performance also for large life cycle systems was one of the core tasks in the development of openLCA 1.7. Table 3 presents some results (Windows 64 bit version, Windows 10, identical, modern notebook computer, calculation using CED method), also in comparison to SimaPro 8.4.1.0.

Table 3: openLCA and SimaPro performance comparison in network/analysis calculation

	Time required [seconds]		Ratio: required time
	openLCA 1.7	SimaPro 8.4	SimaPro/openLCA
Ecoinvent 3.3 barley grain feed production, cut-off,U			
Creating a product system *	6.09	*	*
Analysing/ calculating a product system*	20.16	*	*
Total**	26.25	34.98	1.33
Ecoinvent 3.3 electricity high voltage production mix BE, cut-off,U			
Creating a product system *	5.56	*	*
Analysing/ calculating a product system*	19.52	*	*
Total**	25.08	33.4	1.33

* not available in SimaPro as separate action, always performed when calculating a network in SimaPro

** for openLCA, addition of time for creating and calculating the product system; opening an already created product system in openLCA takes about one second.

SimaPro is used as a benchmark here since it is the only other broadly used LCA software system (at least to our knowledge) that is able to calculate large unit-process based product systems from ecoinvent 3 so far. For the performance tests, the identical computer was used, no other user was interfering with the SimaPro multi-user Developer version; in openLCA, the ‘quick analysis’ calculation option was selected which produces results similar to the “analysis calculation” in SimaPro which in turn was used for SimaPro.

It is also possible to compare the “analysis calculation” option with the “network calculation” in SimaPro as they produce similar results.

The table shows that openLCA is 1.33 times as fast as SimaPro when calculating a large ecoinvent unit process life cycle. This is also shown in the figure below. Both software systems become faster when repeating identical tasks, e.g. when the same product system is deleted and created again, due to caching procedures; in SimaPro, especially a repeated calculation is finished much quicker. In openLCA, a once created product system can be stored; reopening it takes only about one second and saves the time for recreating it. openLCA offers a further ‘quick results’ calculation where only main contributors and inventory and impact assessment tables are calculated; this quick calculation is about twice as fast as the analysis calculation.

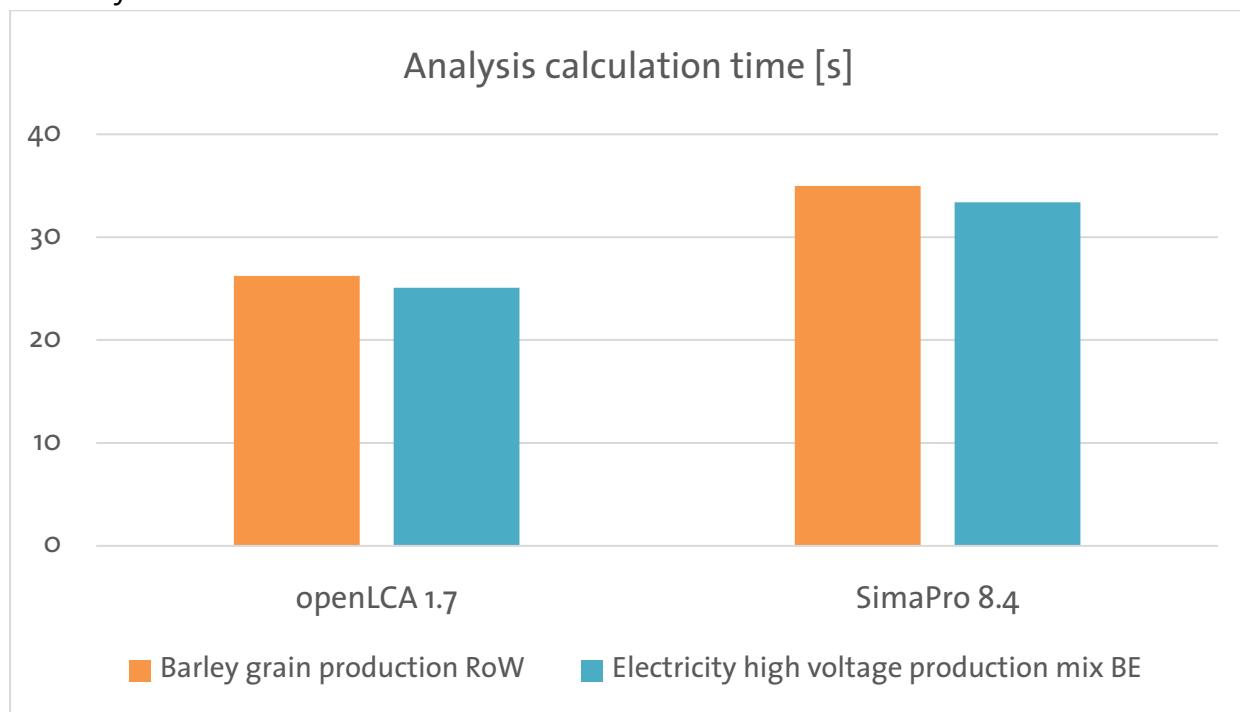


Figure 159: Calculation time comparison between openLCA 1.7 and SimaPro 8.4.1.0

14 Contact

openLCA is developed and managed by GreenDelta in Berlin. If you have any feedback, comments,

questions, please let us know.

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Follow openLCA:

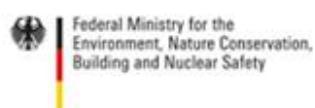


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Life Cycle Initiative